

# FAX-L2000 IP

# FAX-L2000

## PARTS

## CATALOG

REVISION 0

FAX-L2000IP	H12-2293	230V	EU
FAX-L2000IP	H12-2294	230V	UK
FAX-L2000IP	H12-2295	230V	GER
FAX-L2000IP	H12-2297	230V	FRN
FAX-L2000IP	H12-2298	230V	AUS
FAX-L2000	H12-2283	230V	EU
FAX-L2000	H12-2284	230V	UK
FAX-L2000	H12-2285	230V	GER
FAX-L2000	H12-2287	230V	FRN
FAX-L2000	H12-2288	230V	AUS
FAX-L2000	H12-2289	230V	AE
FAX-L2000 Printer Kit	H11-5583	230V	
FAX-L2000 Network Kit	H11-5593	230V	
Verification Stamp Unit 1	H12-3162		
Yellow Ink to refill for Verification Stamp	H12-3372		
FXL-CASSETTE FEEDER 6 (LTR/500)	H12-3872		
HANDSET REST FP	H12-3913	230V	
HANDSET APPATATUS			

**Canon**

DEC. 2002

**HY8-30AR-000**

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This manual has been issued by Canon Inc. for qualified persons to learn technical theory, installation, maintenance, and repair of products. This manual covers all localities where the products are sold. For this reason, there may be information in this manual that does not apply to your locality.

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## **DTP System**

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# I. CONTENTS

1. ILLUSTRATION INDEX
2. PARTS LAYOUT & PARTS LIST
3. TOOL
4. LUBRICATIONS
5. GUIDE TO REPLACEMENT
6. NUMERICAL INDEX

# II. ABOUT THIS MANUAL

## 1. ILLUSTRATION INDEX

For illustration index, the parts layout illustrations in this parts catalog are listed in abbreviated form in order of illustration number to identify the pages they appear on. To find an illustration of a part, see the ILLUSTRATION INDEX.

## 2. PARTS LAYOUT & PARTS LIST

### Parts layout illustration

#### a) Parts search

Find a part from the parts layout illustration and find its key number from the parts list to identify the part number and name.

Further, screws, nuts, washers, grip rings, pins and spacers are mentioned in the parts list.

**Note:** If parts have the same or similar shape but different specifications, their key number is assigned to several part numbers and names in the parts list.

#### b) Parts replacement procedure

The parts layout illustrations are arranged according to the disassembly procedure of the product. When a unit in the illustration can be disassembled further, a reference illustration page of the disassembly will be included.

Parts where grease is to be applied are displayed as "Lubrication". When replacing parts, or if grease has accidentally been wiped off, refer to "4". (Lubrications), and reapply the grease.

The parts require carefully work are marked "See page 5-x". So refer to the corresponded page "5". (GUIDE TO REPLACEMENT).

The letters ( A , B etc.) in the illustration indicate the connection locations of cables and screws.

### Parts list

#### a) FIGURE & KEY No.

The FIGURE & KEY No. column corresponds to the key numbers assigned to the parts in the parts layout illustration.

It also corresponds to the part locations printed on the PC board.

#### b) PART NUMBER

The PART NUMBER column gives the part numbers corresponding to the key numbers. To order a part, indicate the part number clearly.

**Note:** Parts marked NPN are not service parts.

#### c) RANK

The service parts with N in the RANK column are order parts.

#### d) QTY

The QTY column gives the number of parts in the corresponding components layout illustration.

#### e) DESCRIPTION

The DESCRIPTION column gives the part names in English.

To order a part, indicate the part name, too.

## 3. TOOL

This is a list of tools used for servicing products.

## 4. LUBRICATIONS

Where grease is to be applied in order to allow moving parts to work smoothly, and to increase conductivity, the type and amount of grease to be used will be mentioned.

## 5. GUIDE TO REPLACEMENT

Explains the special cares and cautions for the parts replacement.

## 6. NUMERICAL INDEX

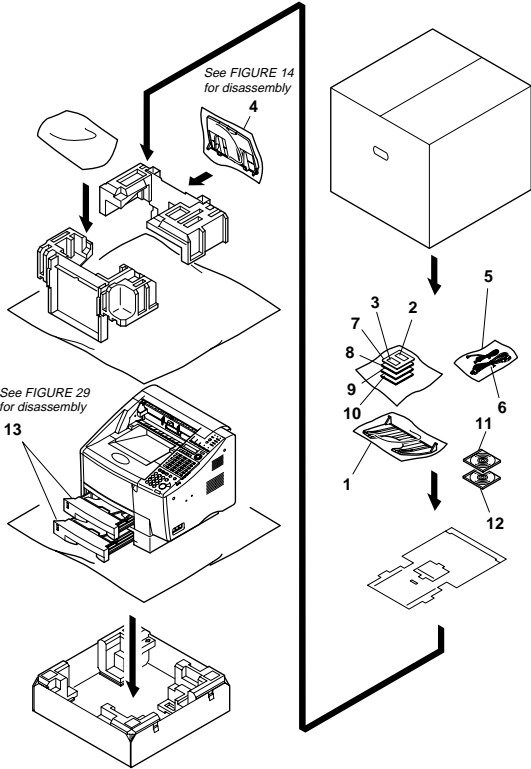
All the parts listed in this parts catalog are arranged in order of part number. You can identify part locations and names from the NUMERICAL INDEX.

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# 1. ILLUSTRATION INDEX

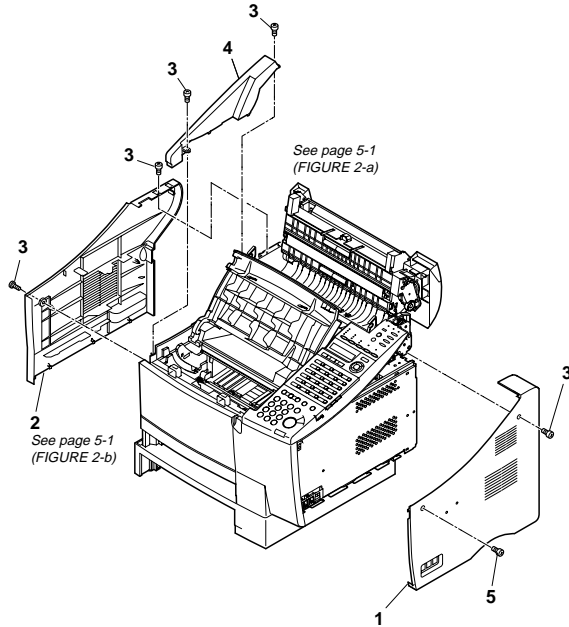
**FIGURE 1** PACKAGE CONTENTS

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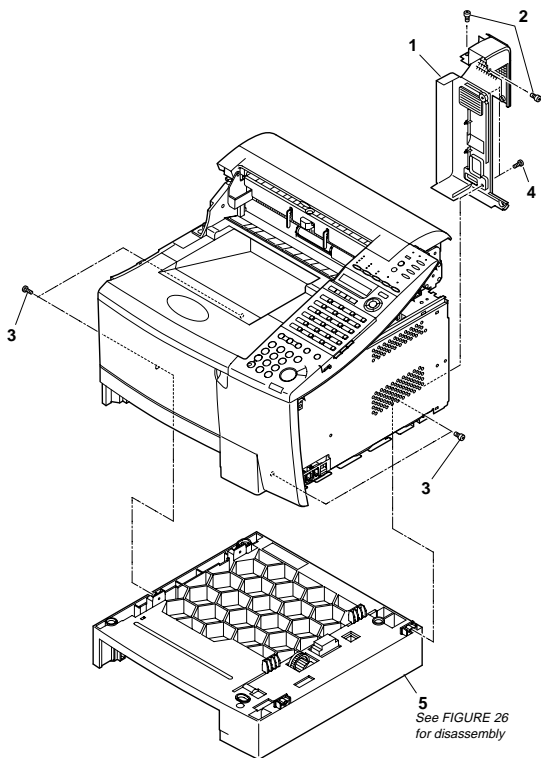
**FIGURE 2** SIDE COVERS

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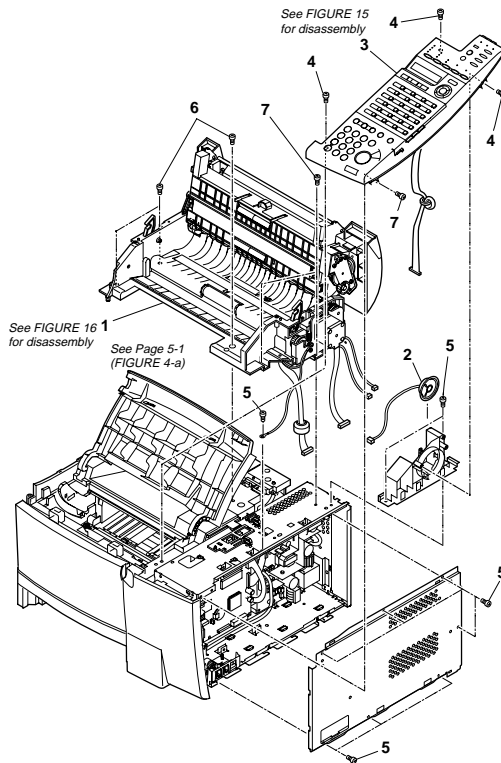
**FIGURE 3** CASSETTE FEEDER ASS'Y

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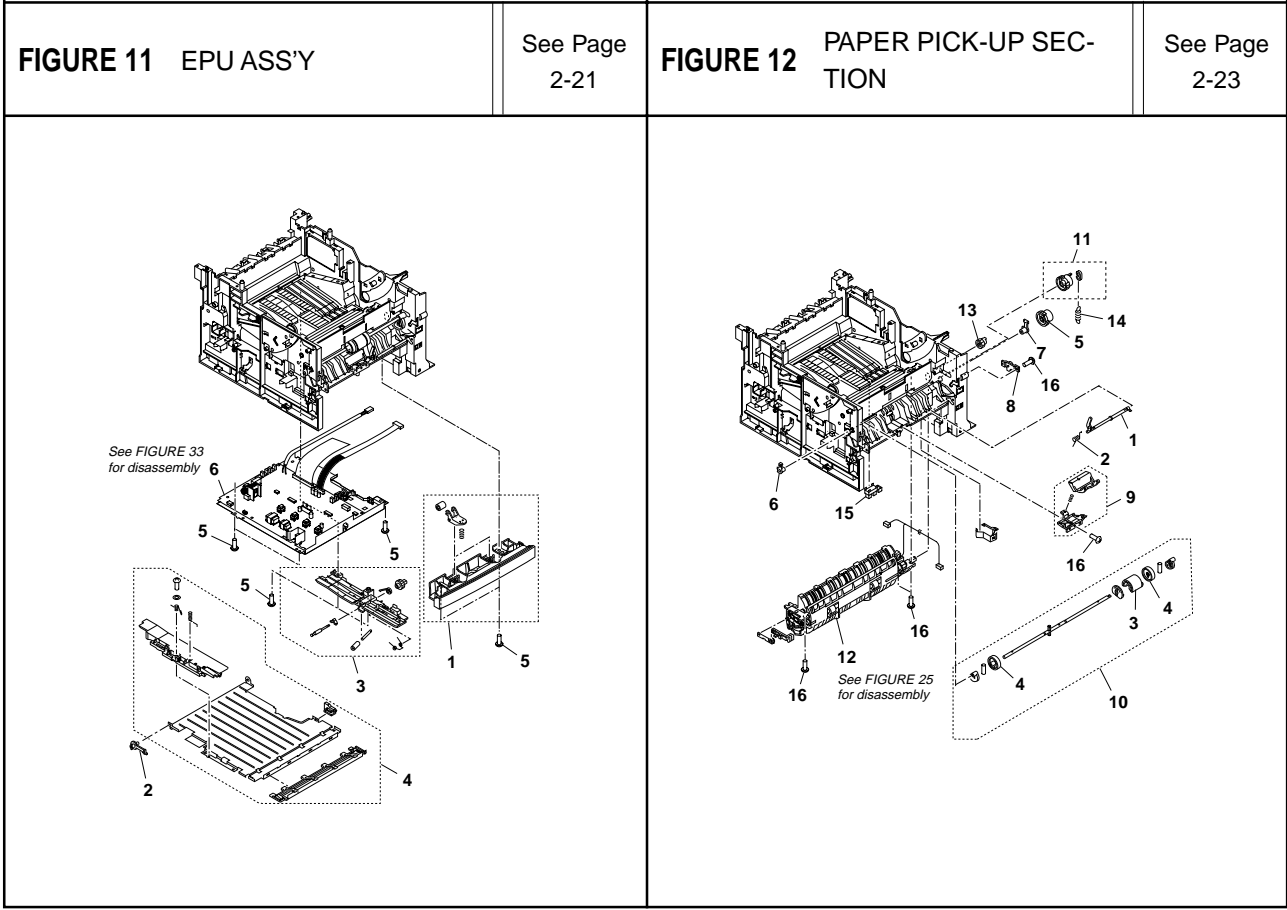
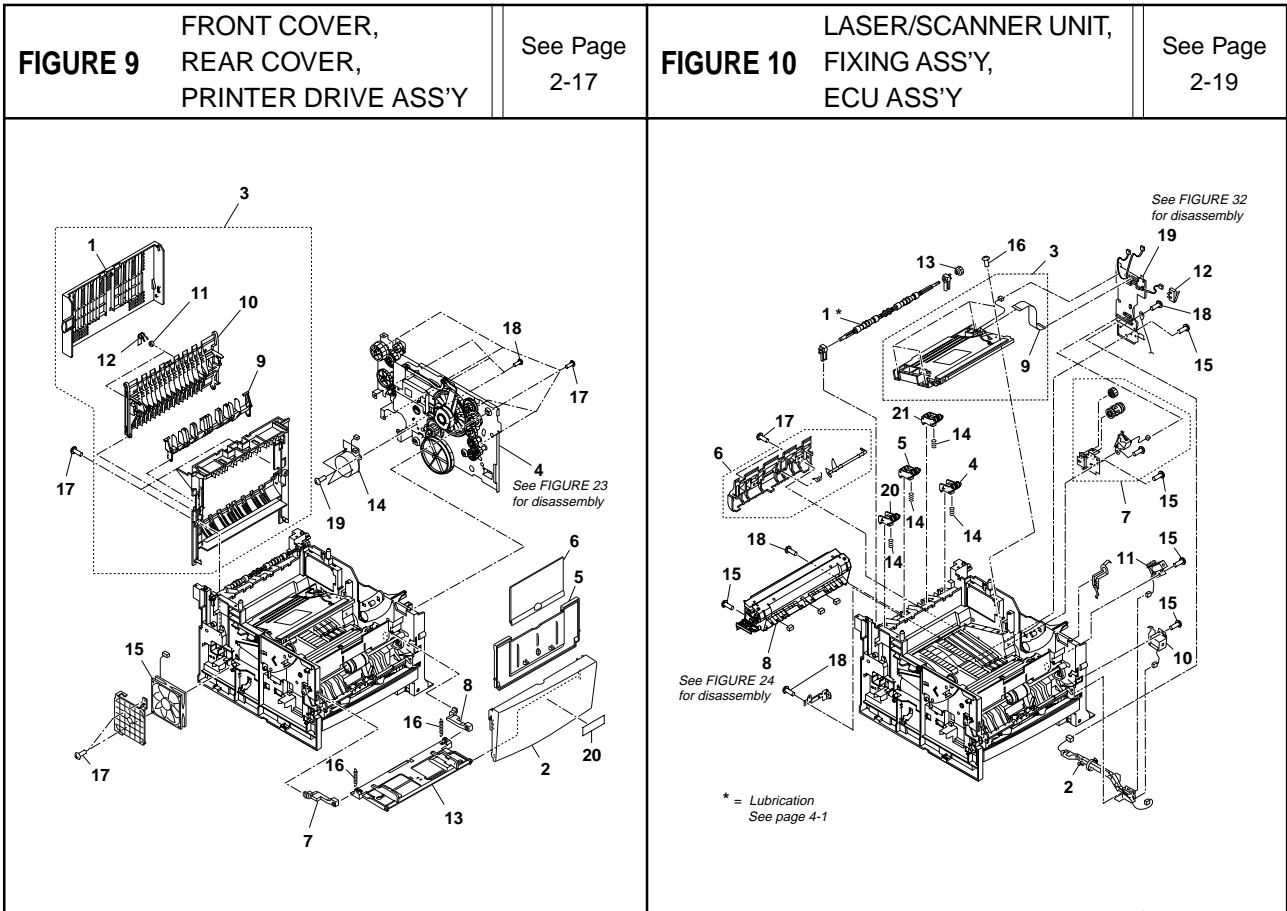


**FIGURE 4** FAX-L2000 READER ASS'Y, OPERATION PANEL ASS'Y

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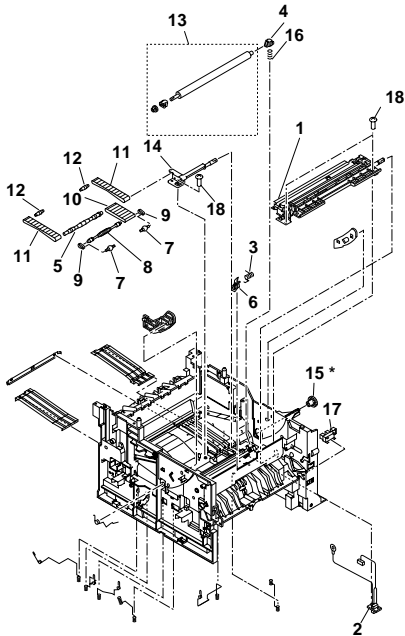
<p><b>FIGURE 5</b> FAX-L2000IP READER ASS'Y, OPERATION PANEL ASS'Y</p>	<p>See Page 2-9</p>	<p><b>FIGURE 6</b> FAX-L2000 CIRCUIT BOARDS</p>	<p>See Page 2-11</p>
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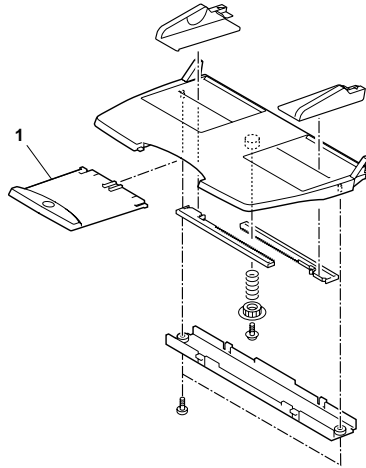
**FIGURE 13** PAPER FEED SECTION

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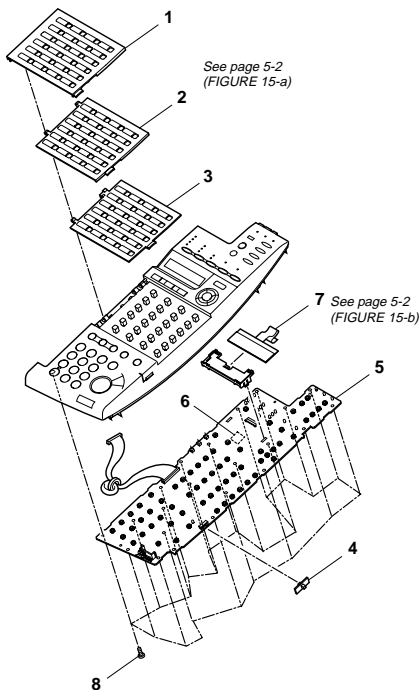
**FIGURE 14** DOCUMENT TRAY ASS'Y

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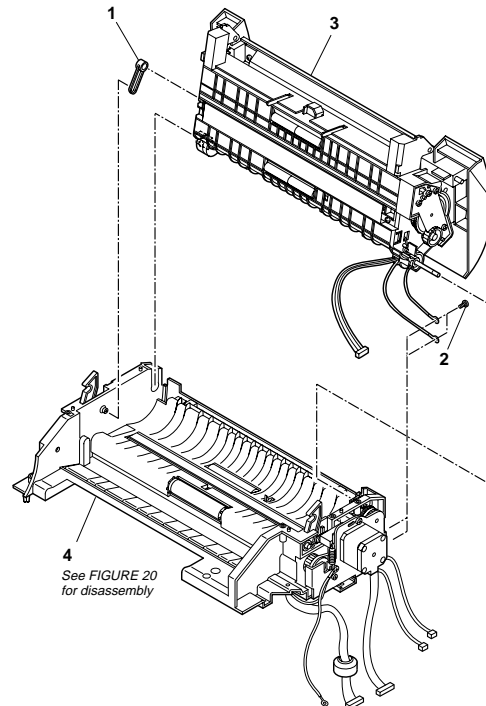
**FIGURE 15** OPERATION PANEL ASS'Y

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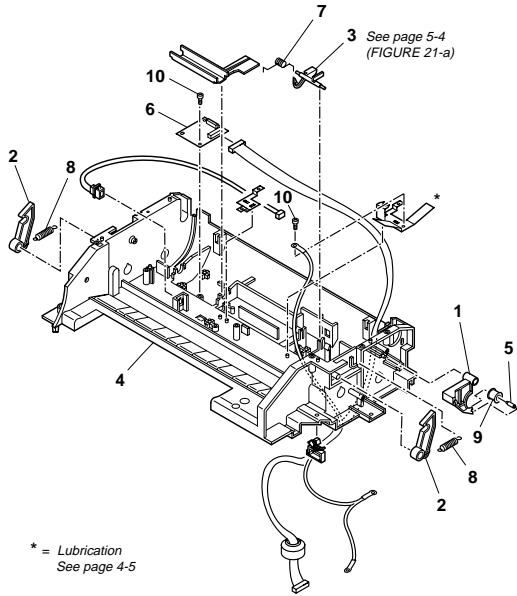
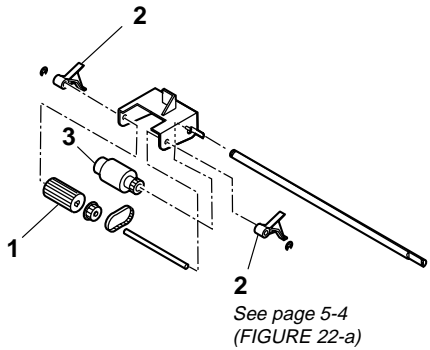
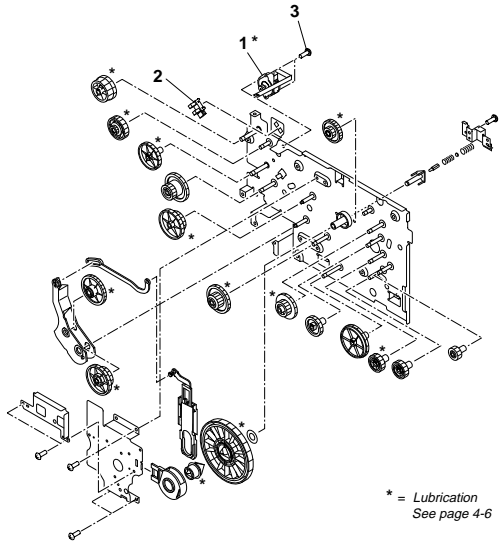
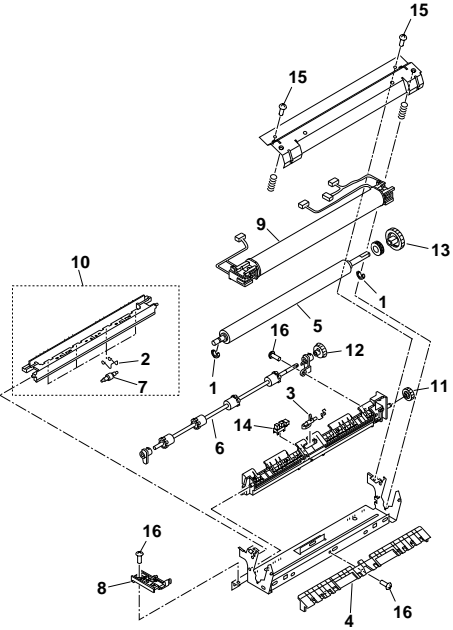


**FIGURE 16** READER ASS'Y

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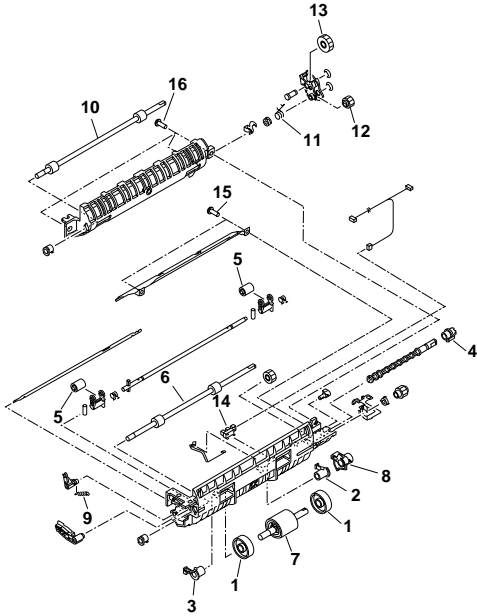


<p><b>FIGURE 17</b> UPPER/MIDDLE FRAME ASS'Y</p>	<p>See Page 2-33</p>	<p><b>FIGURE 18</b> UPPER READER FRAME ASS'Y</p>	<p>See Page 2-35</p>
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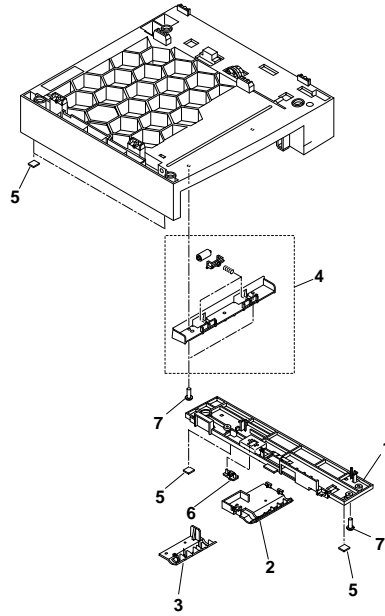
**FIGURE 25** PAPER PICK-UP ASS'Y

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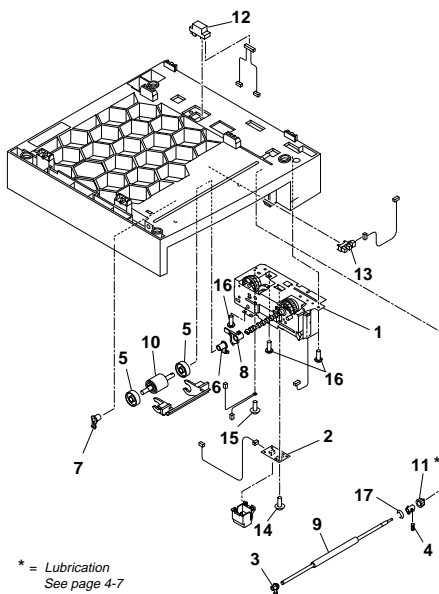
**FIGURE 26** CASSETTE FEEDER ASS'Y 1

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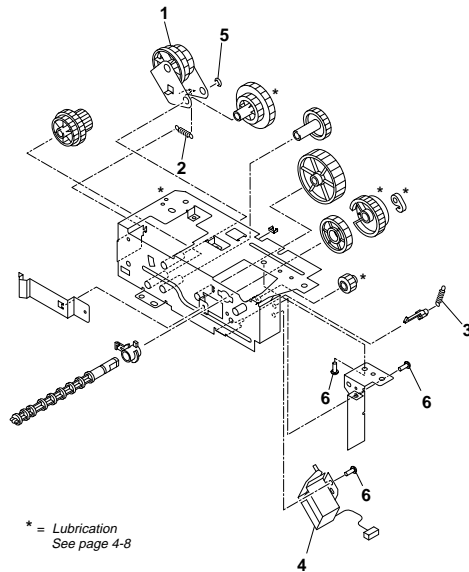
**FIGURE 27** CASSETTE FEEDER ASS'Y 2

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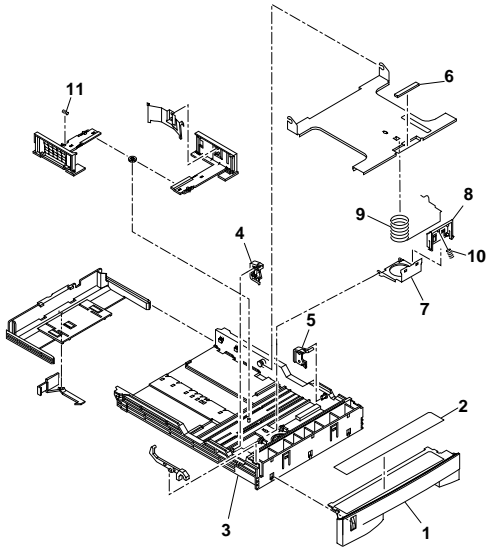
**FIGURE 28** PAPER FEEDER DRIVE ASS'Y

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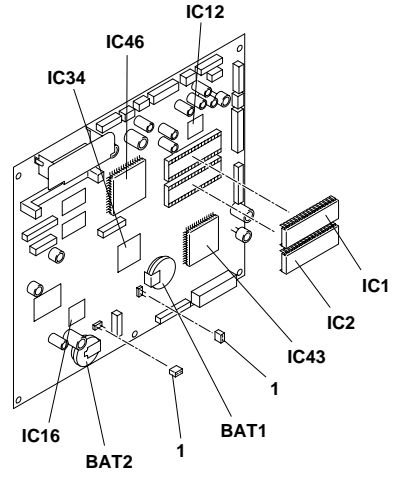
**FIGURE 29** CASSETTE 250

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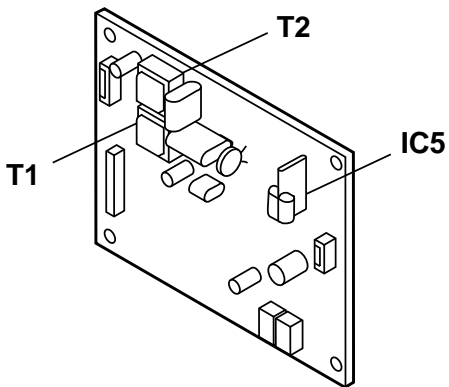
**FIGURE 30** SCNT BOARD ASS'Y

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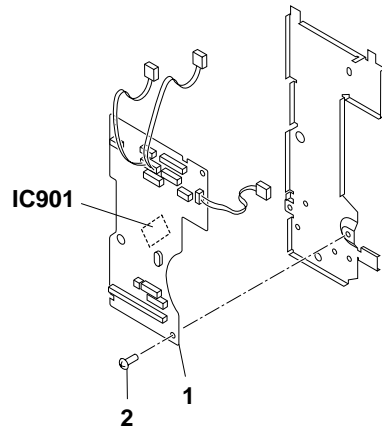
**FIGURE 31** NCU BOARD ASS'Y

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**FIGURE 32** ECU BOARD ASS'Y

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	<p>* = Lubrication See page 4-8</p>		
<p><b>FIGURE 39</b> CASSETTE 500</p>	<p>See Page 2-77</p>	<p><b>FIGURE 40</b> TELEPHONE 6 KIT HANDSET KIT 3</p>	<p>See Page 2-79</p>
<p>See page 5-4 (FIGURE 39-a)</p> <p>See page 5-5 (FIGURE 39-b)</p>	<p>The parts shown at Key No. 2, 3 and 4 are not used with this model.</p>		

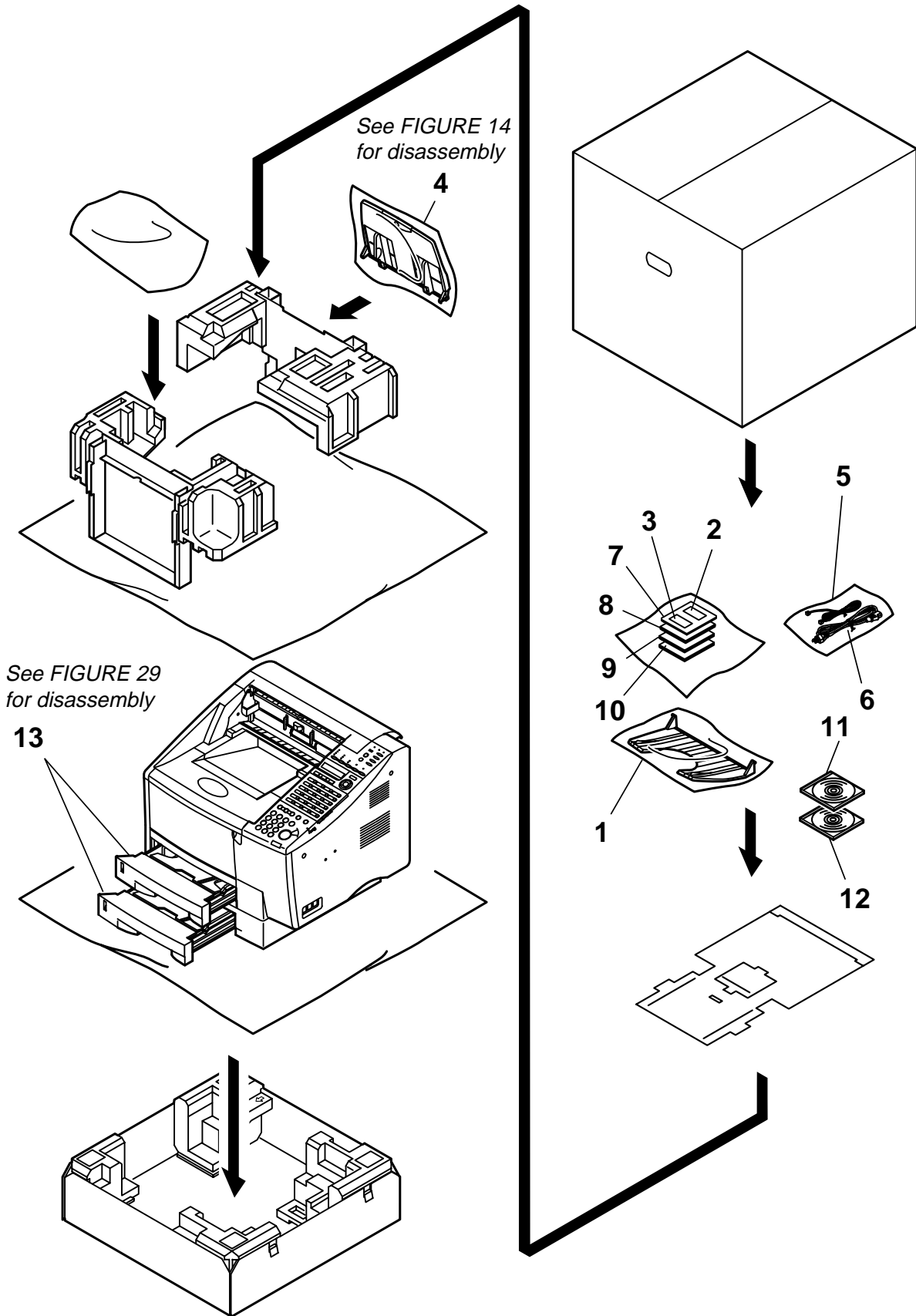
<p><b>FIGURE 41</b> HANDSET REST FP</p>	<p>See Page 2-81</p>	<p><b>FIGURE 42</b> Verification Stamp Unit 1 PACKAGE CONTENTS</p>	<p>See Page 2-83</p>
<p><b>FIGURE 43</b> FAX-L2000 Printer Kit</p>	<p>See Page 2-85</p>	<p><b>FIGURE 44</b> PCL UNIT</p>	<p>See Page 2-87</p>



<p><b>FIGURE 45</b> FAX-L2000 Network Kit</p>	<p>See Page 2-89</p>	<p><b>FIGURE 46</b> Yellow Ink to refill for Verification Stamp PACKAGE CONTENTS</p>	<p>See Page 2-91</p>
		<p>The Stamp ink is not designated as a service part. Please include it with the product (Product No. H12-3372-210).</p>	
<p><b>FIGURE 47</b> TOOLS</p>	<p>See Page 3-1</p>		

# 2. PARTS LAYOUT & PARTS LIST

FIGURE 1 PACKAGE CONTENTS



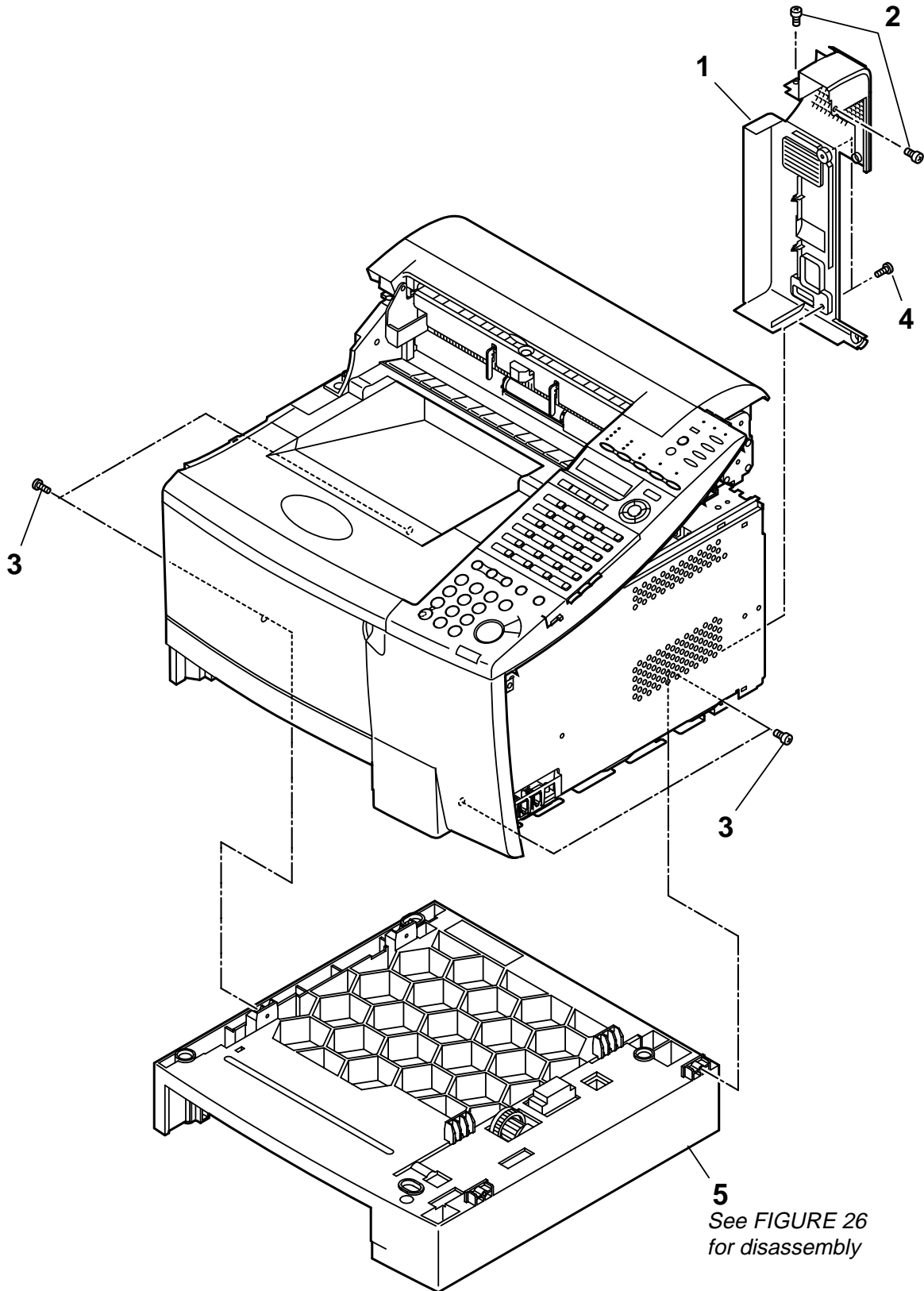
**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>RANK</b>	<b>QTY</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
1- 1	HB1-3856-000		1	TRAY, DOCUMENT EXIT	
2	HB1-4357-000		2	LABEL, DESTINATION	
3	HB1-5340-000		2	LABEL, ATTENTION	
4	HG5-2856-000		1	DOCUMENT TRAY ASS'Y	
5	HH2-1914-000		1	MODULAR CORD, 6P	UK
	HH2-2074-000		1	MODULAR CORD (GERM)	GER
	HH2-2219-000		1	MODULAR CORD	FRN
	HH2-2478-000		1	MODULAR CORD, 2P	AUS
	HH2-2830-000		1	CORD, MODULAR, 2W	AE
6	HH2-3215-000		1	CORD, POWER SUPPLY	GER FRN AE
	HH2-3216-000		1	CORD, POWER SUPPLY	AUS
	HH2-3217-000		1	CORD, POWER SUPPLY	UK
7	HT1-2206-000	N	1	REFERENCE GUIDE (ENGLISH)	UK AUS AE
	HT1-3111-000	N	1	REFERENCE GUIDE(MODELE FRANCE)	FRN
	HT1-5084-000	N	1	REFERENCE GUIDE (DEUTSCH)	GER
8	HT1-2207-000	N	1	FACSIMILE GUIDE (ENGLISH)	UK AUS AE
	HT1-3112-000	N	1	FACSIMILE GUIDE(MODELE FRANCE)	FRN
	HT1-5085-000	N	1	FACSIMILE GUIDE (DEUTSCH)	GER
9	HT1-2208-000	N	1	SENDING GUIDE (ENGLISH)	FAX-L2000IP(UK AUS)
	HT1-3113-000	N	1	SENDING GUIDE (MODELE FRANCE)	FAX-L2000IP(FRN)
	HT1-5086-000	N	1	SENDING GUIDE (DEUTSCH)	FAX-L2000IP(GER)
10	HT1-2209-000	N	1	SETUP GUIDE (ENGLISH)	FAX-L2000IP(UK AUS)
	HT1-3114-000	N	1	SETUP GUIDE (MODELE FRANCE)	FAX-L2000IP(FRN)
	HT1-5087-000	N	1	SETUP GUIDE (DEUTSCH)	FAX-L2000IP(GER)
11	FH5-3412-000	N	1	CD-ROM, PCL/FAX DRIVER	FAX-L2000IP
12	FH5-3418-000	N	1	CD-ROM, NETWORK USER	FAX-L2000IP
13	NPN		2	CASSETTE 250	



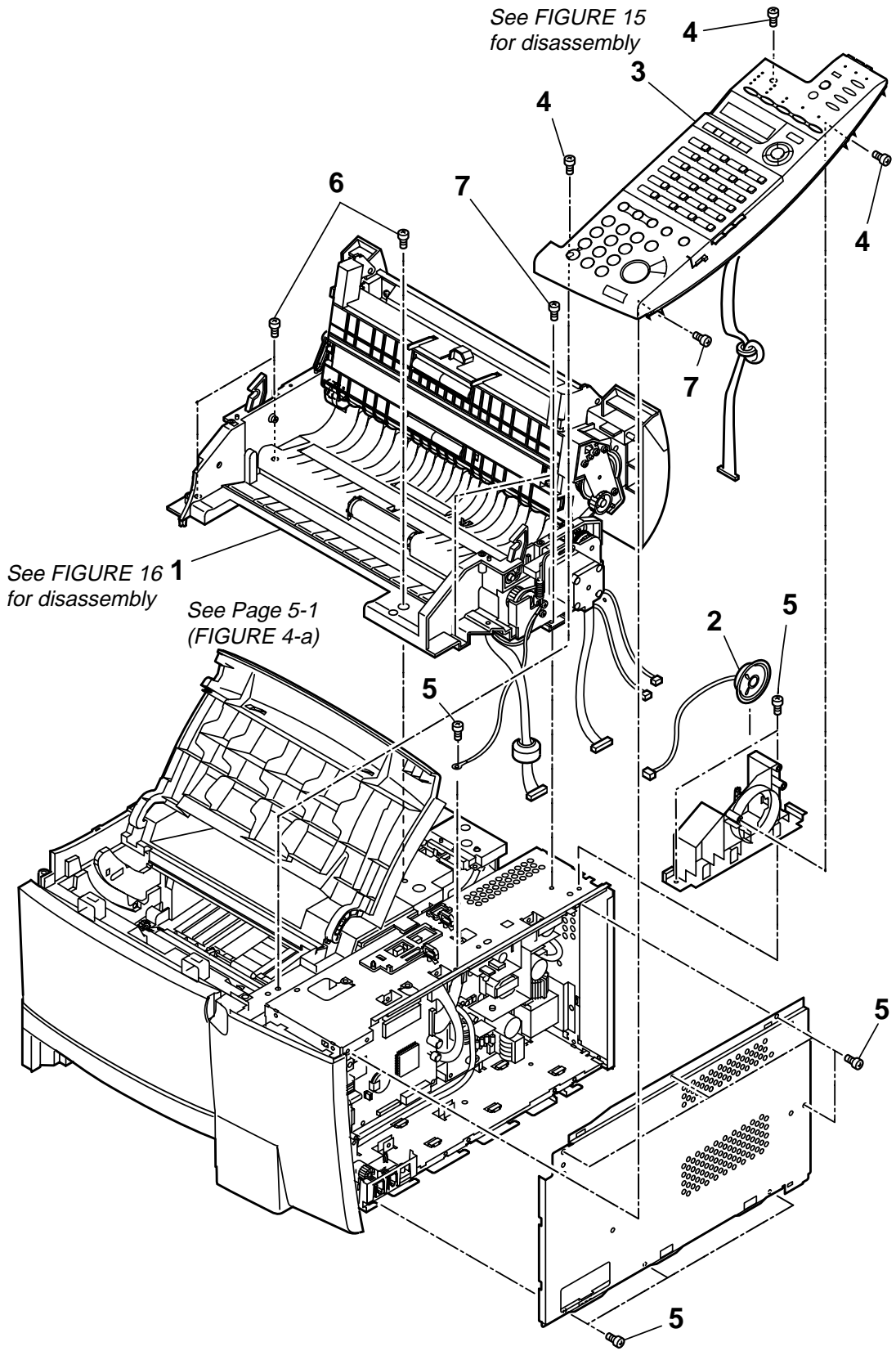


FIGURE 3 CASSETTE FEEDER ASS'Y





**FIGURE 4 FAX-L2000**  
**READER ASS'Y, OPERATION PANEL ASS'Y**

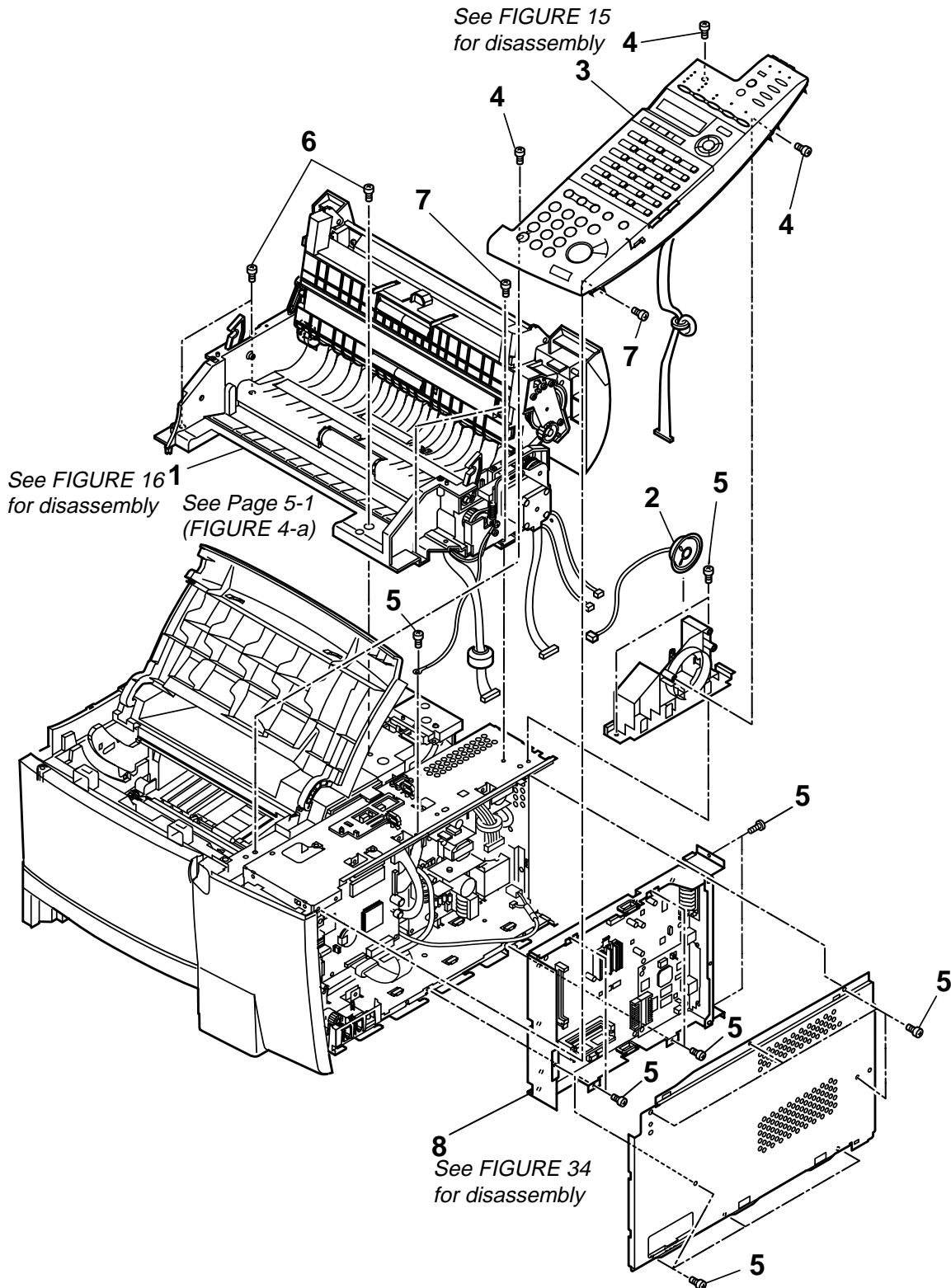




**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>R A N K</b>	<b>Q T Y</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
4- 1	NPN		1	READER ASS'Y	
2	HG5-1840-000		1	SPEAKER UNIT	
3	HG5-2829-000		1	OPERATION PANEL ASS'Y	EC UK AUS AE
	HG5-2830-000		1	OPERATION PANEL ASS'Y	GER
	HG5-2831-000		1	OPERATION PANEL ASS'Y	FRN
4	XA9-1262-000		3	SCREW, M4X10	
5	XB1-2300-807		10	SCREW, CROSS-RECESS, FCH	
6	XB4-7402-009		3	SCREW, SELF-TAPPING, M4X20	
7	XB6-7300-607		3	SCREW, TP, M3X6	

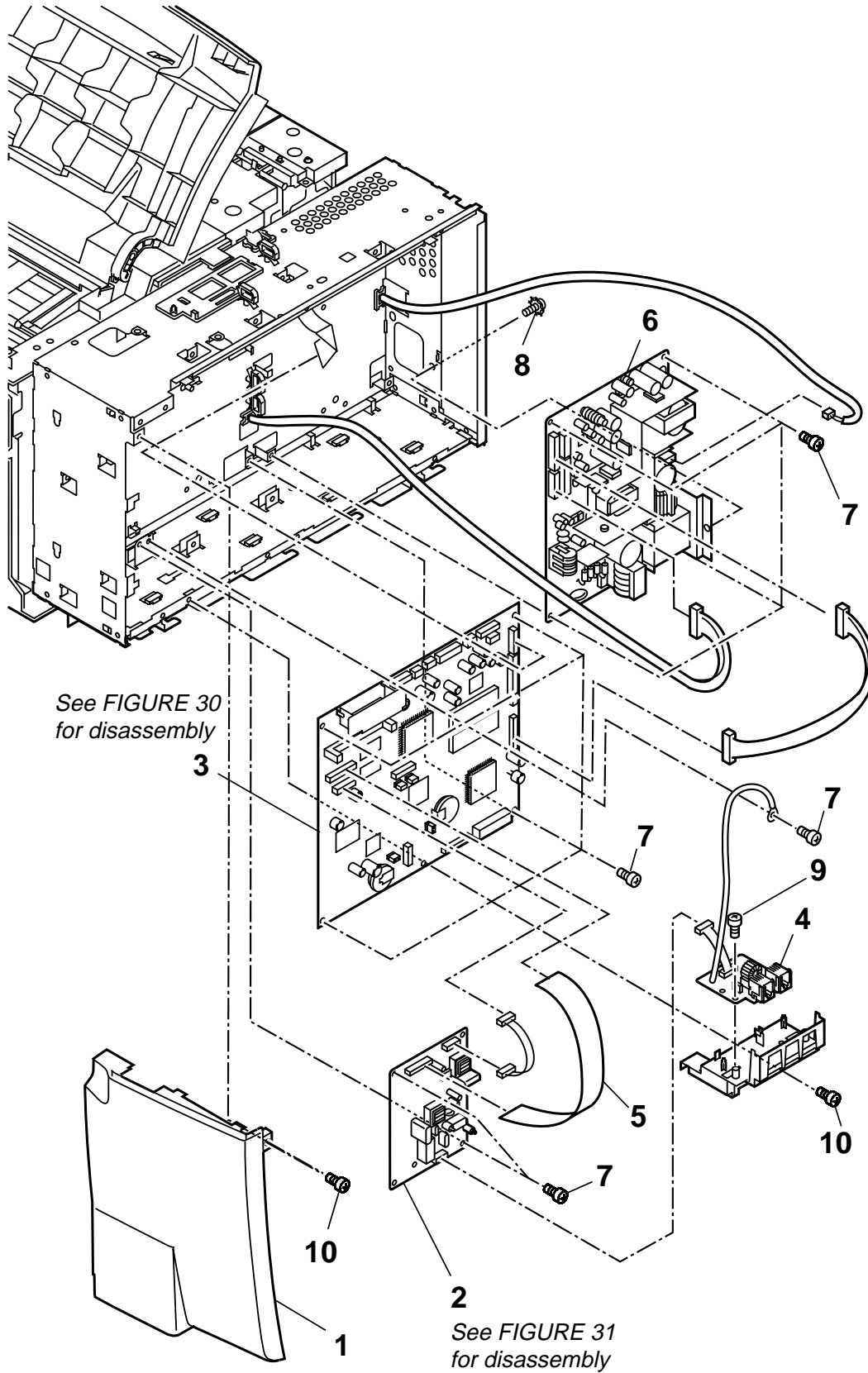
FIGURE 5 FAX-L2000IP  
READER ASS'Y, OPERATION PANEL ASS'Y



**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>RANK</b>	<b>QTY</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
5- 1	NPN		1	READER ASS'Y	
2	HG5-1840-000		1	SPEAKER UNIT	
3	HG5-2829-000		1	OPERATION PANEL ASS'Y	EC UK AUS
	HG5-2830-000		1	OPERATION PANEL ASS'Y	GER
	HG5-2831-000		1	OPERATION PANEL ASS'Y	FRN
4	XA9-1262-000		3	SCREW, M4X10	
5	XB1-2300-807		17	SCREW, CROSS-RECESS, FCH	
6	XB4-7402-009		3	SCREW, SELF-TAPPING, M4X20	
7	XB6-7300-607		3	SCREW, TP, M3X6	
8	NPN		1	PCL/NIC UNIT	

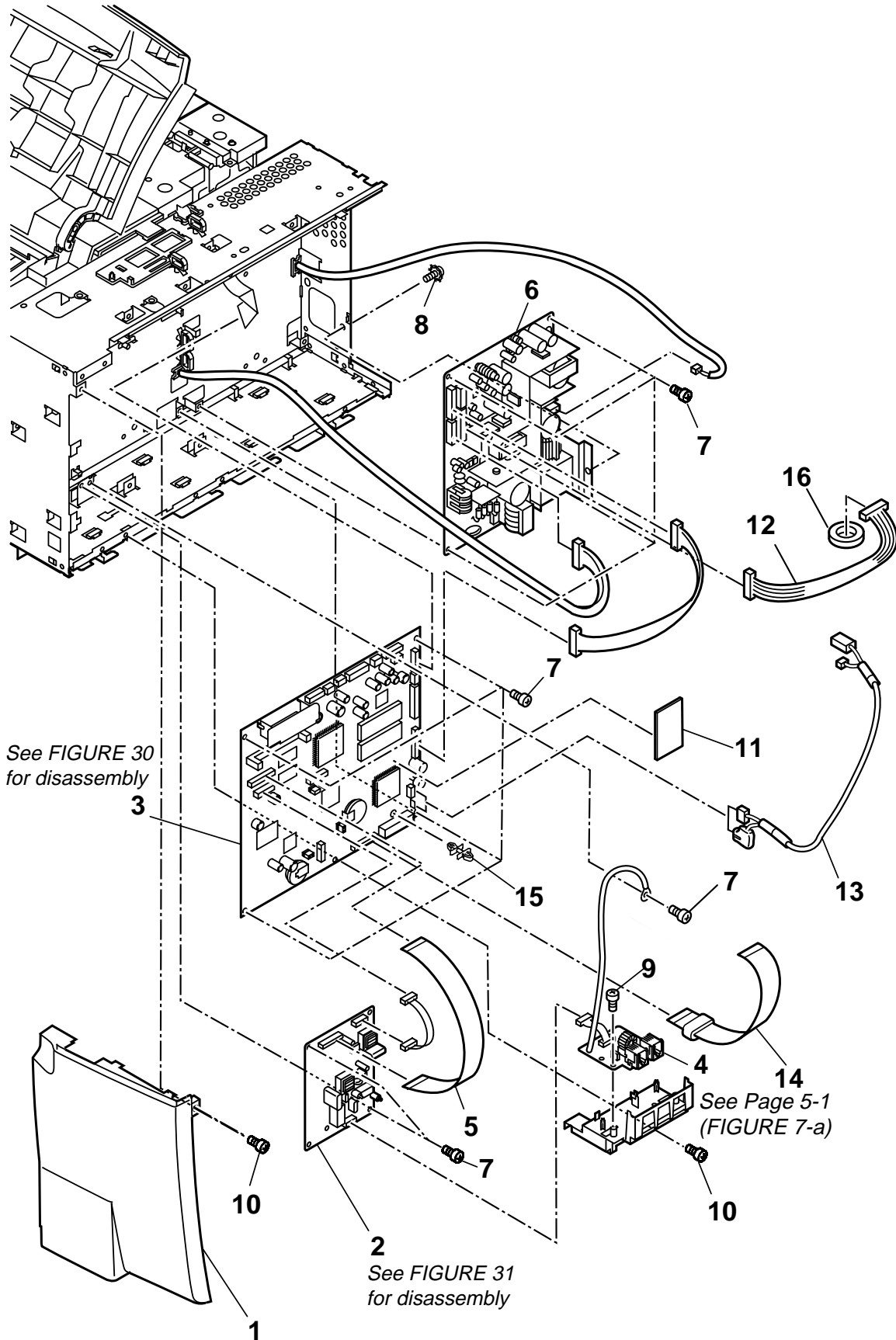
FIGURE 6 FAX-L2000 CIRCUIT BOARDS



**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>R A N K</b>	<b>Q T Y</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
6- 1	HB1-5270-000		1	COVER, FRONT, RIGHT	
2	HG5-3107-000		1	NCU BOARD ASSEMBLY	EC UK GER FRN
	HG5-3258-000		1	NCU BOARD ASS'Y	AUS AE
3	HG5-3105-000		1	SCNT BOARD ASS'Y	EC UK GER FRN
	HG5-3259-000		1	SCNT BOARD ASS'Y	AUS AE
4	HG5-3106-000		1	MODULAR BOARD ASS'Y	EC UK GER FRN
	HG5-3265-000		1	MODULAR BOARD ASS'Y	AUS AE
5	HH2-3277-000		1	CABLE, FLAT, 25P	
6	HH3-5393-000		1	POWER SUPPLY UNIT	EC UK GER FRN
	HH3-5394-000		1	POWER SUPPLY UNIT	AUS AE
7	XB1-2300-807		11	SCREW, CROSS-RECESS, FCH	
8	XB2-7300-607		1	SCREW, M3X6	
9	XB4-7300-807		1	SCREW, TAP TIGHT, BINDING HEAD	
10	XB6-7300-607		2	SCREW, TP, M3X6	

FIGURE 7 FAX-L2000IP CIRCUIT BOARDS



**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>RANK</b>	<b>QTY</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
7- 1	HF5-0658-000		1	COVER, FRONT, RIGHT	
2	HG5-3107-000		1	NCU BOARD ASSEMBLY	EC UK GER FRN
	HG5-3258-000		1	NCU BOARD ASS'Y	AUS
3	HG5-3105-000		1	SCNT BOARD ASS'Y	EC UK GER FRN
	HG5-3259-000		1	SCNT BOARD ASS'Y	AUS
4	HG5-3106-000		1	MODULAR BOARD ASS'Y	EC UK GER FRN
	HG5-3265-000		1	MODULAR BOARD ASS'Y	AUS
5	HH2-3277-000		1	CABLE, FLAT, 25P	
6	HH3-5393-000		1	POWER SUPPLY UNIT	EC UK GER FRN
	HH3-5394-000		1	POWER SUPPLY UNIT	AUS
7	XB1-2300-807		11	SCREW, CROSS-RECESS, FCH	
8	XB2-7300-607		1	SCREW, M3X6	
9	XB4-7300-807		1	SCREW, TAP TIGHT, BINDING HEAD	
10	XB6-7300-607		2	SCREW, TP, M3X6	
11	HG5-3070-000		1	USB BOARD ASS'Y	
12	HG5-3080-000		1	CABLE WITH CONNECTOR, 10P	
13	HG5-3081-000		1	CABLE WITH CONNECTOR, 5P	
14	HH2-3208-000		1	CABLE, FLAT, 40P	
15	VT2-0013-080		1	SUPPORT, PCB	
16	WE8-5305-000		1	FERRITE, CORE	

FIGURE 8 CARTRIDGE COVER

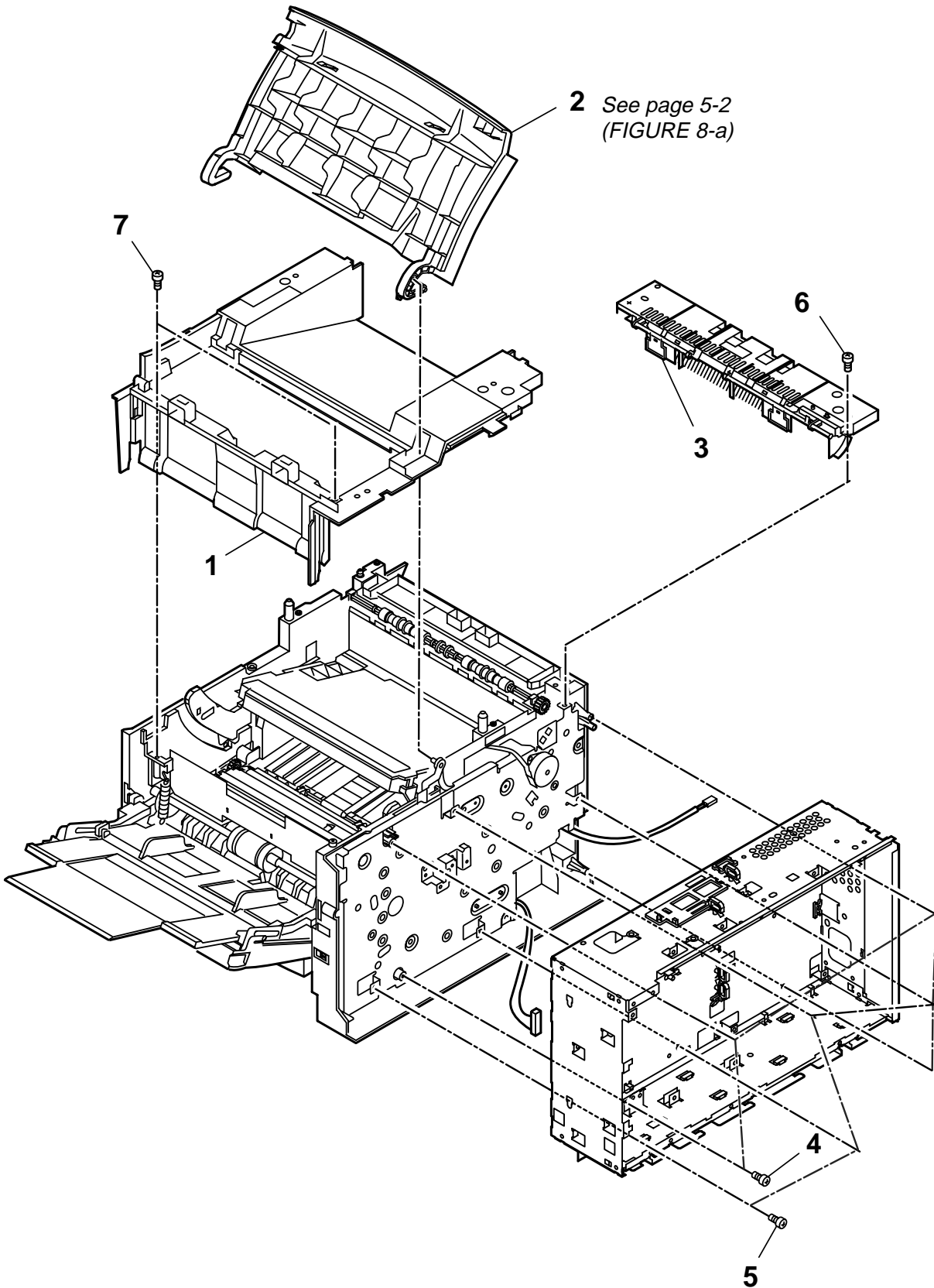
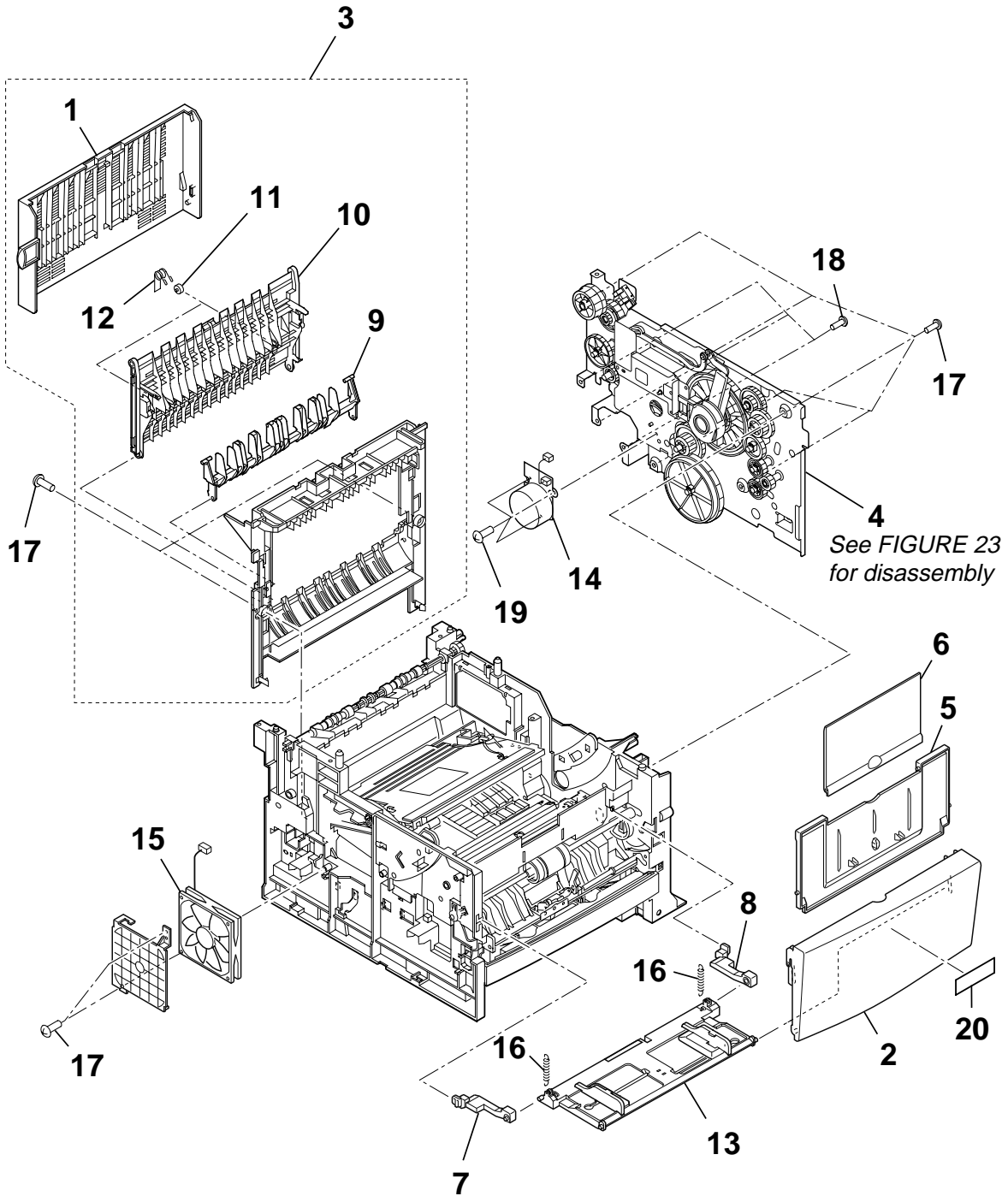






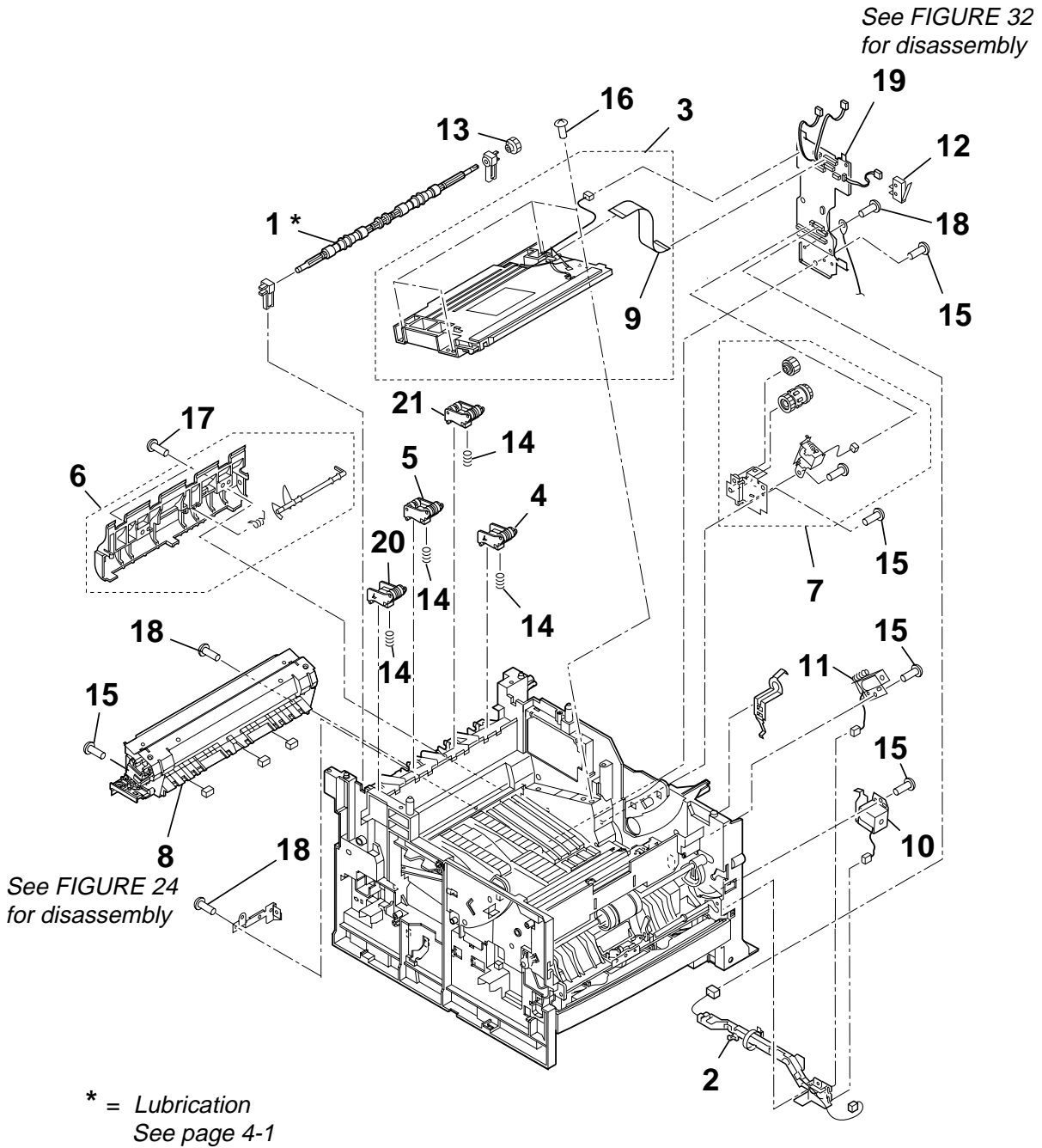
FIGURE 9 FRONT COVER, REAR COVER,  
PRINTER DRIVE ASS'Y



**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>RANK</b>	<b>QTY</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
9- 1	HB1-5171-000		1	COVER, FACE-UP	
2	HB1-5272-000		1	COVER, FRONT	
3	HG5-2817-000		1	REAR COVER ASS'Y	
4	HG5-2819-000		1	PRINTER DRIVE ASS'Y	
5	RB2-3036-000		1	TRAY, PAPER PICK-UP	
6	RB2-3037-000		1	TRAY, SUB	
7	RB2-6405-000		1	HINGE, LEFT	
8	RB2-6406-000		1	HINGE, RIGHT	
9	RB2-6285-000		1	GUIDE, PAPER REAR	
10	RB2-6287-000		1	TRAY, FACE-UP	
11	RB2-6288-000		2	ROLLER, GUIDE	
12	RB2-6289-000		2	SPRING, TORSION	
13	RG5-5576-000		1	MULTI-PURPOSE TRAY ASS'Y	
14	HH7-2687-000		1	MOTOR	
15	RH7-1463-000		1	FAN	
16	RS6-2030-000		2	SPRING, TENSION	
17	XA9-1262-000		9	SCREW, M4X10	
18	XB2-7300-607		3	SCREW, M3X6	
19	XB6-7300-407		3	SCREW, TP, PH M3X4	
20	HB1-5374-000		1	EMBLEM	FAX-L2000
	HB1-5375-000		1	EMBLEM	FAX-L2000IP

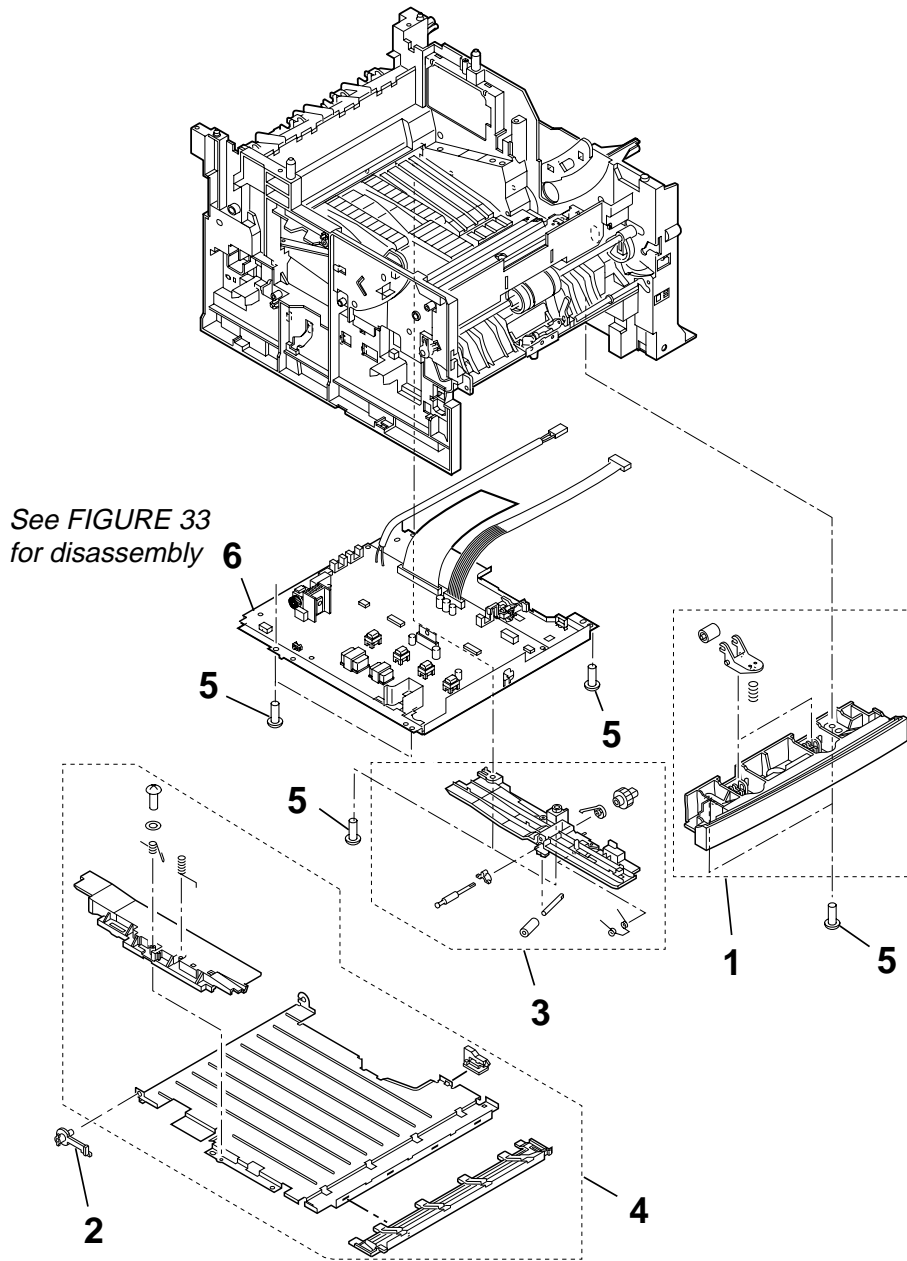
FIGURE 10 LASER/SCANNER UNIT,  
FIXING ASS'Y, ECU ASS'Y



**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>R A N K</b>	<b>Q T Y</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
10- 1	HF5-0648-000		1	PAPER FEED ROLLER UNIT	
2	HG5-2824-000		1	CABLE UNIT	
3	HG5-2826-000		1	LASER/SCANNER UNIT	
4	HG5-2827-000		1	FD DELIVERY ROLLER ASS'Y	
5	HG5-2828-000		1	FD DELIVERY ROLLER ASS'Y	
6	RG5-5548-000		1	REVERSE GUIDE ASS'Y	
7	RG5-5552-000		1	DUPLEX SOLENOID ASS'Y	
8	RG5-5569-000		1	FIXING ASS'Y	
9	RH2-5427-000		1	FLAT CABLE, LASER	
10	RH7-5270-000		1	SOLENOID	
11	RH7-5273-000		1	SOLENOID	
12	RH7-6051-000		1	MICROSWITCH	
13	RS6-0441-000		1	GEAR, 15T	
14	RS6-2375-000		4	SPRING, COMPRESSION	
15	XA9-1262-000		5	SCREW, M4X10	
16	XA9-1273-000		4	SCREW, TP, M4X12	
17	XA9-1292-000		2	SCREW, M4X14	
18	XB2-7300-607		3	SCREW, M3X6	
19	NPN		1	ECU ASS'Y	
20	HG5-2832-000		1	FD DELIVERY ROLLER ASS'Y	
21	RG5-5542-000		1	FD DELIVERY ROLLER ASS'Y	

FIGURE 11 EPU ASS'Y



**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>R A N K</b>	<b>Q T Y</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
11- 1	HG5-2823-000		1	FEED ROLLER UNIT	
2	RB2-6249-000		1	HINGE, FEED GUIDE	
3	RG5-5553-000		1	POSITION GUIDE ASS'Y	
4	RG5-5554-000	N	1	DUPLEX FEED GUIDE ASS'Y	
5	XA9-1262-000		7	SCREW, M4X10	
6	NPN		1	EPU ASS'Y	

FIGURE 12 PAPER PICK-UP SECTION

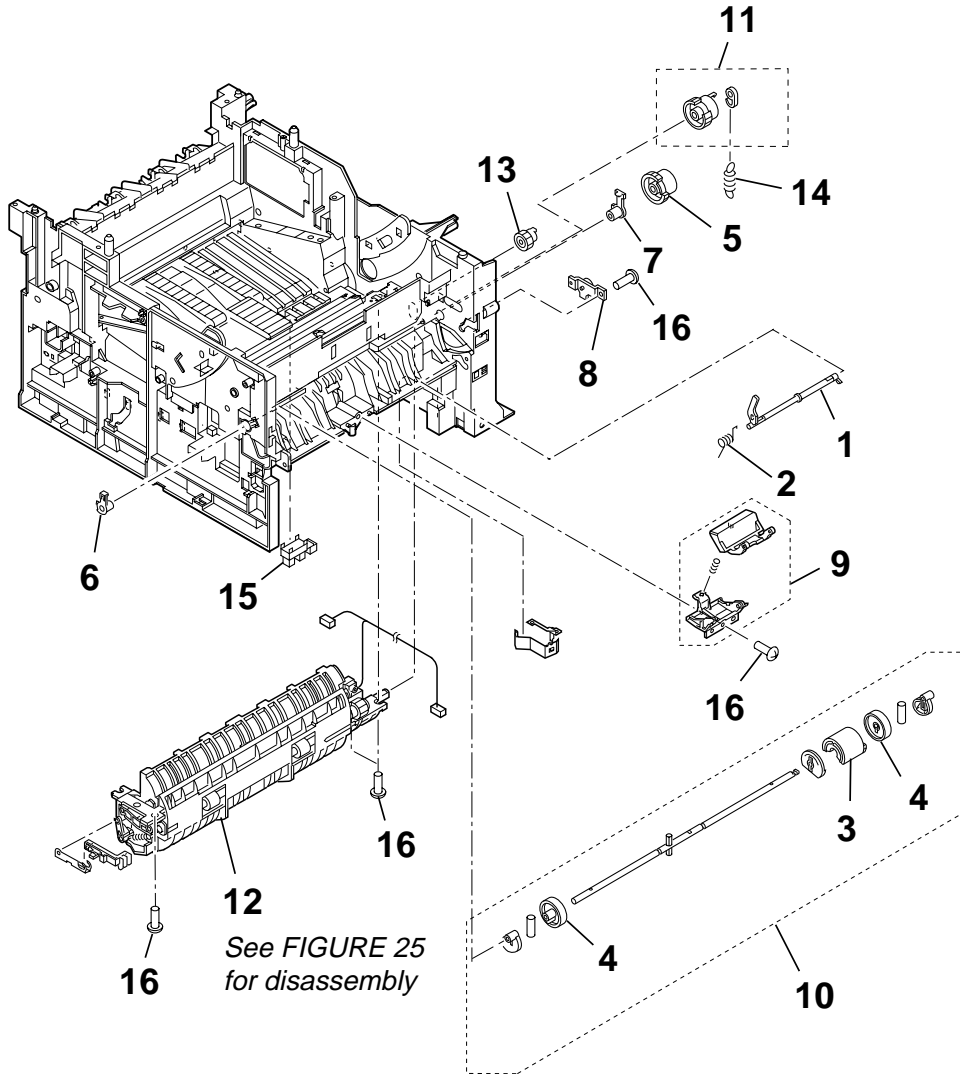
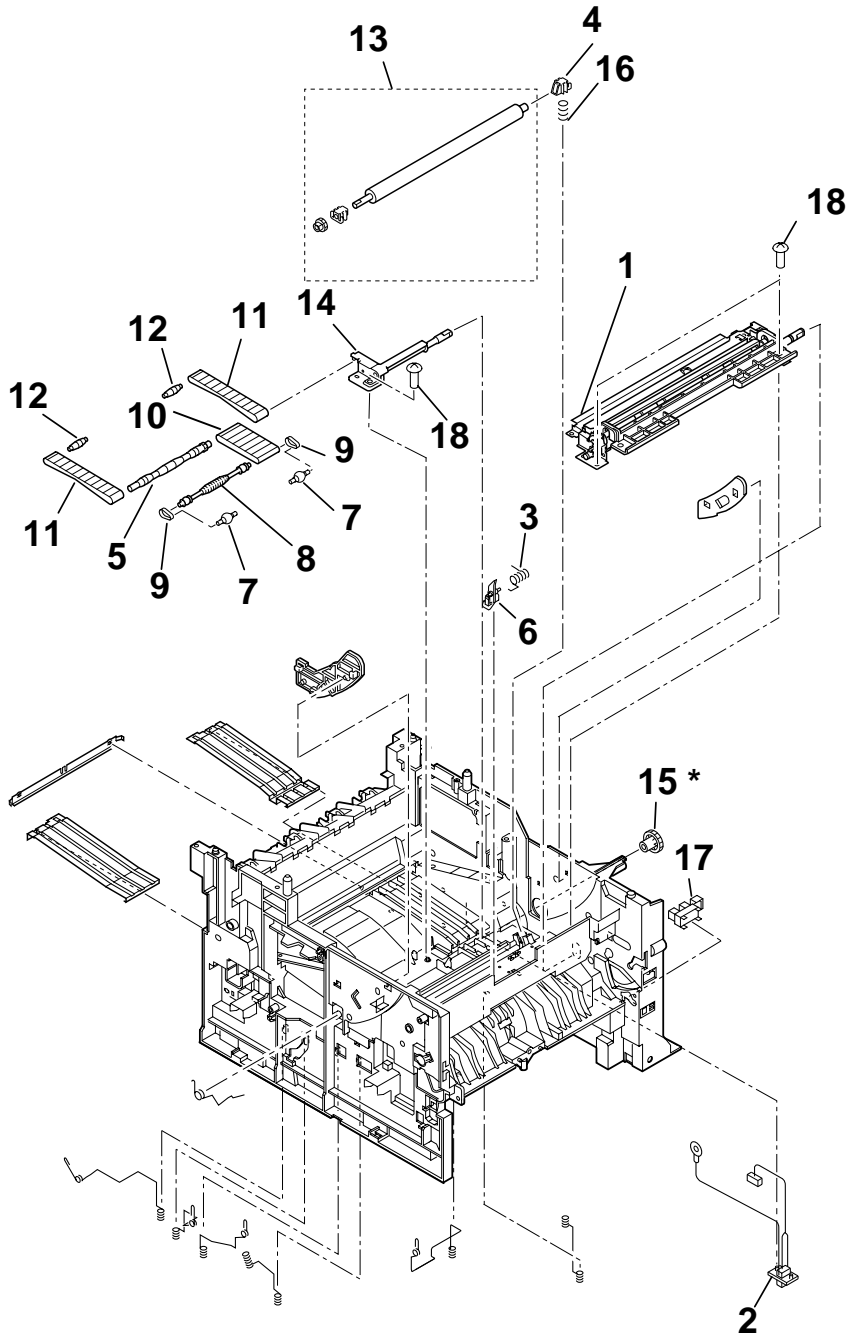






FIGURE 13 PAPER FEED SECTION



\* = Lubrication  
See page 4-2

**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>R A N K</b>	<b>Q T Y</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
13- 1	HG5-2821-000		1	REGISTRATION ROLLER UNIT	
2	HG5-3097-000		1	CABLE UNIT	
3	RB2-2843-000		1	SPRING, TORSION	
4	RB2-2926-000		1	BUSHING, TRANSFER, RIGHT	
5	RB2-3073-000		1	SHAFT, DRIVE, 1	
6	RB2-6264-000		1	ARM, SENSOR	
7	RB2-6268-000		2	PULLEY	
8	RB2-6269-000		1	SHAFT, DRIVE, FRONT	
9	RB2-6270-000		2	BELT, PAPER FEED, 3	
10	RB2-6272-000		1	BELT, PAPER FEED, 1	
11	RB2-6273-000		2	BELT, PAPER FEED, 2	
12	RB2-6274-000		2	SHAFT, DRIVE, REAR	
13	RG5-5550-000		1	TRANSFER ROLLER ASS'Y	
14	RG5-5577-000		1	GEAR ASS'Y	
15	RS6-0464-000		1	GEAR, 20T	
16	RS6-2022-000		1	SPRING, COMPRESSION	
17	WG8-5364-000		1	IC,PHOTO-INTERRUPTER,GP1SQ73P	
18	XA9-1262-000		3	SCREW, M4X10	

FIGURE 14 DOCUMENT TRAY ASS'Y

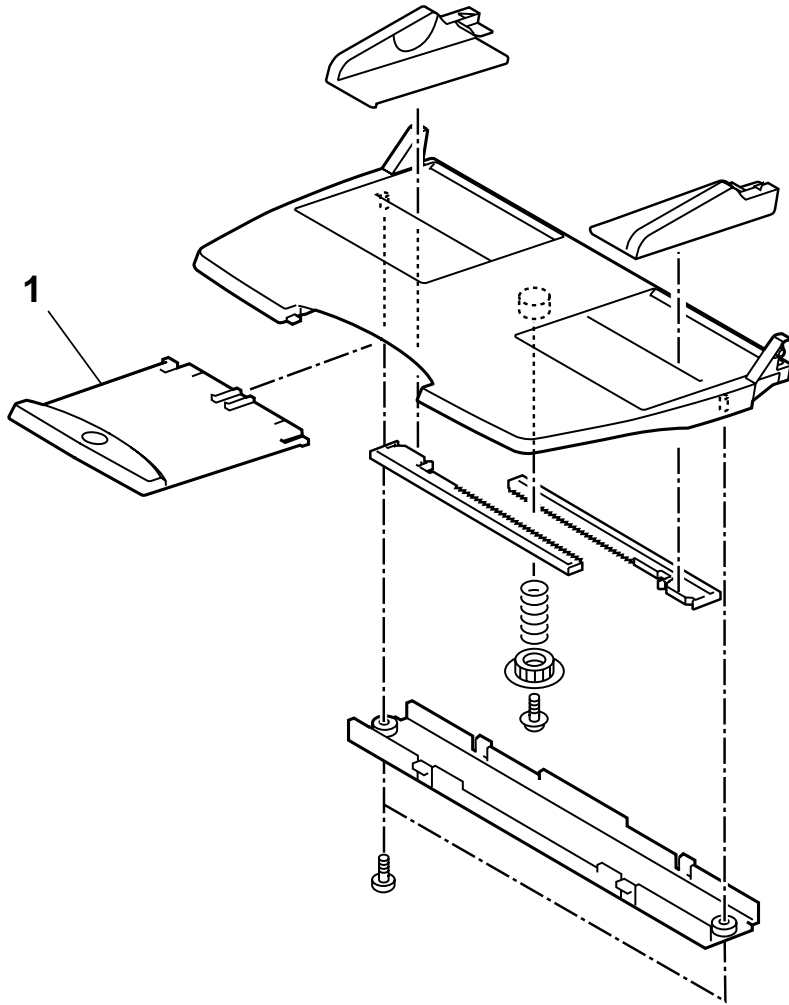


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
14- 1	HB1-5277-000		1	TRAY, EXTENSION	

FIGURE 15 OPERATION PANEL ASS'Y

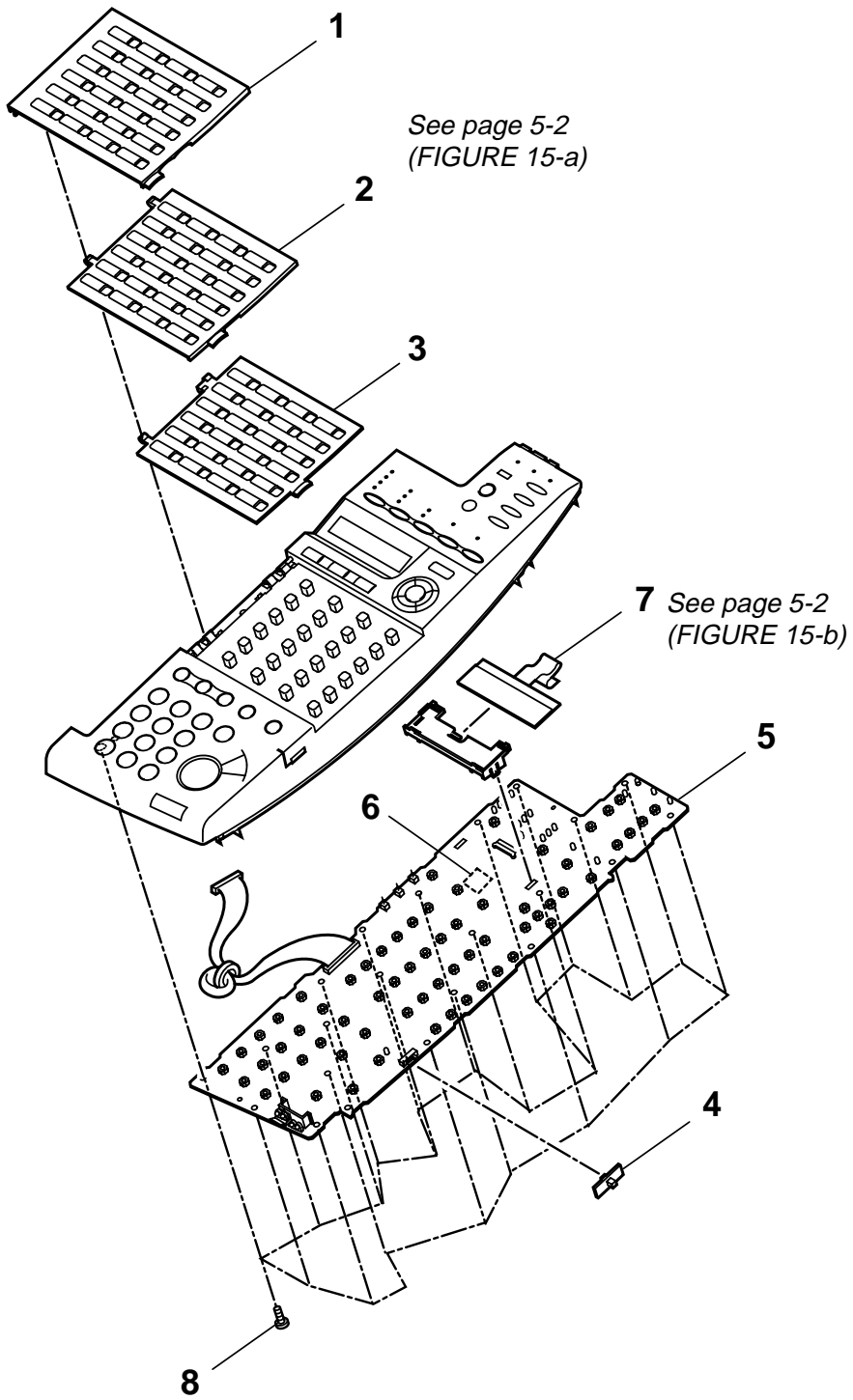




FIGURE 16 READER ASS'Y

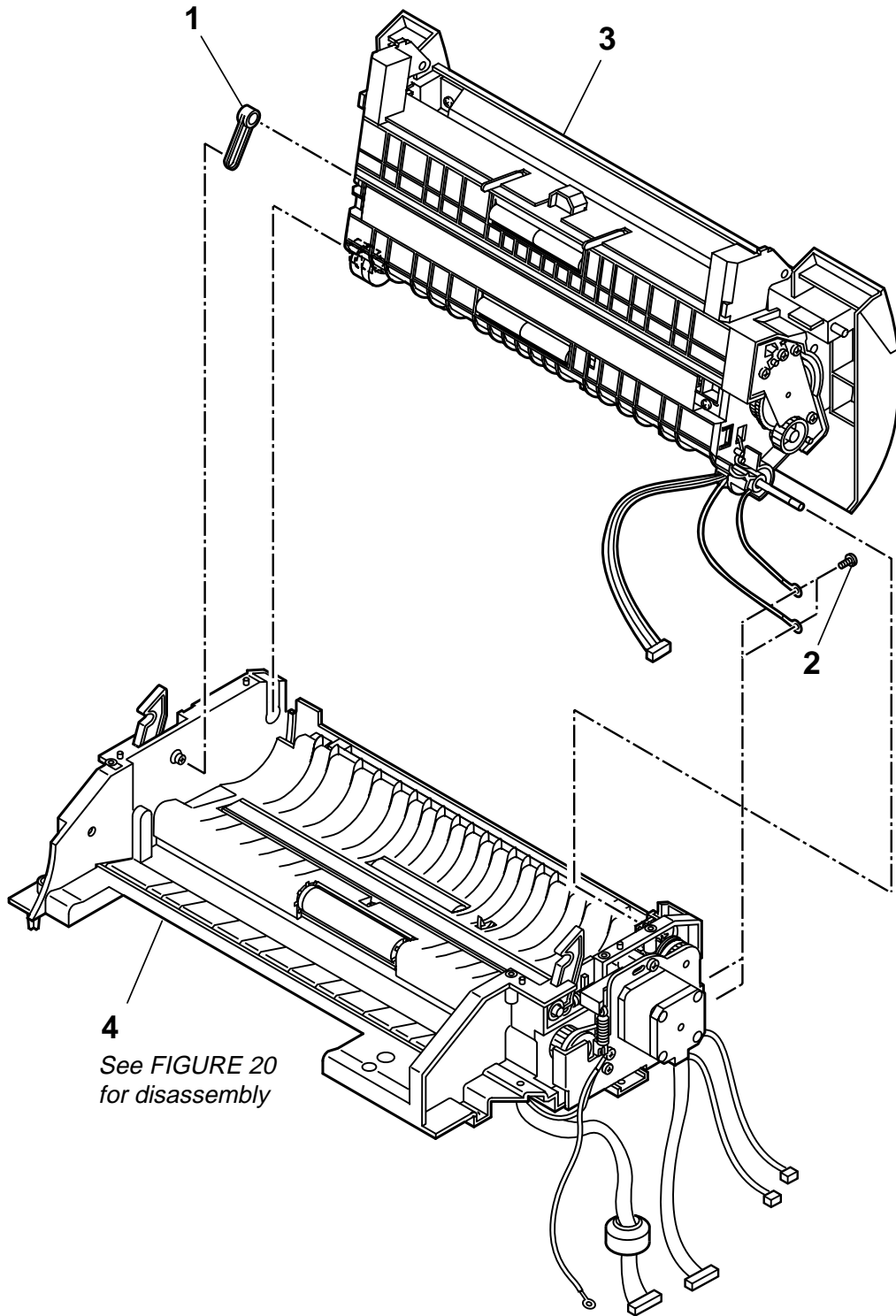
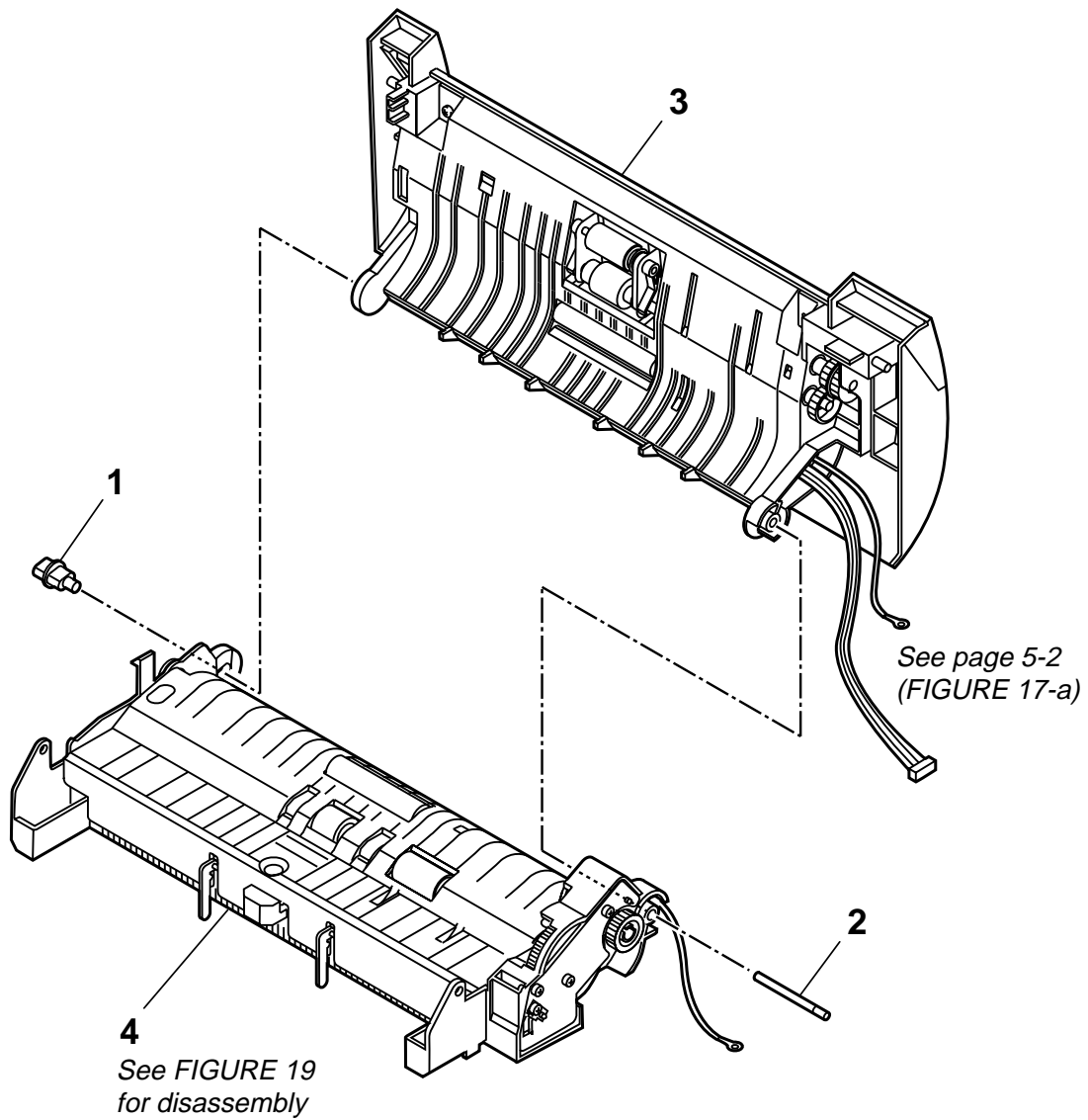




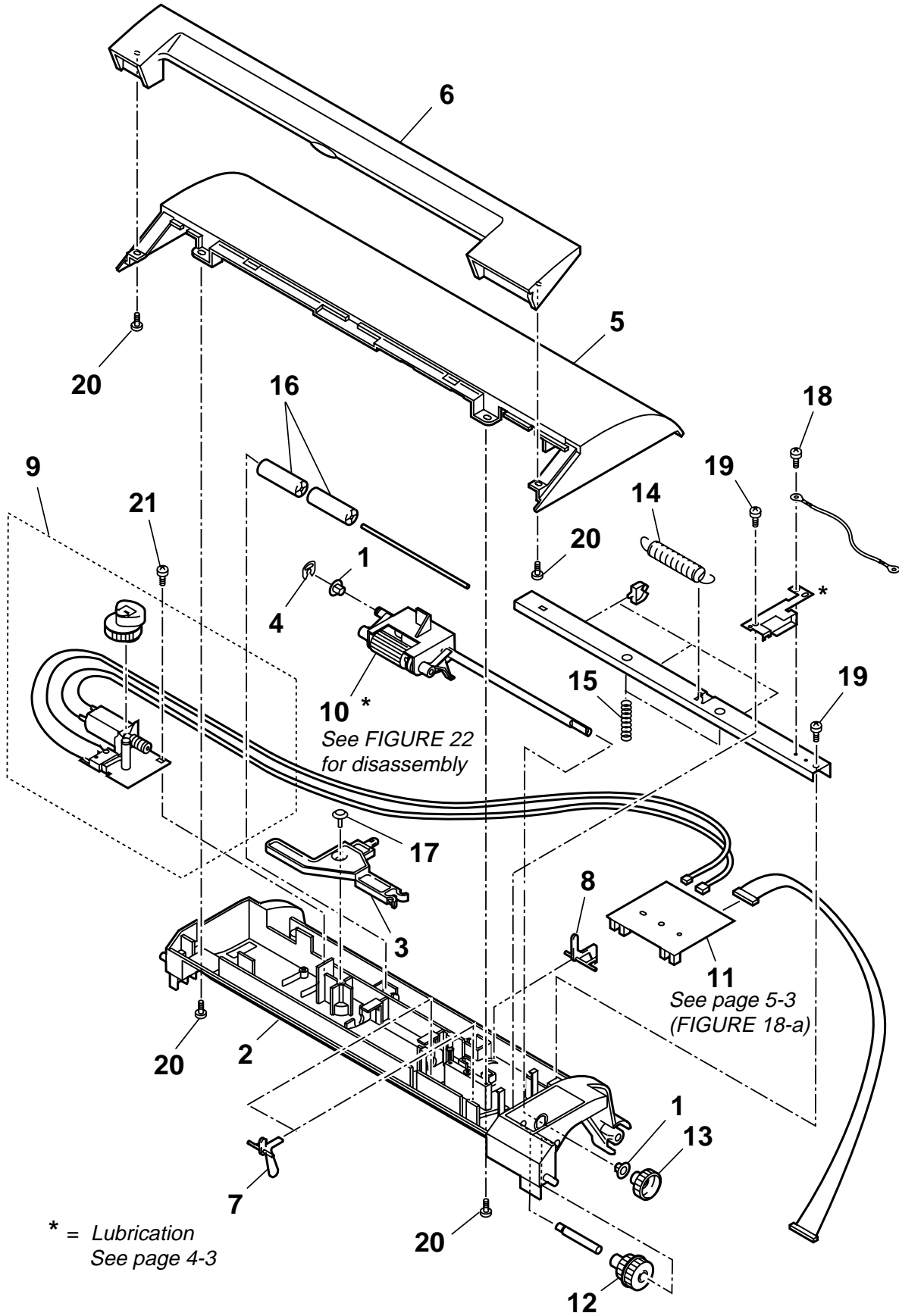
FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
16- 1	HB1-5274-000		1	STOPPER	
2	XB1-2300-807		2	SCREW, CROSS-RECESS, FCH	
3	NPN		1	UPPER/MIDDLE FRAME ASS'Y	
4	NPN		1	LPWER READER FRAME ASS'Y	

FIGURE 17 UPPER/MIDDLE FRAME ASS'Y



<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>R A N K</b>	<b>Q T Y</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
17- 1	HB1-3868-000		1	SHAFT, LEFT	
2	HB1-5307-000		1	SHAFT, RIGHT	
3	NPN		1	UPPER READER FRAME ASS'Y	
4	NPN		1	MIDDLE READER FRAME ASS'Y	

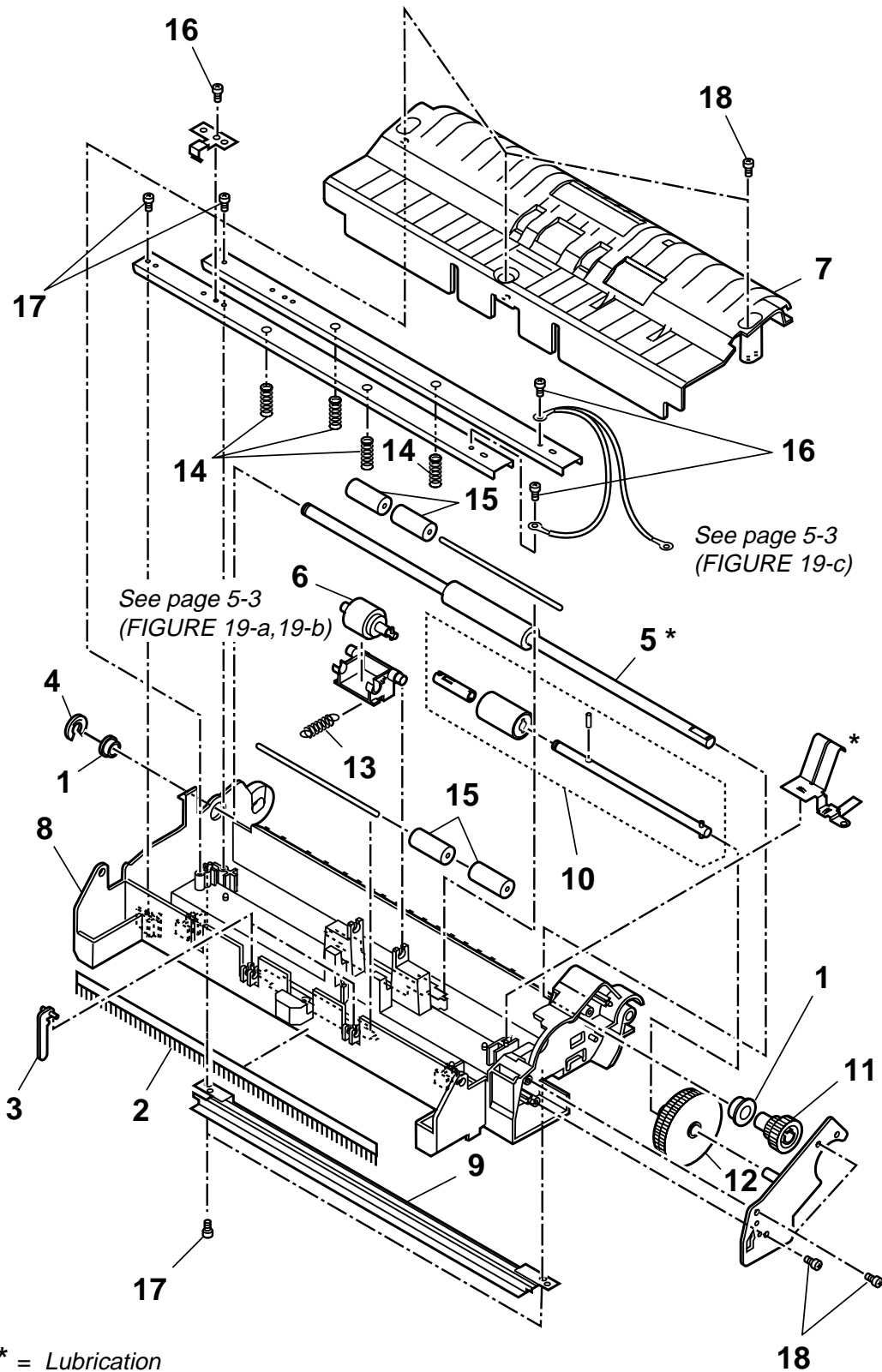
FIGURE 18 UPPER READER FRAME ASS'Y



**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>R A N K</b>	<b>Q T Y</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
18- 1	FS1-1205-000		2	BUSHING	
2	HB1-3902-040		1	FRAME, READER, UPPER	
3	HB1-3907-000		1	ARM, SEPARATION ROLLER	
4	HB1-4394-000		1	RETAINING RING (E-TYPE)	
5	HB1-5299-000		1	COVER, UPPER	
6	HB1-5310-000		1	COVER, DOCUMENT SIZE	
7	HB1-5303-000		2	ARM, DETECTION (DS/DWS)	
8	HB1-5305-000		1	ARM, DETECTION (DFS)	
9	HG5-2874-000		1	SEPARATION MOTOR ASS'Y	
10	HG5-2859-000		1	SEPARATION ROLLER ASS'Y(UPPER)	
11	HG5-3066-000		1	SENSOR BOARD ASS'Y	
12	HS5-0372-000		1	GEAR, 29T/22T	
13	HS5-0373-000		1	GEAR, 25T/22T	
14	HS5-2184-000		1	SPRING	
15	HS5-2185-000		2	SPRING	
16	HS5-6086-000		2	ROLLER, BACK UP	
17	XA9-0476-000		1	SCREW, TP M3X8	
18	XB1-2300-807		1	SCREW, CROSS-RECESS, FCH	
19	XB4-7300-807		2	SCREW, TAP TIGHT, BINDING HEAD	
20	XB4-7301-209		4	SCREW, SELF-TAPPING	
21	XB4-7400-607		1	SCREW, SELF-TAPPING, PANHEAD	

FIGURE 19 MIDDLE READER FRAME ASS'Y

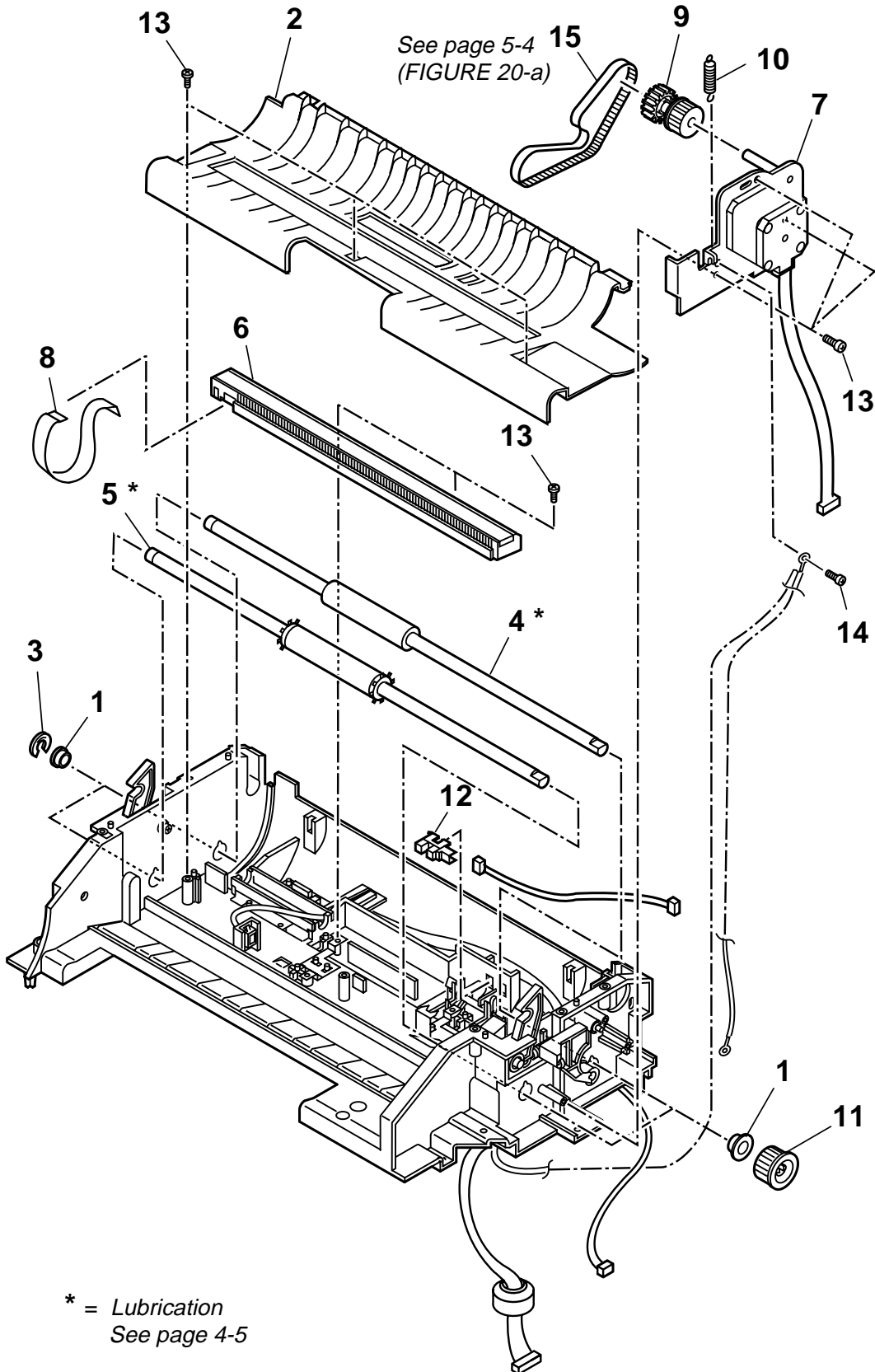


\* = Lubrication  
See page 4-4

**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>R A N K</b>	<b>Q T Y</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
19- 1	FS1-1202-000		2	BUSHING, 8MM, NYLON (R), OL-10	
2	HB1-3885-000		1	ELIMINATOR, STATIC CHARGE	
3	HB1-3887-000		2	ARM, DOCUMENT PRESSURE	
4	HB1-4395-000		1	RETAINING RING	
5	HB1-5285-000		1	ROLLER, DOCUMENT FEED	
6	HB1-5298-000		1	ROLLER, SEPARATION (LOWER)	
7	HB1-5306-000		1	COVER, READER, MIDDLE	
8	HB1-5316-000	N	1	FRAME, READER, MIDDLE	
9	HF5-0654-000		1	WHITE REFERENCE SHEET UNIT	
10	HG5-2861-000		1	ADF CONNECTION SHAFT ASS'Y	
11	HS5-0370-000		1	GEAR, 19T/17T	
12	HS5-0371-000		1	GEAR, 61T/35T	
13	HS5-2265-000		1	SPRING	
14	HS5-2267-000		4	SPRING	
15	HS5-6086-000		4	ROLLER, BACK UP	
16	XB1-2300-807		3	SCREW, CROSS-RECESS, FCH	
17	XB4-7300-807		4	SCREW, TAP TIGHT, BINDING HEAD	
18	XB4-7301-209		6	SCREW, SELF-TAPPING	

FIGURE 20 LOWER READER FRAME ASS'Y 1





**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>R A N K</b>	<b>Q T Y</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
20- 1	FS1-1202-000		4	BUSHING, 8MM, NYLON (R), OL-10	
2	HB1-3927-020		1	COVER, READER, LOWER	
3	HB1-4395-000		2	RETAINING RING	
4	HB1-5286-000		1	ROLLER, DOCUMENT FEED	
5	HB1-5287-000		1	ROLLER, DOCUMENT EJECT	
6	HG5-2870-000		1	CONTACT SENSOR UNIT	
7	HG5-2865-000		1	READ MOTOR UNIT	
8	HH2-3207-000		1	CABLE, FLAT, 12P	
9	HS5-0369-000		1	GEAR, 18T	
10	HS5-2268-000		1	SPRING, BELT, TENSION	
11	HS5-3027-000		2	GEAR, 38T	
12	WG8-5362-000		1	PHOTO-INTERRUPTER, TLP1241	
13	XB4-7300-807		8	SCREW, TAP TIGHT, BINDING HEAD	
14	XB1-2300-807		1	SCREW, CROSS-RECESS, FCH	
15	XF2-1616-540		1	BELT, COGGED	

FIGURE 21 LOWER READER FRAME ASS'Y 2

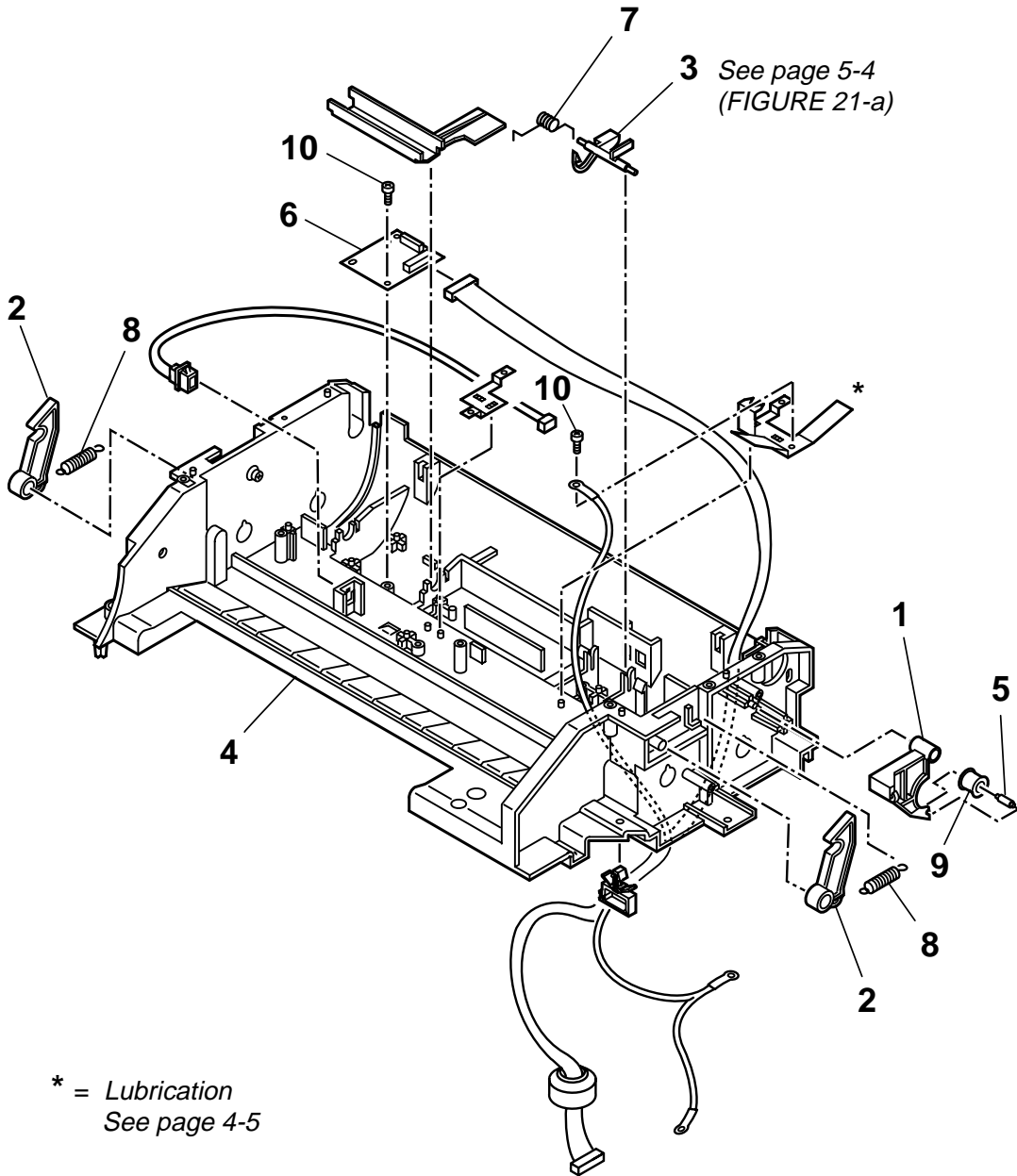


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
21 - 1	HB1-3861-000	N	1	ARM, BELT TENSION	
2	HB1-3863-000		2	ARM, HOOK	
3	HB1-3864-000		1	ARM, DETECTION (DES)	
4	HB1-5163-000		1	FRAME, READER, LOWER	
5	HB1-5308-000		1	SHAFT, BELT TENSION ARM	
6	HG5-3065-000		1	CS RELAY BOARD ASS'Y	
7	HS5-2264-000		1	SPRING, DES	
8	HS5-2269-000		2	SPRING, HOOK	
9	HS5-6087-000		1	COLLAR, BELT TENSION ARM	
10	XB4-7300-807		2	SCREW, TAP TIGHT, BINDING HEAD	

FIGURE 22 SEPARATION ROLLER ASS'Y (UPPER)

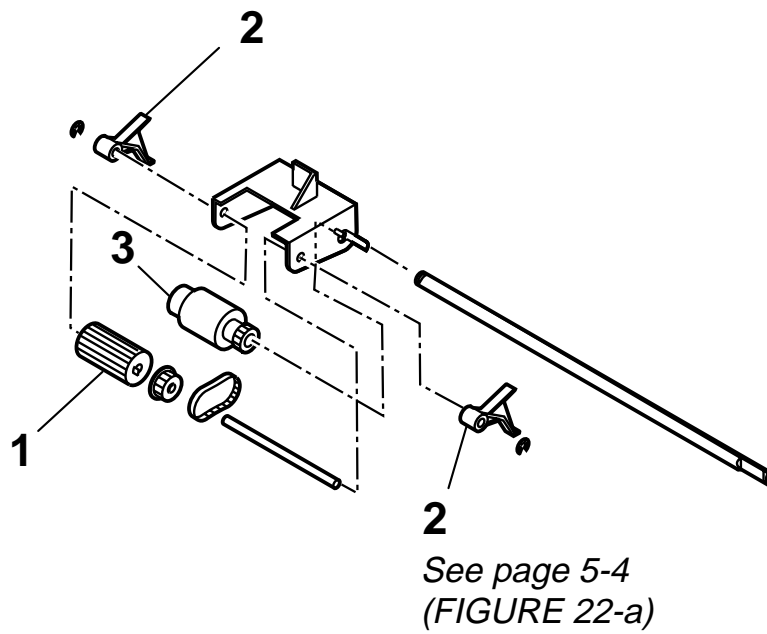
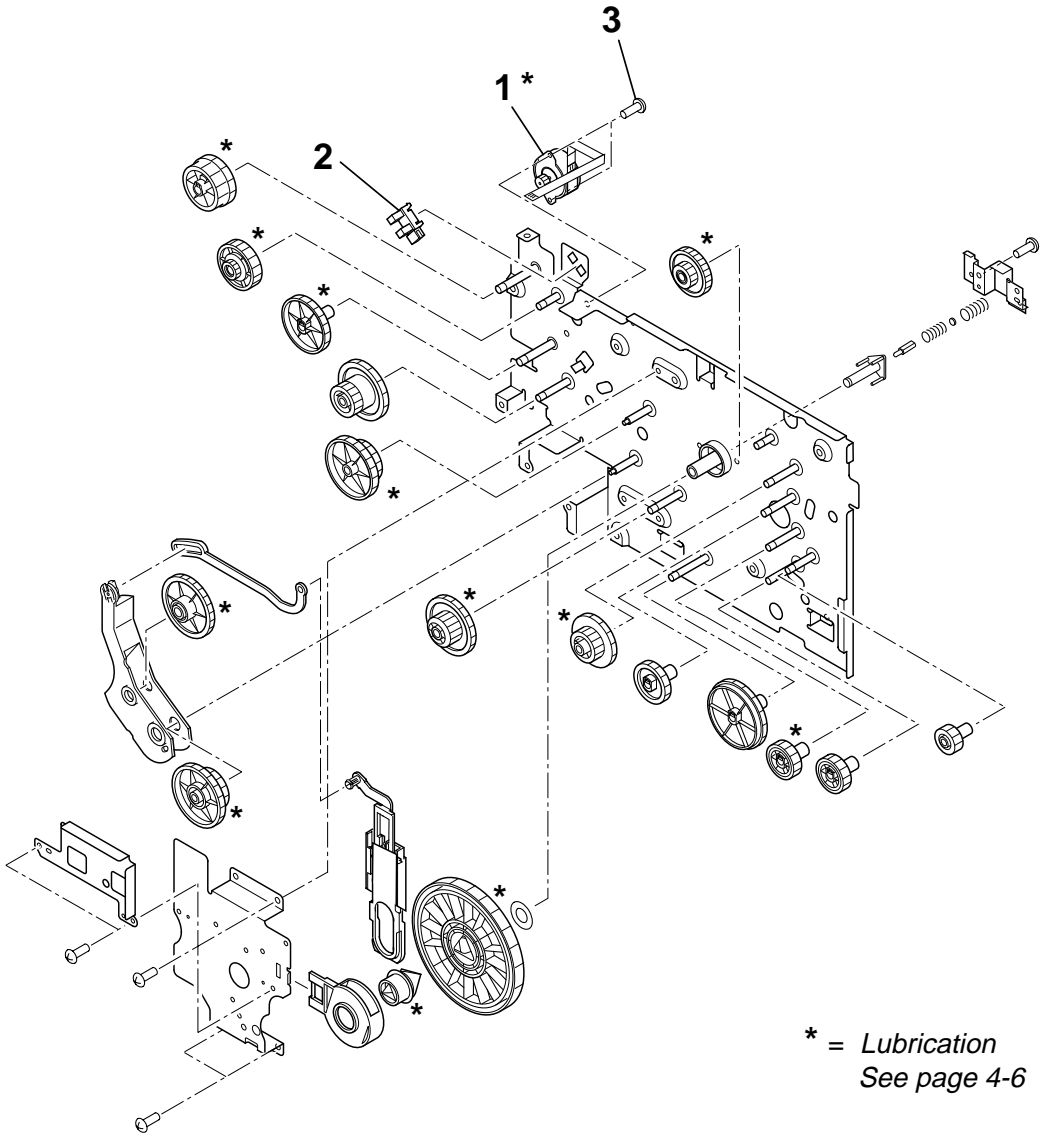


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
22- 1	HB1-3911-000		1	ROLLER, PICK-UP	
2	HB1-3915-000		2	STOPPER, DOCUMENT	
3	HB1-5284-000		1	ROLLER	

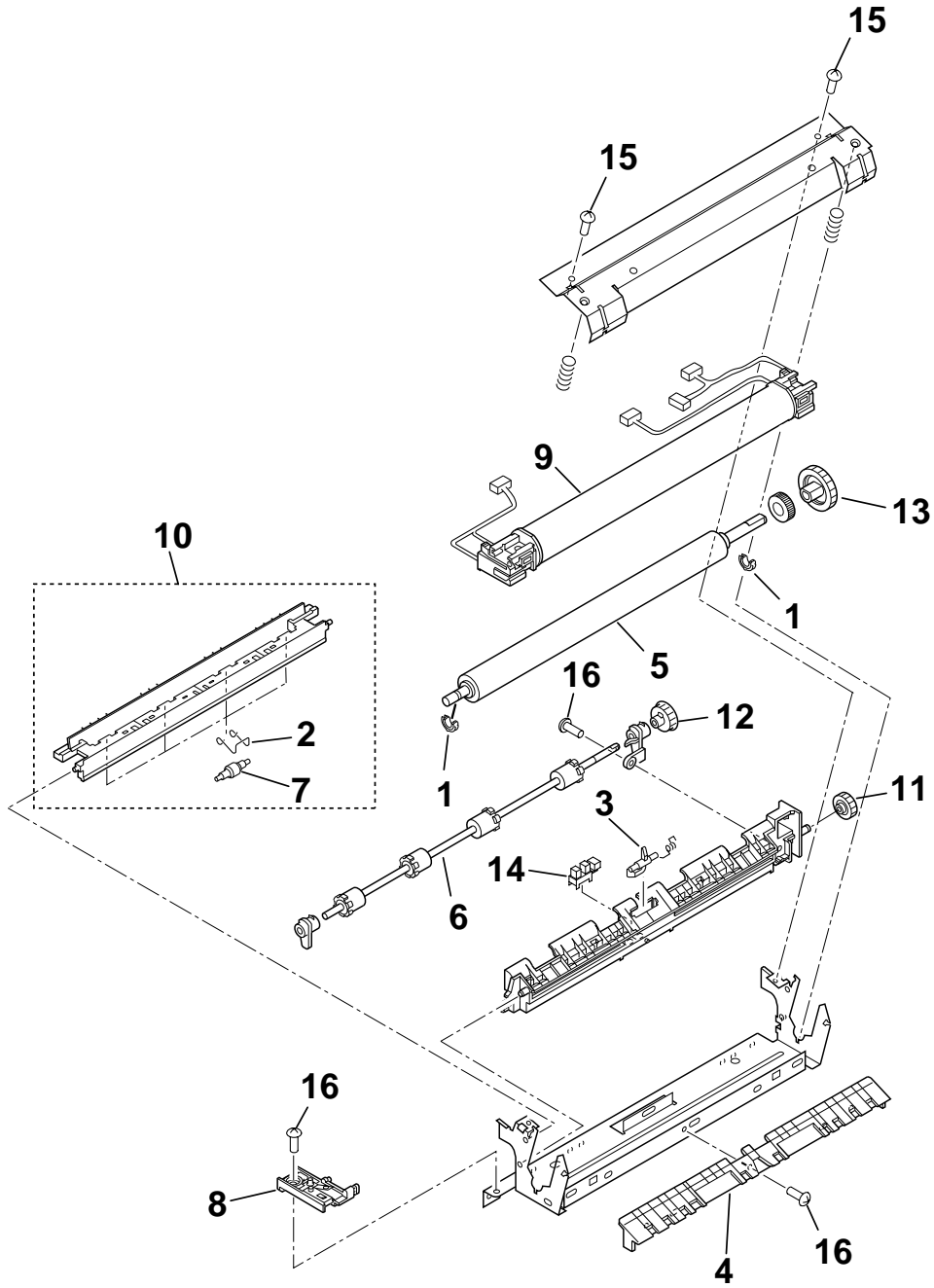
FIGURE 23 PRINTER DRIVE ASS'Y



\* = Lubrication  
See page 4-6

FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
23- 1	RH7-1461-000		1	MOTOR, DC 23V	
2	WG8-5364-000		1	IC,PHOTO-INTERRUPTER,GP1SQ73P	
3	XB1-2300-605		2	SCREW, MACHINE M3X6	

FIGURE 24 FIXING ASS'Y

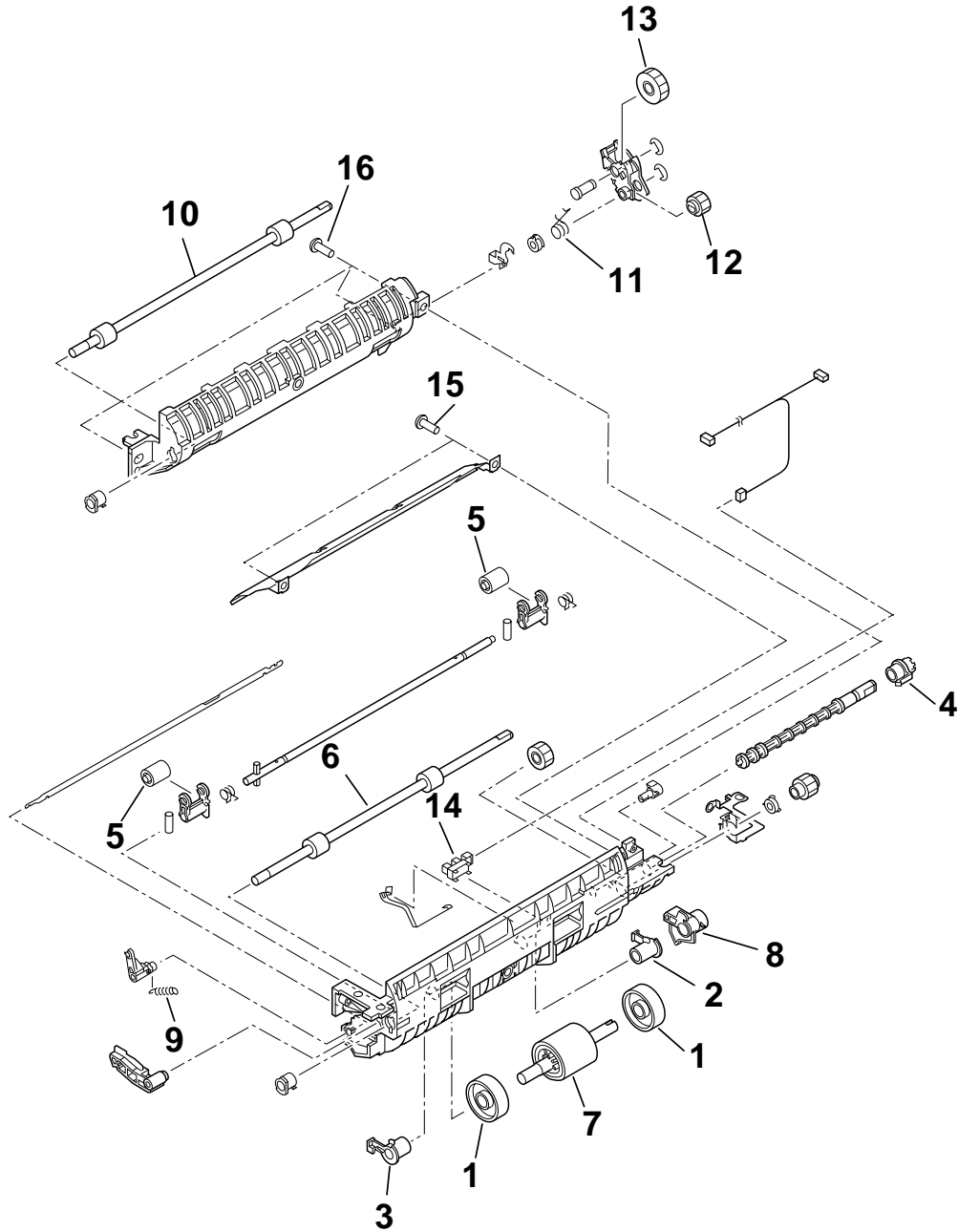




**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>R A N K</b>	<b>Q T Y</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
24- 1	RB2-2973-000		2	BUSHING	
2	RB2-2978-000		4	SPRING, COMPRESSION	
3	RB2-6351-000		1	LEVER, DELIVERY	
4	RB2-6357-000		1	GUIDE, ENTRANCE	
5	RB2-6368-000		1	ROLLER, PRESSURE	
6	RB2-6372-000		1	ROLLER, DELIVERY	
7	RB2-6374-000		4	ROLLER, DELIVERY	
8	RF5-2609-000		1	HOLDER, CONTACT	
9	RG5-5570-000		1	FIXING FILM ASS'Y	
10	RG5-5561-000		1	UPPER DELIVERY GUIDE ASS'Y	
11	RS6-0921-000		1	GEAR, 14T	
12	RS6-0922-000		1	GEAR, 16T	
13	RS6-0923-000		1	GEAR, 27T	
14	WG8-5382-000		1	PHOTO INTERRUPTER TLP1242	
15	XA9-1223-000		2	SCREW, TP, M3X6	
16	XA9-1226-000		3	SCREW, W/WASHER, M3X8	

FIGURE 25 PAPER PICK-UP ASS'Y



**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>R A N K</b>	<b>Q T Y</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
25- 1	RB2-2892-000		2	ROLLER	
2	RB2-2895-000		1	BUSHING, RIGHT	
3	RB2-2896-000		1	BUSHING, LEFT	
4	RB2-2897-000		1	BUSHING	
5	RB2-3046-000		2	ROLLER	
6	RB2-6302-000		1	ROLLER, FEED	
7	RB2-6304-000		1	ROLLER, PAPER PICK-UP	
8	RB2-6310-000		1	ARM, PAPER SENSOR	
9	RB2-6314-000		1	SPRING, TENSION	
10	RB2-6318-000		1	ROLLER, FEED	
11	RB2-6321-000		1	SPRING, TORSION	
12	RS6-0906-000		1	GEAR, 15T	
13	RS6-0907-000		1	GEAR, 24T	
14	WG8-5364-000		1	IC,PHOTO-INTERRUPTER,GP1SQ73P	
15	XB4-7400-809		2	SCREW, TAP, BINDING HEAD, M4X8	
16	XB4-7401-007		3	SCREW, PAN HEAD SELF-TAPPING	

FIGURE 26 CASSETTE FEEDER ASS'Y 1

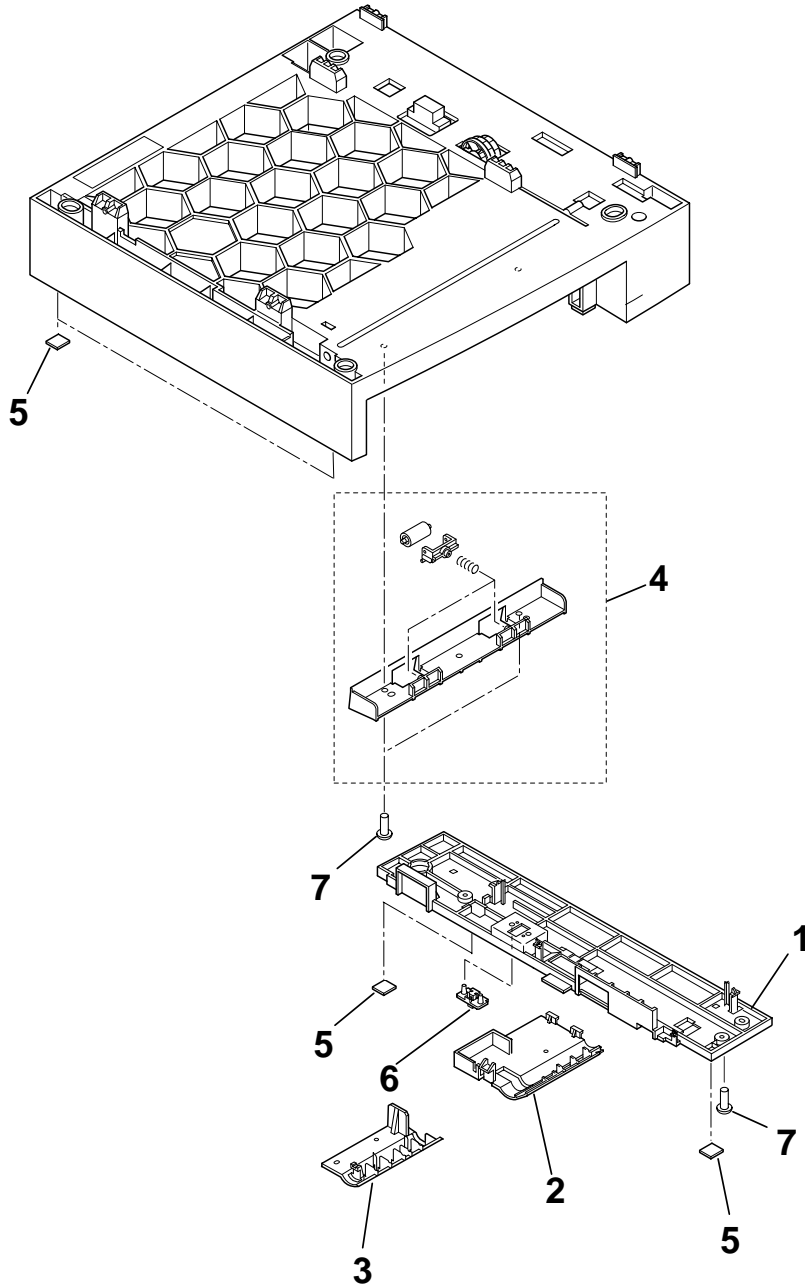
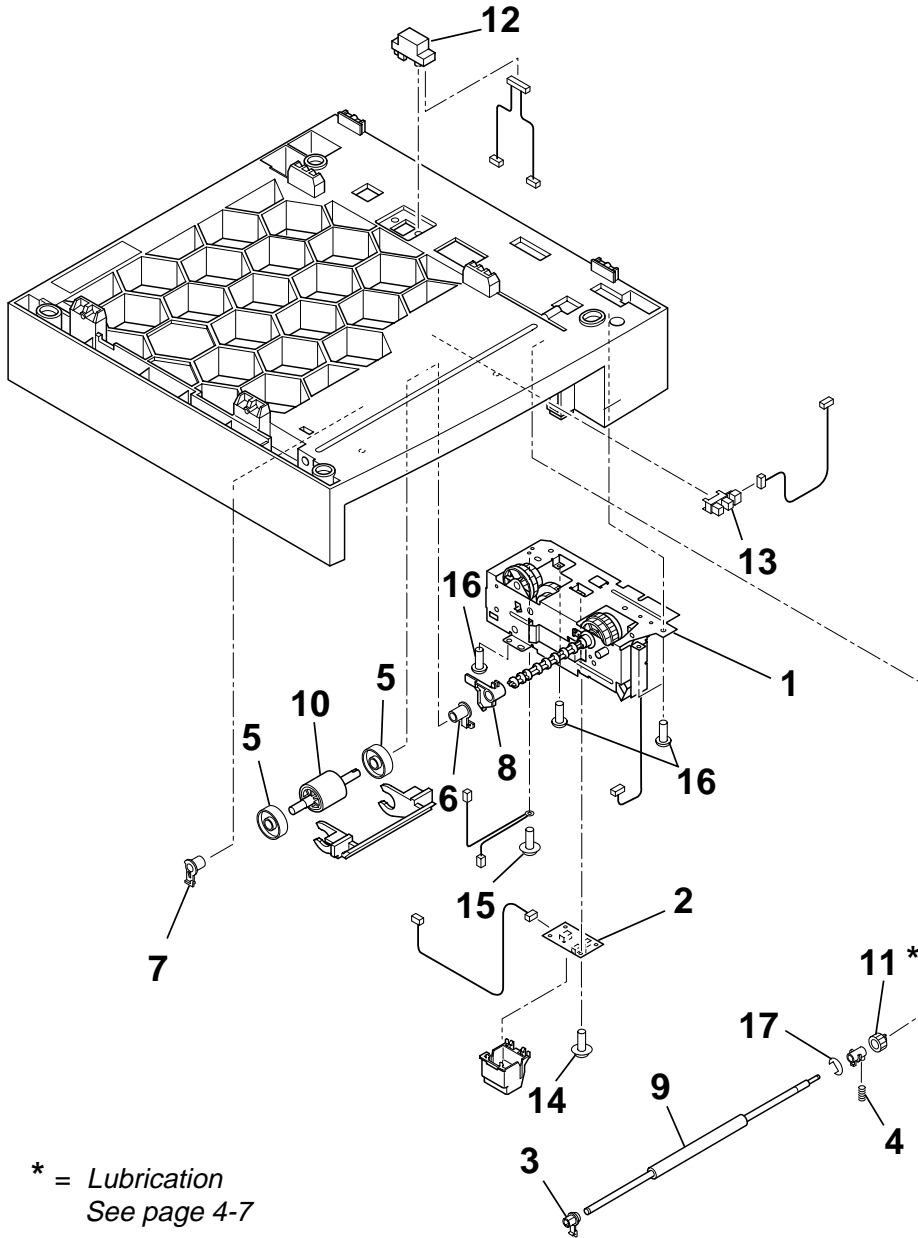


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
26- 1	HB1-5226-000		1	COVER, BOTTOM, FEEDER	
2	HB1-5235-000		1	COVER, BOTTOM, FEEDER, RIGHT	
3	HB1-5236-000		1	COVER, BOTTOM, FEEDER, LEFT	
4	HG5-2847-000		1	LOWER FEED ROLLER UNIT	
5	RB2-6297-000		4	FOOT, RUBBER	
6	VS1-6173-006		1	CONNECTOR, 6P	
7	XB4-7400-809		3	SCREW, TAP, BINDING HEAD, M4X8	

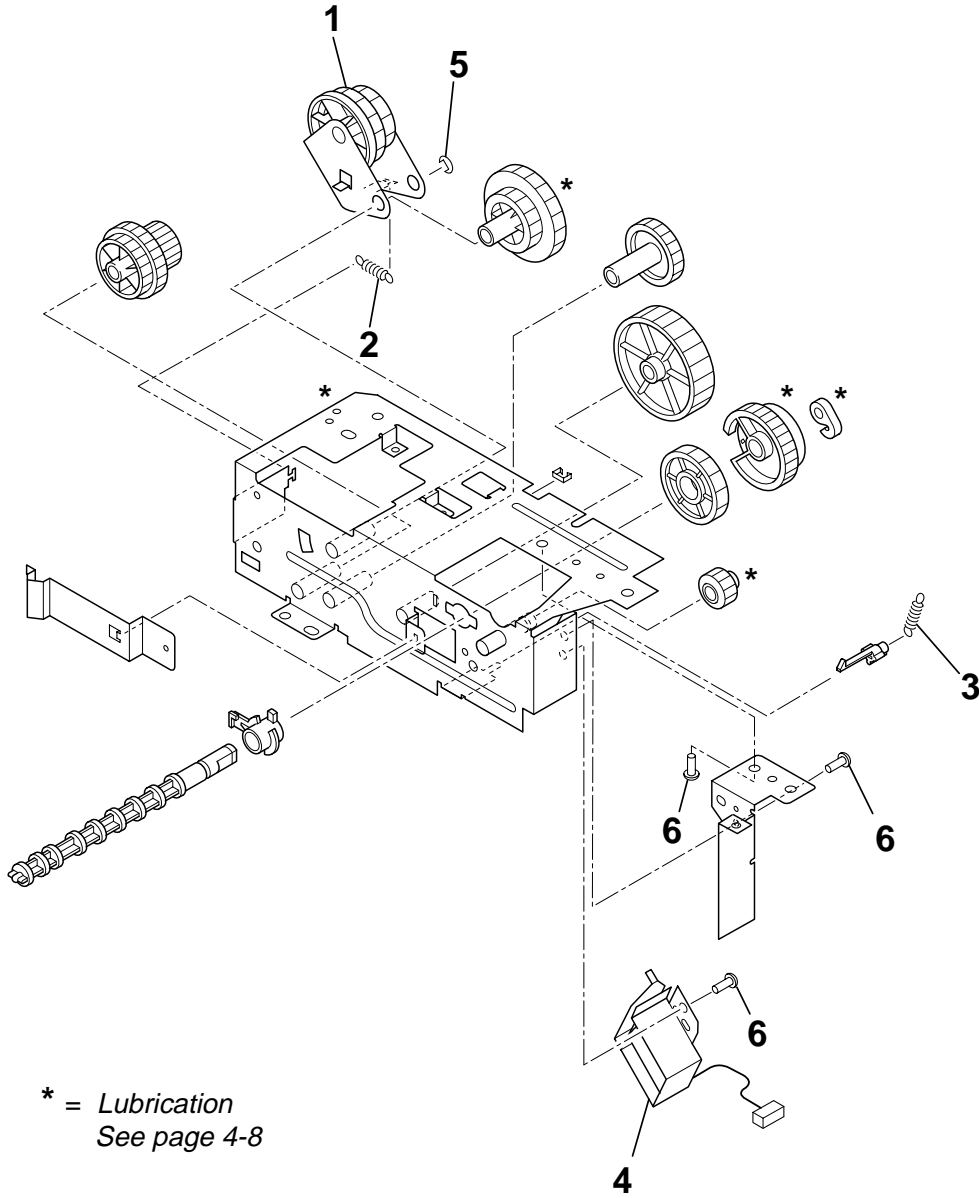
FIGURE 27 CASSETTE FEEDER ASS'Y 2



**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>R A N K</b>	<b>Q T Y</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
27- 1	HG5-2842-000		1	PAPER FEEDER DRIVE ASS'Y	
2	HG5-3089-000		1	FEEDER BOARD ASS'Y	
3	HS5-1104-000		1	BUSHING, LEFT	
4	HS5-2261-000		1	SPRING	
5	RB2-2892-000		2	ROLLER	
6	RB2-2895-000		1	BUSHING, RIGHT	
7	RB2-2896-000		1	BUSHING, LEFT	
8	RB2-3474-000		1	LEVER, SENSOR	
9	RB2-3490-000		1	ROLLER, FEED	
10	RB2-6304-000		1	ROLLER, PAPER PICK-UP	
11	RS6-0501-000		1	GEAR, 15T	
12	VS1-6174-012		1	CONNECTOR, 12P	
13	WG8-5382-000		1	PHOTO INTERRUPTER TLP1242	
14	XA9-0924-000		1	SCREW, W/WASHER, M3X8	
15	XB2-7400-607		1	SCREW, TOOTHED WASHER, M4X6	
16	XB4-7400-809		3	SCREW, TAP, BINDING HEAD, M4X8	
17	XD9-0136-000		1	RING, E	

FIGURE 28 PAPER FEEDER DRIVE ASS'Y





**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>R A N K</b>	<b>Q T Y</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
28- 1	HF5-0651-000		1	FEEDER DRIVE GEAR UNIT	
2	HS5-2262-000		1	SPRING	
3	HS5-2266-000		1	SPRING	
4	RH7-5213-000		1	SOLENOID	
5	XD9-0136-000		1	RING, E	
6	XB6-7400-609		3	SCREW, MACHINE M4X6	

FIGURE 29 CASSETTE 250

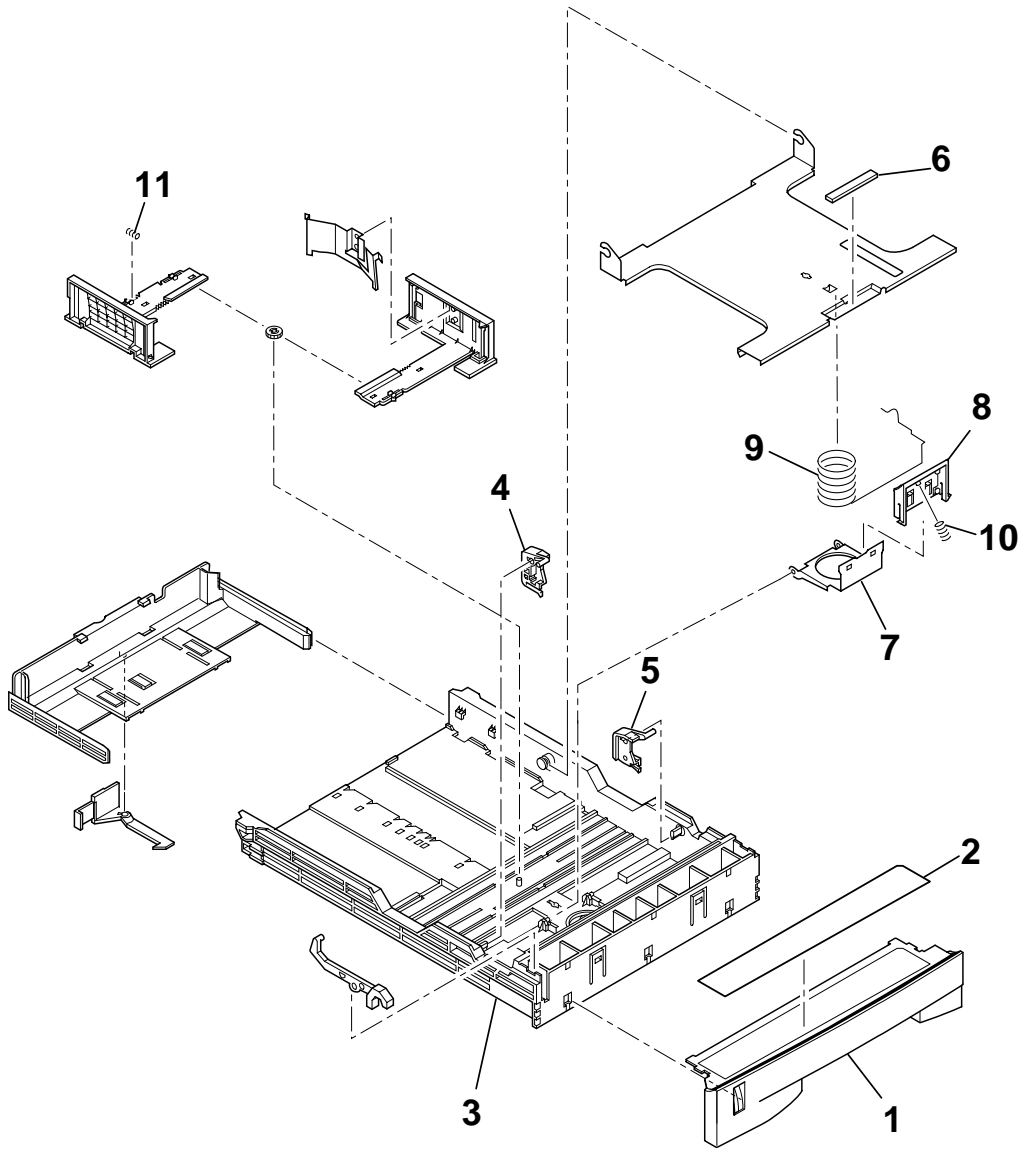
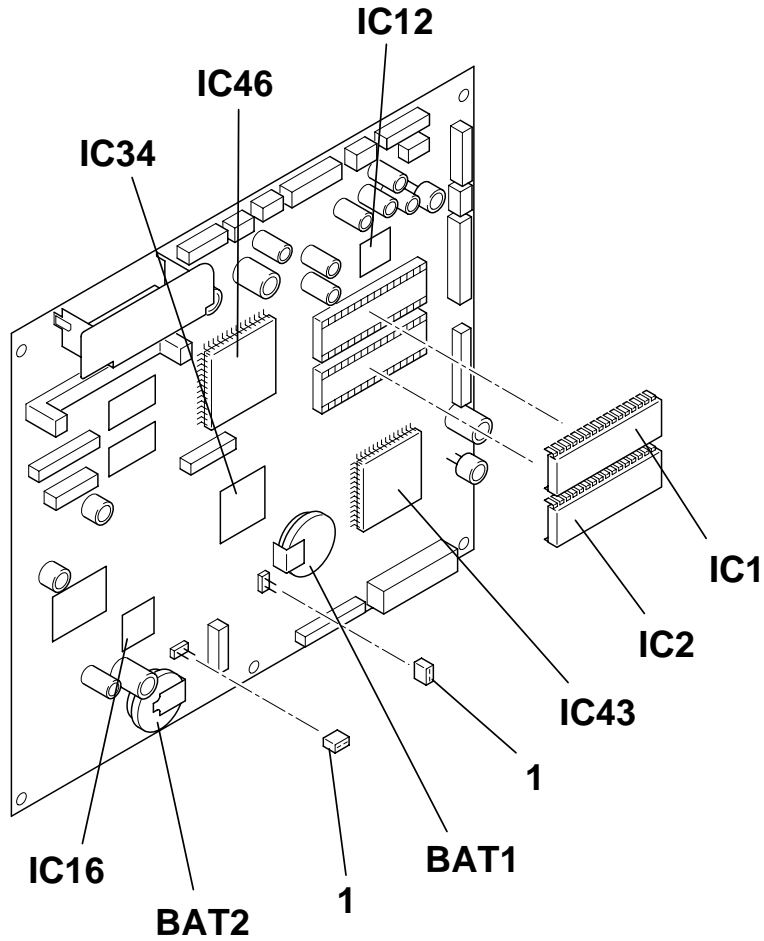


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
29- 1	HB1-5201-000	N	1	PANEL, FRONT	
2	HB1-5333-000		1	LABEL, ATTENTION	
3	RB2-3001-000		1	BODY, CASSETTE	
4	RB2-3004-000		1	ARM, RELEASE, LEFT	
5	RB2-3005-000		1	ARM, RELEASE, RIGHT	
6	RB2-3007-000		1	SHEET, SEPARATION	
7	RB2-3013-000		1	HOLDER, SEPARATION PAD	
8	RB2-6349-000		1	PAD, SEPARATION	
9	RS6-2020-000		1	SPRING, COMPRESSION	
10	RS6-2021-000		1	SPRING, COMPRESSION	
11	RS6-2035-000		1	SPRING, COMPRESSION	

FIGURE 30 SCNT BOARD ASS'Y



<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>RANK</b>	<b>QTY</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
30- 1	WS1-5397-000	N	2	PLUG, JUMPER	
BAT1	WK1-5047-000		1	LITHIUM BATTERY, CR2450HC22NC	
BAT2	WK1-5101-000		1	LITHIUM BATTERY, VL2330/G1A	
IC1	HH4-3775-000		1	IC, MR27V1652ERA, OTP-ROM	
IC2	HH4-3776-000		1	IC, MR27V1652ERA, OTP-ROM	
IC12	HH4-3502-000		1	IC, MB87L4040PFV, ASIC	
IC16	HH4-3321-000		1	IC, UPD65882GC-015-8EU, ASIC	
IC34	HH4-3704-000		1	IC, UPD703107AGJ-137-UEN, MCU	
IC43	HH4-3600-000		1	IC, UPD89462GD-001-LML, ASIC	
IC46	FH4-3848-000		1	IC, MB87J1762PFVS, ASIC	

FIGURE 31 NCU BOARD ASS'Y

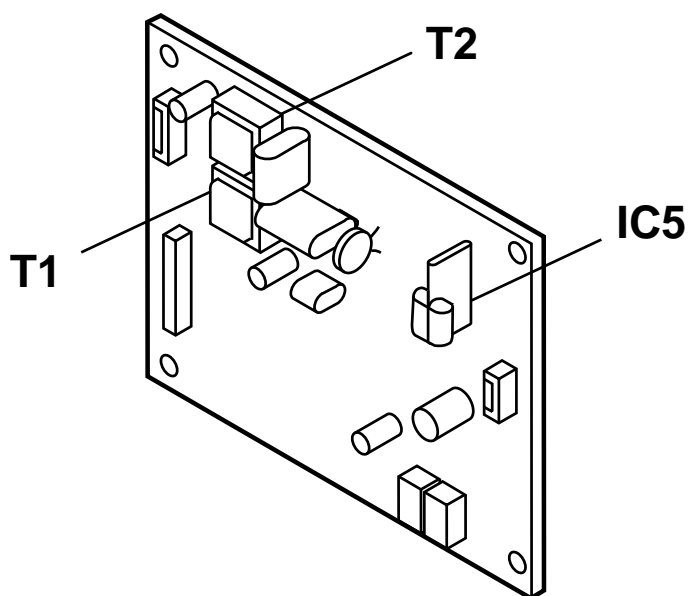


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
31 - IC5 T1 T2	HH7-2528-000 HH7-2720-000 HH7-2721-000		1 1 1	IC, THS-65, HYBRID TRANSFORMER, AUDIO TRANSFORMER, AUDIO	AUS AE  EC UK GER FRN

FIGURE 32 ECU BOARD ASS'Y

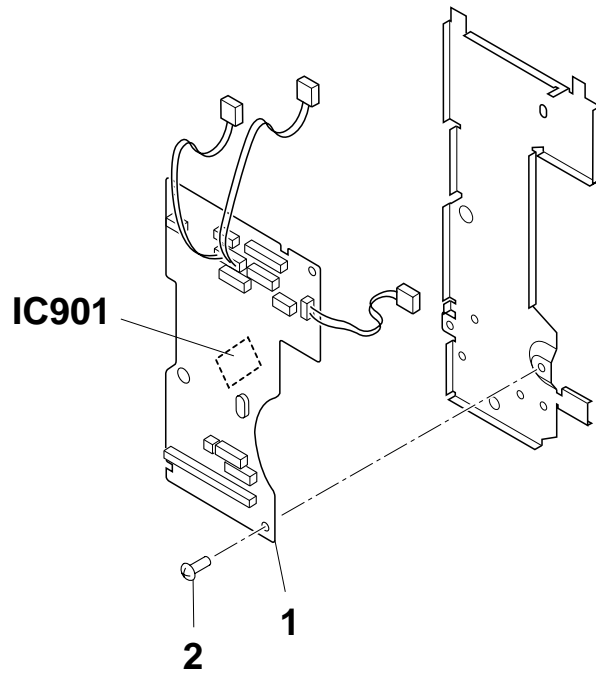
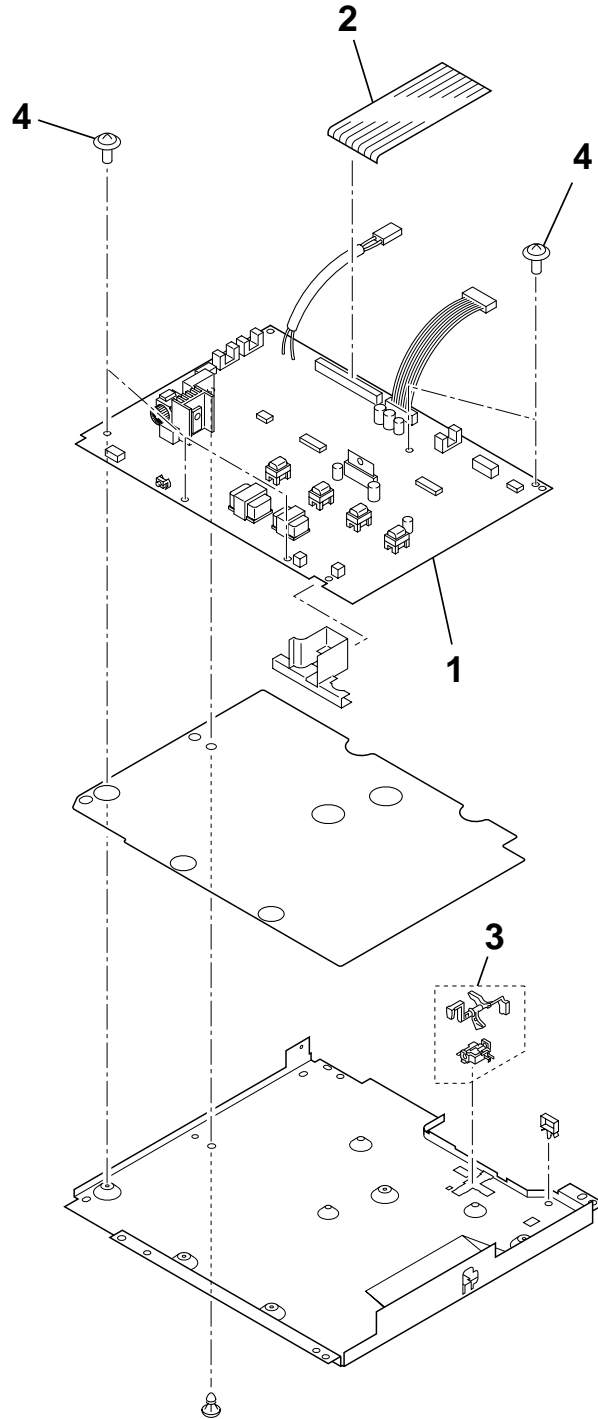




FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
32- 1 2 IC901	HG5-3067-000 XB6-7300-607 HH4-3696-000		1 1 1	ECU BOARD ASS'Y SCREW, TP, M3X6 IC, MB89068-104, MCU	

FIGURE 33 EPU BOARD ASS'Y



<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>R A N K</b>	<b>Q T Y</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
33- 1	HG5-3219-000		1	EPU BOARD ASS'Y	
2	HH2-3212-000		1	CABLE, FLAT, 40P	
3	RF5-3279-000		1	HOLDER, SENSOR LEVER	
4	XA9-1226-000		5	SCREW, W/WASHER, M3X8	

FIGURE 34 PCL/NIC UNIT

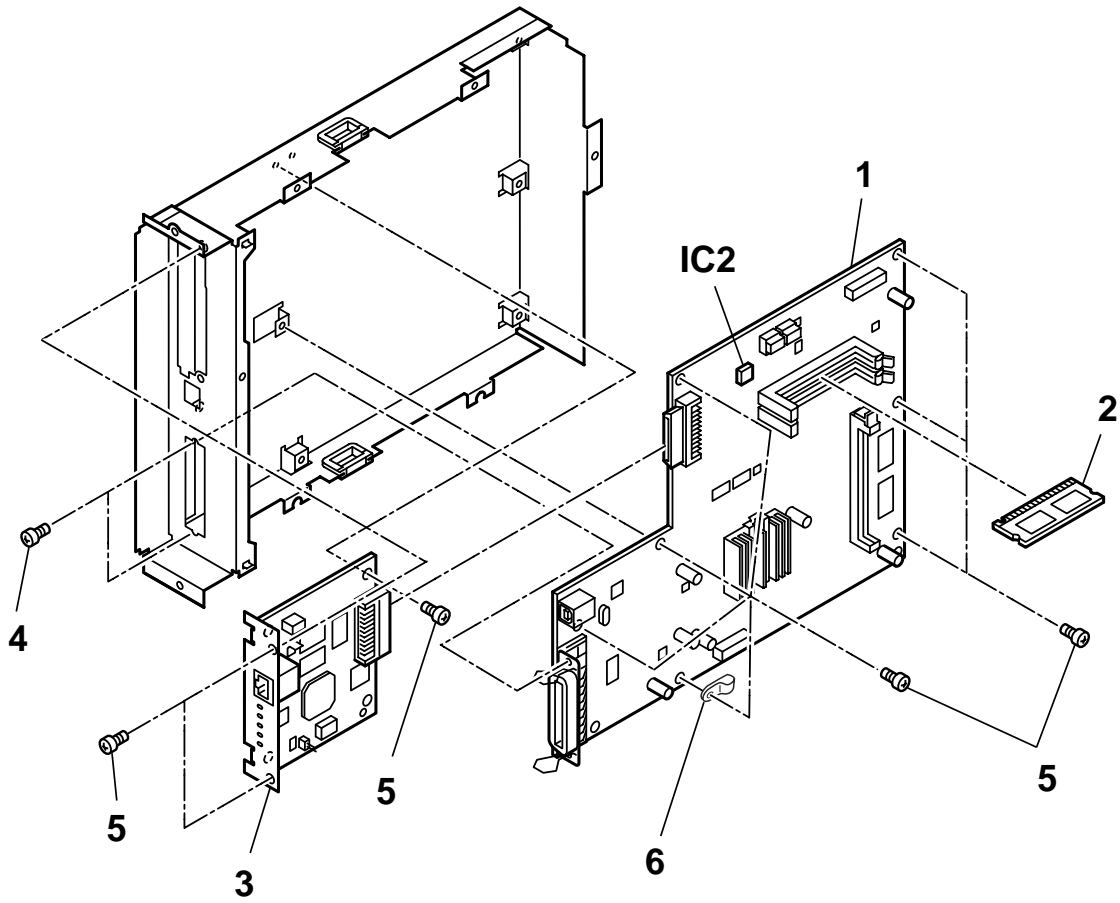


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
34- 1	FG3-2973-000		1	PCL BOARD ASS'Y	
2	FG3-2974-000		1	DIMM ASS'Y	
3	HG5-3063-000		1	NIC BOARD ASS'Y	
4	XB1-1300-607		2	SCREW, PH3X10 (S)	
5	XB1-2300-807		10	SCREW, CROSS-RECESS, FCH	
6	WT2-5375-000		1	CLAMP	
IC2	FH4-6229-000		1	IC, M4A3-32/32-10VC48C91A, PLD	

**FIGURE 35 FXL-CASSETTE FEEDER 6 (LTR/500)  
PACKAGE CONTENTS**

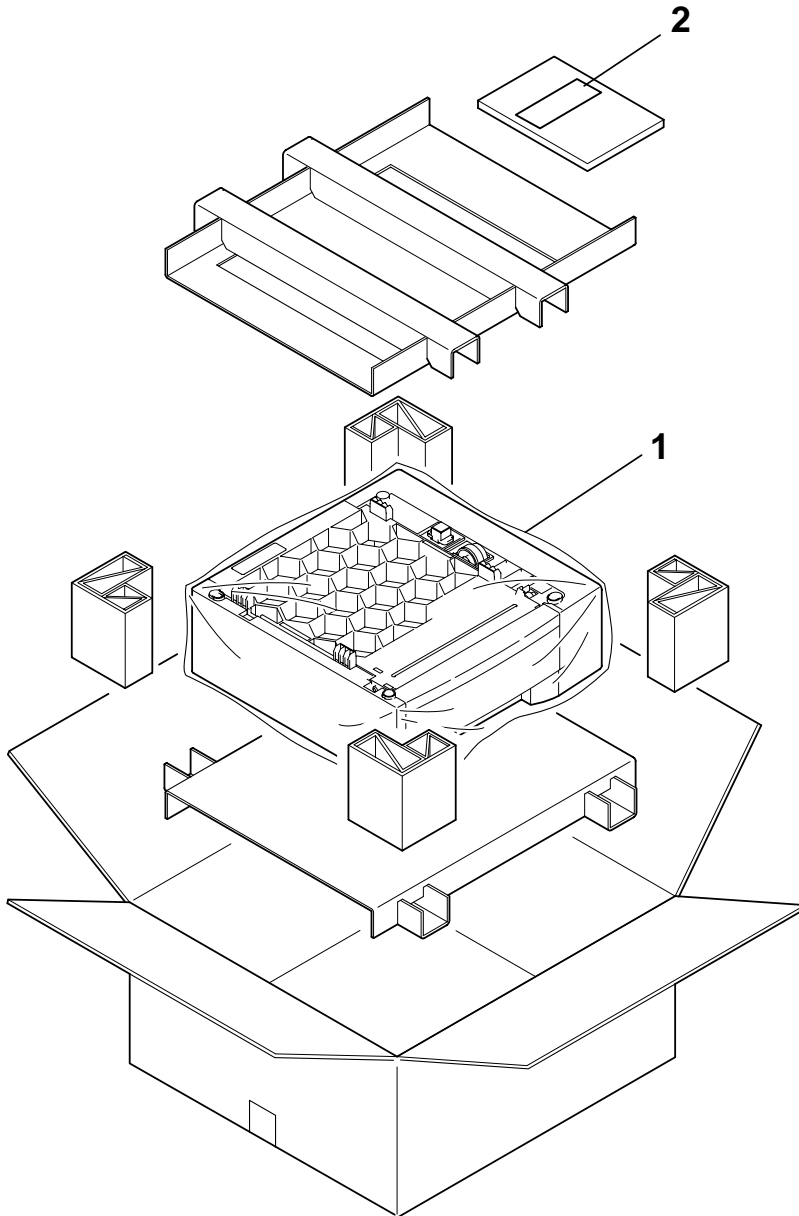


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
35- 1 2	NPN HB1-5340-000		1 1	FXL-CASSETTE FEEDER 6 LABEL, ATTENTION	

FIGURE 36 CASSETTE FEEDER ASS'Y 1

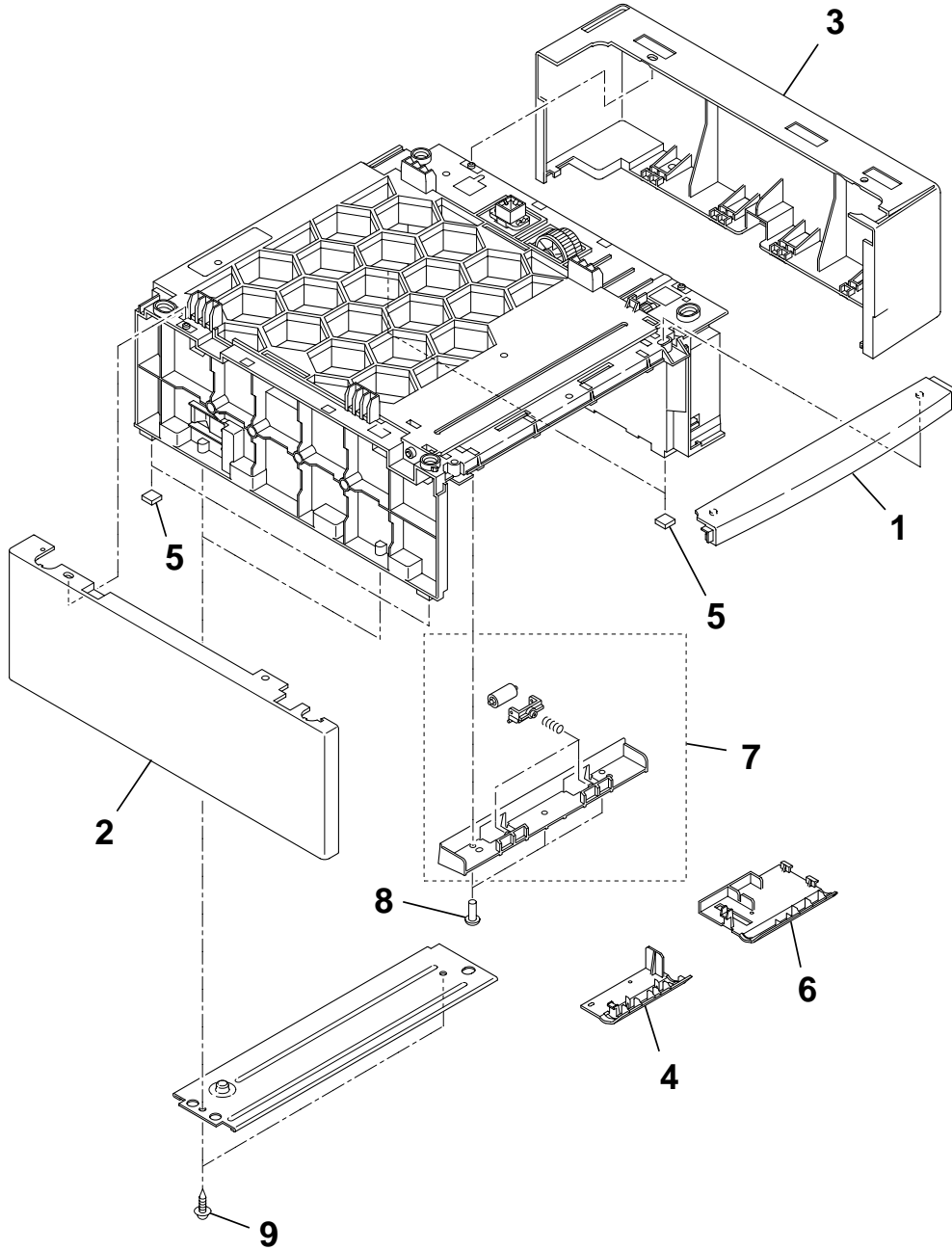
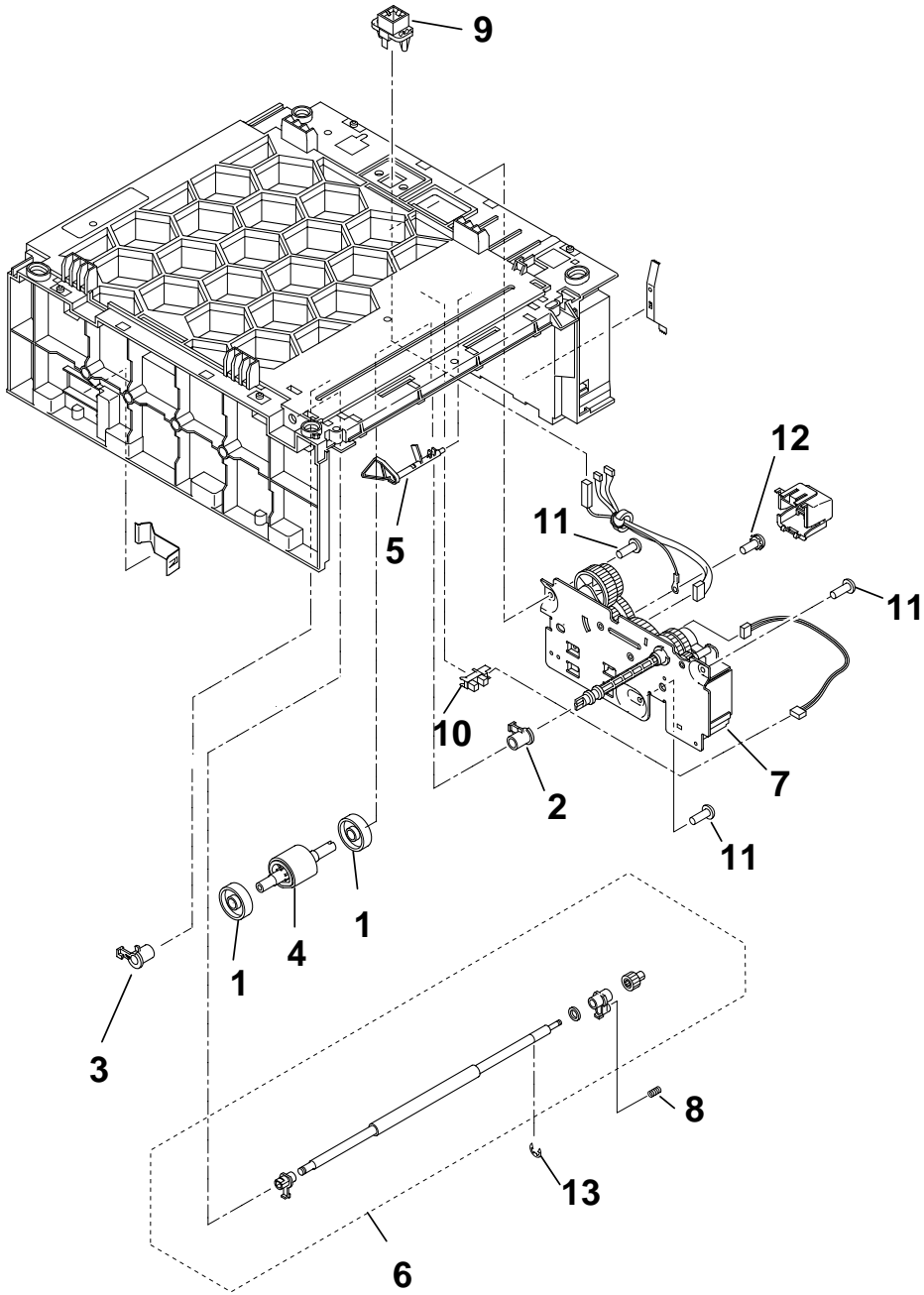




FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
36- 1	HB1-5326-000		1	COVER, FRONT	
2	HB1-5327-000		1	COVER, LEFT	
3	HB1-5328-000		1	COVER, RIGHT	
4	RB2-3489-000		1	COVER, LOWER, LEFT	
5	RB2-6297-000		4	FOOT, RUBBER	
6	RB2-6453-000		1	COVER, SENSOR	
7	RG5-4394-000		1	LOWER FEED ROLLER ASS'Y	
8	XA9-0606-000		3	SCREW, M4X10	
9	XA9-1316-000		4	SCREW, TP, M4X10	

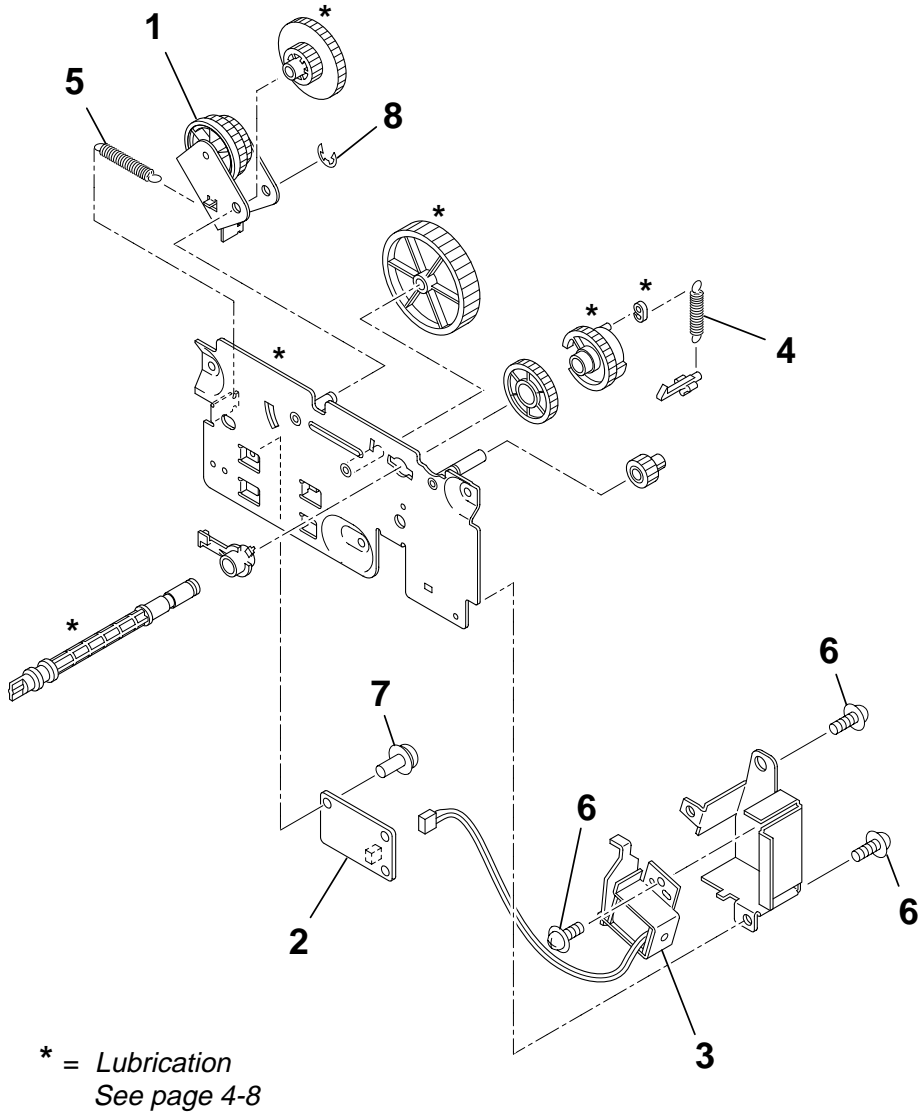
FIGURE 37 CASSETTE FEEDER ASS'Y 2



**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>R A N K</b>	<b>Q T Y</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
37- 1	RB2-2892-000		2	ROLLER	
2	RB2-2895-000		1	BUSHING, RIGHT	
3	RB2-2896-000		1	BUSHING, LEFT	
4	RB2-6304-000		1	ROLLER, PAPER PICK-UP	
5	RB2-6448-000		1	ARM, SENSOR	
6	RG5-5621-000		1	FEED ROLLER ASS'Y	
7	HG5-2880-000		1	PAPER FEEDER DRIVE ASS'Y	
8	RS6-2398-000		1	SPRING, COMPRESSION	
9	VS1-6174-006		1	CONNECTOR, 6P	
10	WG8-5364-000		1	IC,PHOTO-INTERRUPTER,GP1SQ73P	
11	XA9-0606-000		3	SCREW, M4X10	
12	XB2-7400-607		1	SCREW, TOOTHED WASHER, M4X6	
13	XD9-0136-000		1	RING, E	

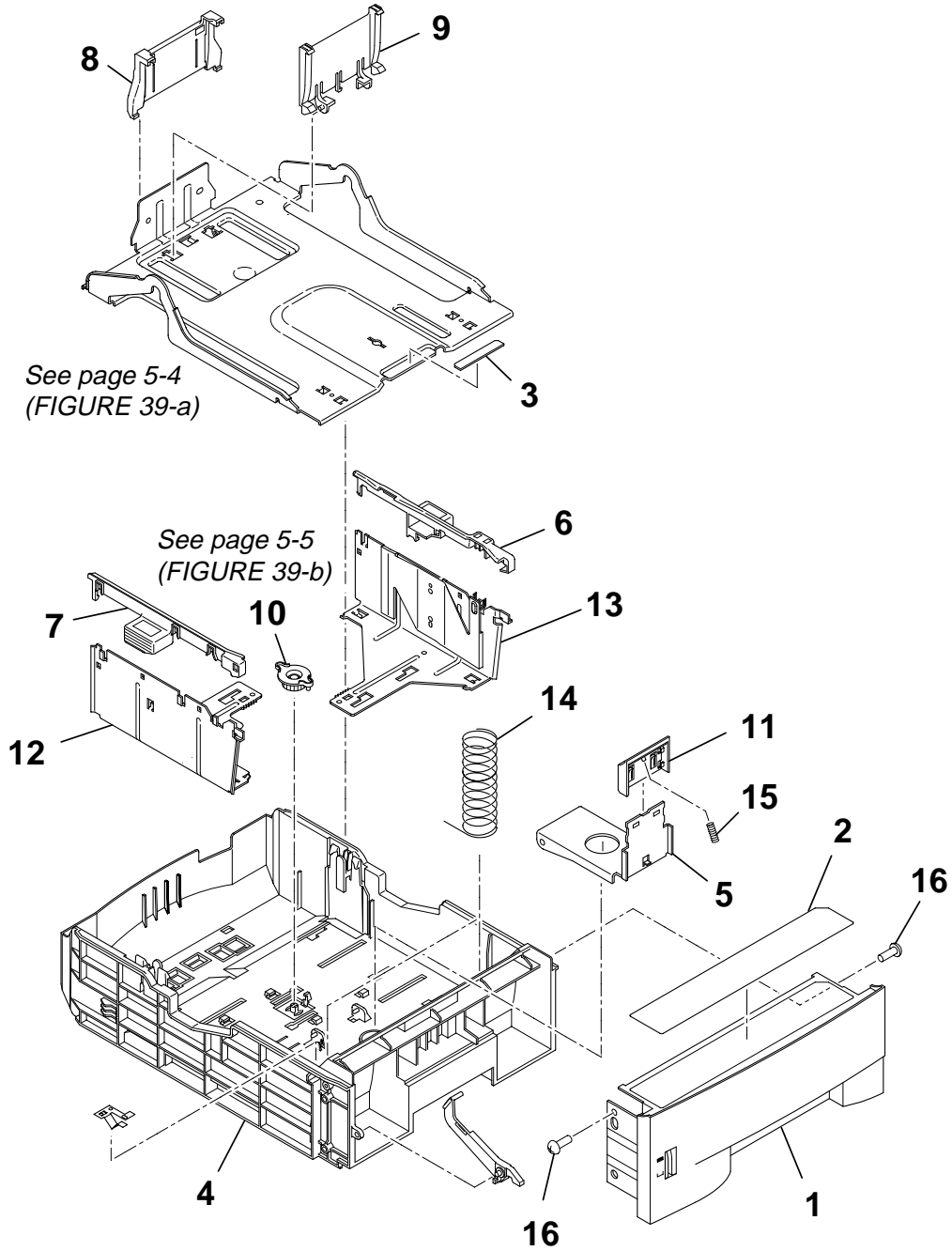
FIGURE 38 PAPER FEEDER DRIVE ASS'Y



**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
38- 1	RF5-3304-000		1	GEAR, 31T/26T	
2	RG5-5630-000		1	PAPER FEEDER DRIVER PCB ASS'Y	
3	RH7-5276-000		1	SOLENOID	
4	RS6-2061-000		1	SPRING, TENSION	
5	RS6-2397-000		1	SPRING, TENSION	
6	XA9-0836-000		3	SCREW, TP, M3X6	
7	XA9-1226-000		1	SCREW, W/WASHER, M3X8	
8	XD9-0136-000		1	RING, E	

FIGURE 39 CASSETTE 500



**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>R A N K</b>	<b>Q T Y</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
39- 1	HB1-5325-000	N	1	PANEL, FRONT	
2	HB1-5334-000		1	LABEL, ATTENTION	
3	RB2-3007-000		1	SHEET, SEPARATION	
4	RB2-6458-000		1	BODY, CASSETTE	
5	RB2-6459-000		1	ARM, PAD	
6	RB2-6463-000		1	COVER, RIGHT EDGE	
7	RB2-6464-000		1	COVER, LEFT EDGE	
8	RB2-6467-000		1	COVER, REAR EDGE	
9	RB2-6469-000		1	PLATE, END	
10	RB2-6471-000		1	GEAR, 20T	
11	RB2-6474-000		1	PAD, SEPARATION	
12	RG5-5626-000		1	LEFT SIDE PLATE ASS'Y	
13	RG5-5627-000		1	RIGHT SIDE PLATE ASS'Y	
14	RS6-2395-000		2	SPRING, COMPRESSION	
15	RS6-2396-000		1	SPRING, COMPRESSION	
16	XA9-0606-000		2	SCREW, M4X10	

# FIGURE 40 TELEPHONE 6 KIT HANDSET KIT 3

The parts shown at Key No. 2, 3 and 4  
are not used with this model.

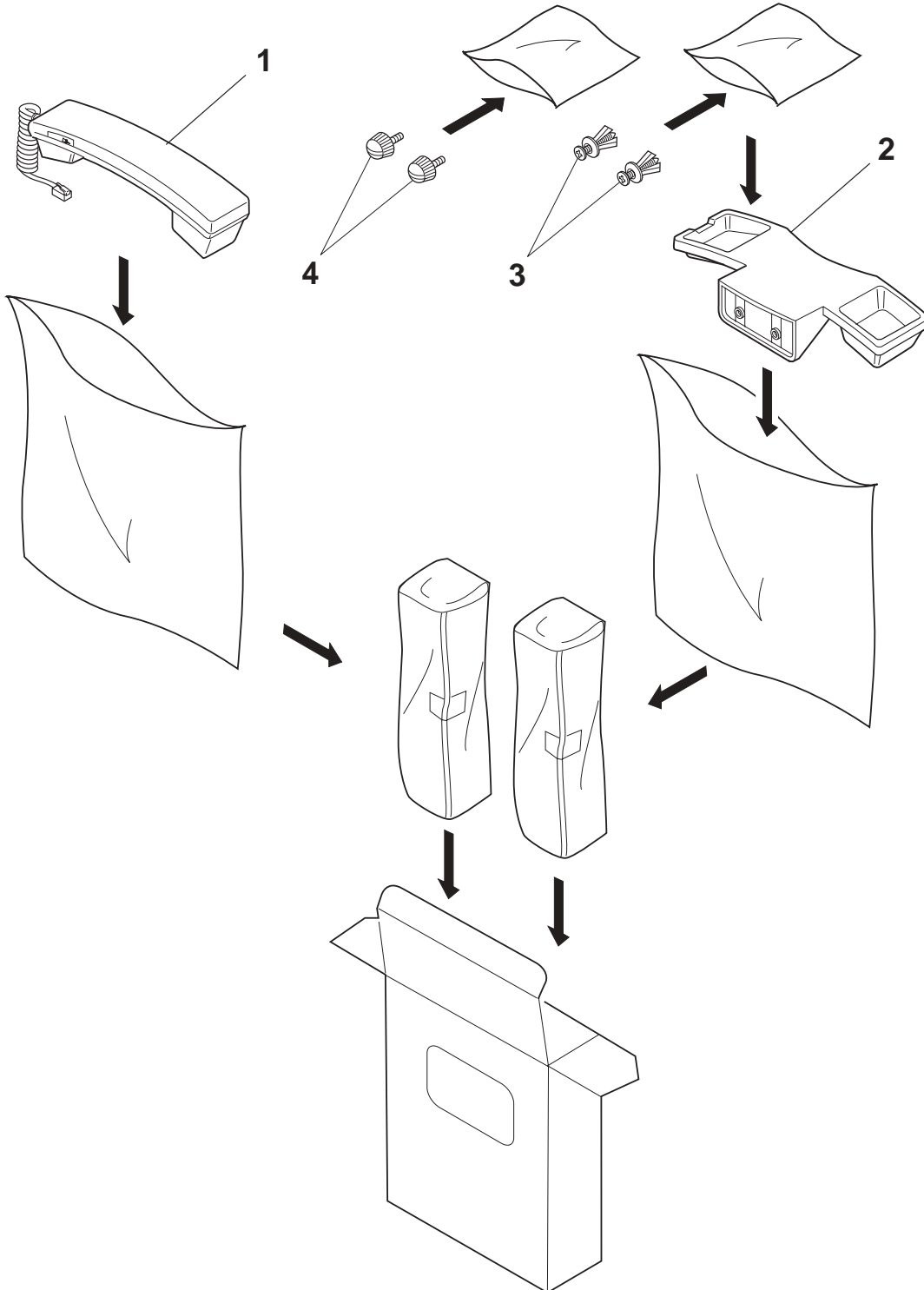




FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
40- 1	HH7-2547-000		1	HANDSET UNIT	AUS NZ
	HH7-2587-000		1	HANDSET UNIT	HUN POL
	HH7-2590-000		1	HANDSET UNIT	S.A.
	HH7-2591-000		1	HANDSET UNIT	AE
	HH7-2634-000		1	HANDSET UNIT (EU, CW)	EU FRN GER
	HH7-2635-000		1	HANDSET UNIT (UK, CW)	UK
2	NPN		1	HANDSET CRADLE	
3	NPN		2	RIVET	
4	NPN		2	SCREW	

FIGURE 41 HANDSET REST FP

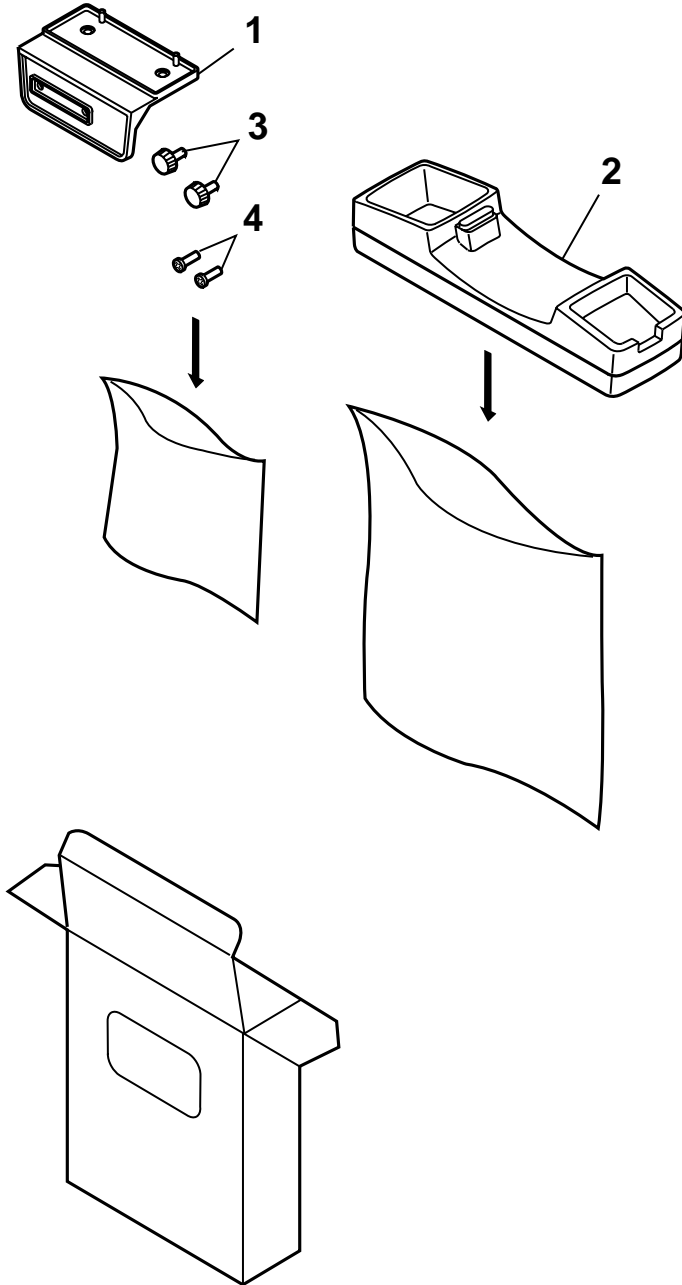


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
41 - 1	HB1-5224-000		1	STAY, HANDSET HOLDER	
2	HG5-2854-000		1	HANDSET REST UNIT	
3	XA9-0429-000		2	SCREW (W)	
4	XB4-7301-207		2	SCREW, BH M3X12, S	

**FIGURE 42** Verification Stamp Unit 1 PACKAGE CONTENTS

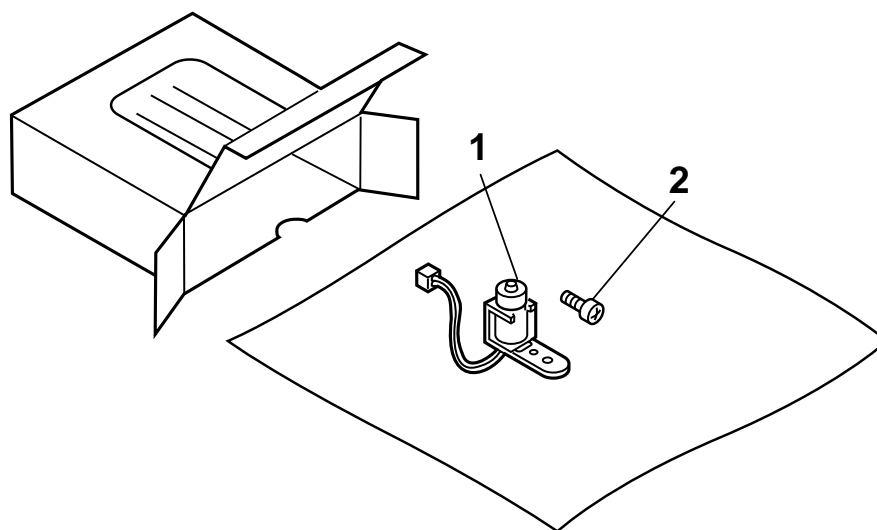


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
42- 1 2	HH7-2212-000 XB4-7300-607		1 1	STAMP UNIT SCREW, TAP TIGHT, BINDING HEAD	

FIGURE 43 FAX-L2000 Printer Kit

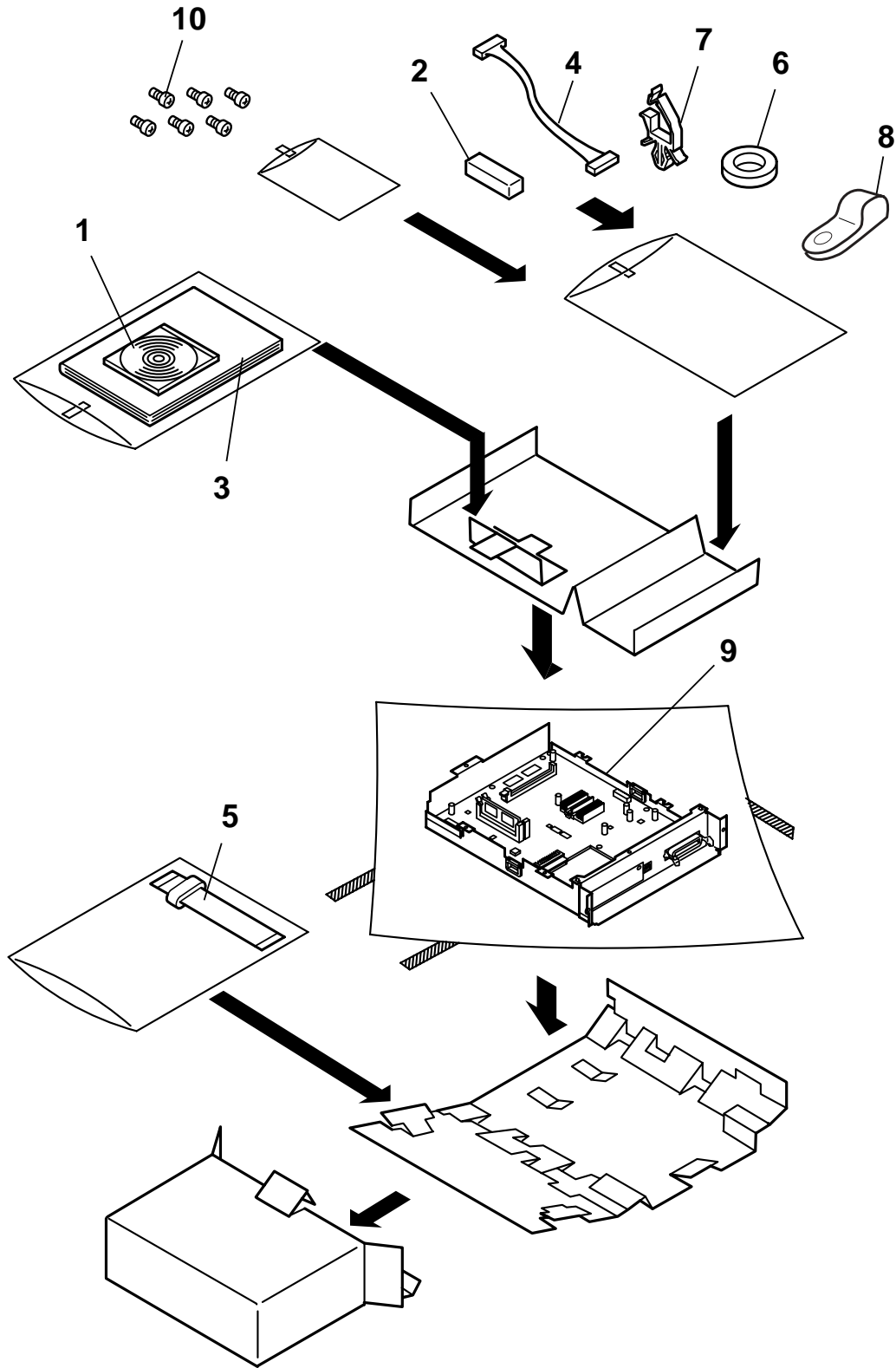


FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
43- 1	FH5-3412-000	N	1	CD-ROM, PCL/FAX DRIVER	
2	HB1-5337-000	N	1	SPONGE	
3	HT1-8012-000	N	1	SETUP GUIDE (MULTI-LANG.)	
4	HG5-3080-000		1	CABLE WITH CONNECTOR, 10P	
5	HH2-3208-000		1	CABLE, FLAT, 40P	
6	WE8-5305-000		1	FERRITE, CORE	
7	WT2-5737-000		1	CLIP, CABLE	
8	WT2-5375-000		1	CLAMP	
9	NPN		1	PCL UNIT	
10	XB1-2300-807		6	SCREW, CROSS-RECESS, FCH	

FIGURE 44 PCL UNIT

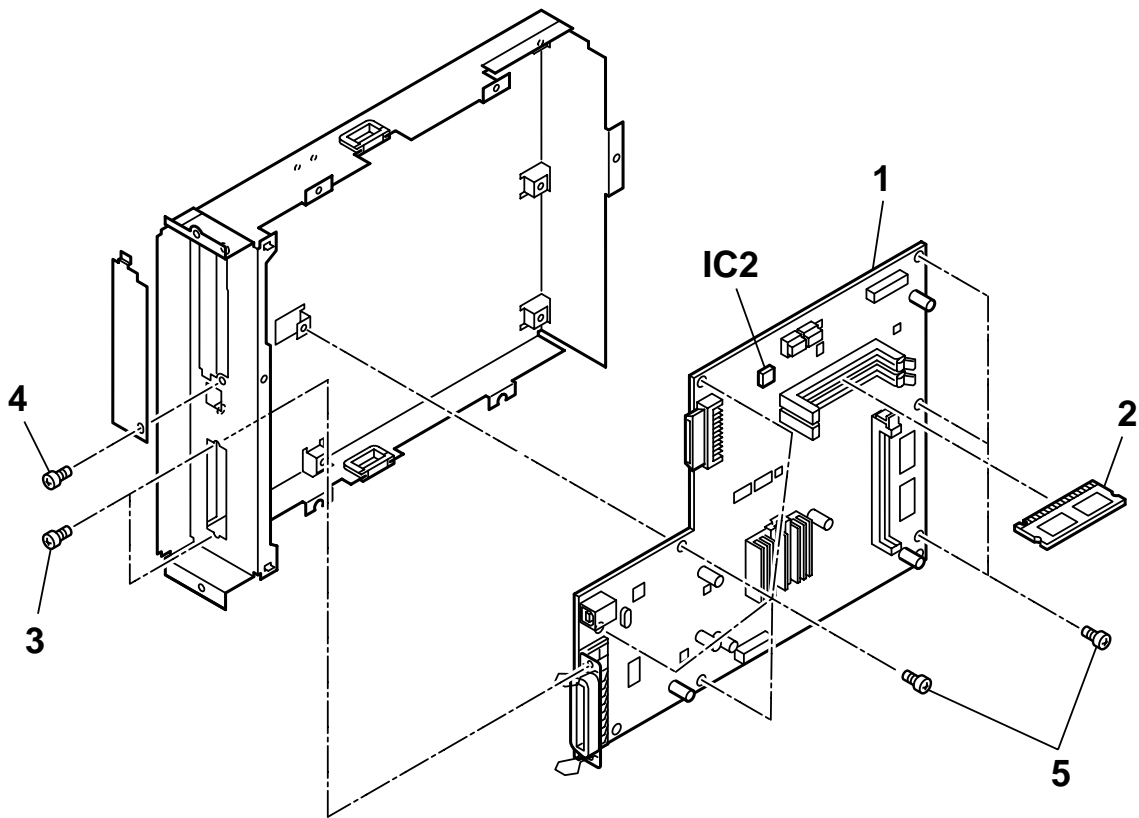
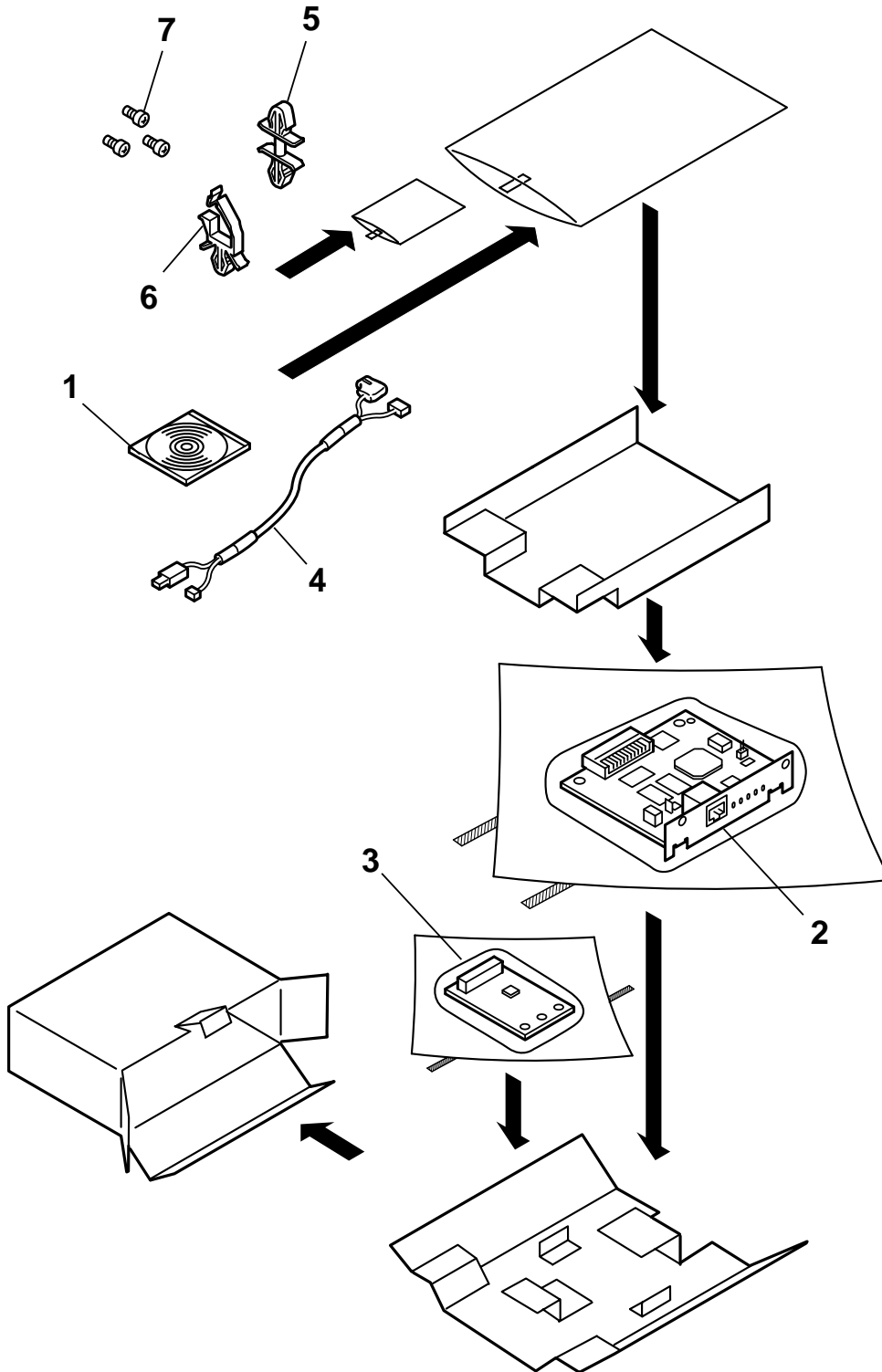




FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
44 - 1	FG3-2973-000		1	PCL BOARD ASS'Y	
2	FG3-2974-000		1	DIMM ASS'Y	
3	XB1-1300-607		2	SCREW, PH3X10 (S)	
4	XB1-2300-407		1	SCREW, BH3X4 (S)	
5	XB1-2300-807		7	SCREW, CROSS-RECESS, FCH	
IC2	FH4-6229-000		1	IC, M4A3-32/32-10VC48C91A, PLD	

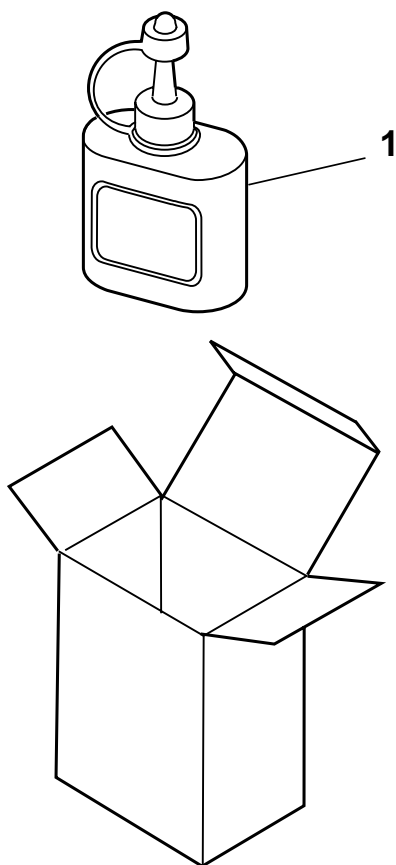
FIGURE 45 FAX-L2000 Network Kit



**FAX-L2000IP/L2000 2.PARTS LAYOUT & PARTS LIST**

<b>FIGURE &amp; KEY No.</b>	<b>PART No.</b>	<b>R A N K</b>	<b>Q T Y</b>	<b>DESCRIPTION</b>	<b>REMARKS</b>
45- 1	FH5-3418-000	N	1	CD-ROM, NETWORK USER	
2	HG5-3063-000		1	NIC BOARD ASS'Y	
3	HG5-3070-000		1	USB BOARD ASS'Y	
4	HG5-3081-000		1	CABLE WITH CONNECTOR, 5P	
5	VT2-0013-080		1	SUPPORT, PCB	
6	WT2-5737-000		1	CLIP, CABLE	
7	XB1-2300-807		3	SCREW, CROSS-RECESS, FCH	

**FIGURE 46** Yellow Ink to refill for Verification Stamp  
**PACKAGE CONTENTS**



The Stamp ink is not designated as a service part.  
Please include it with the product (Product No. H12-3372-210).

FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
46- 1	NPN		1	YELLOW INK	

# 3.TOOL

FIGURE 47 TOOLS

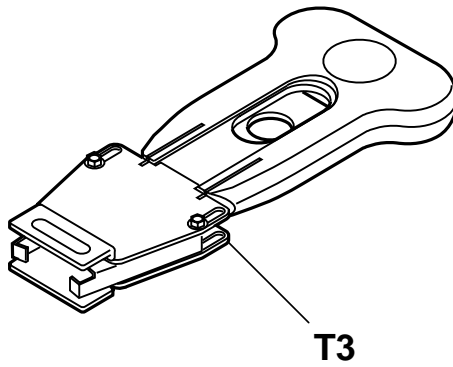
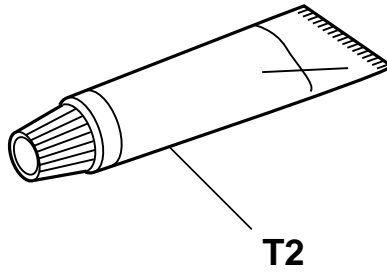
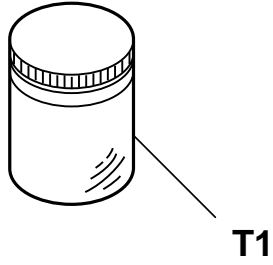


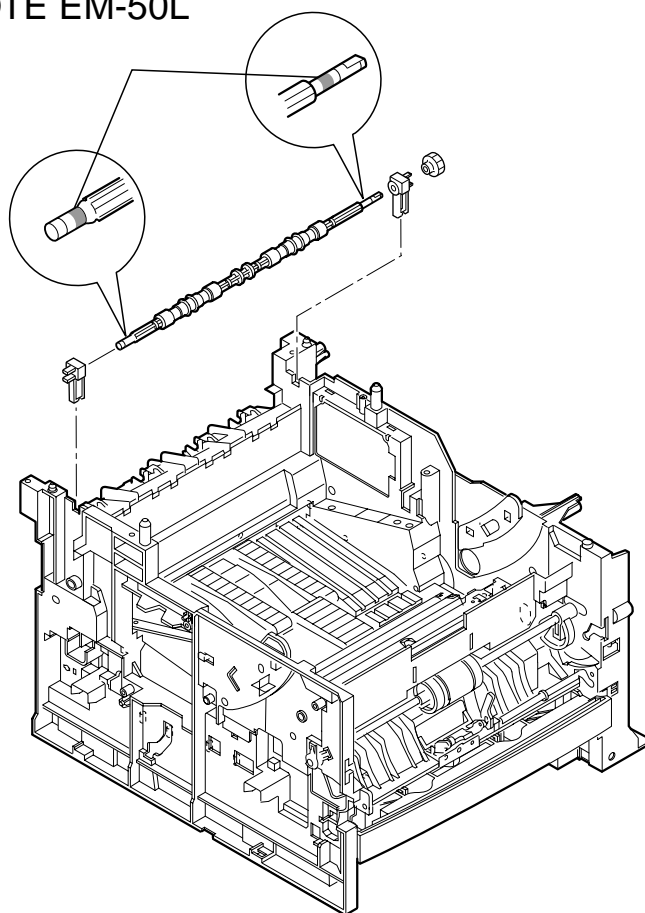
FIGURE & KEY No.	PART No.	R A N K	Q T Y	DESCRIPTION	REMARKS
47- T1 T2 T3	CK-8006-000 HY9-0007-000 HY9-0022-000		1 1 1	ELECTRICITY GREASE (IF-20) LUBE, MOLYKOTE EM-50L, GREASE IC-REMOVING TOOL (24-64P)	

# 4. LUBRICATIONS

## 4.1 Locations

Some parts are lubricated with grease to ensure smooth operation and to increase conductivity. If lubricated parts are replaced or grease is removed, grease must be reapplied.

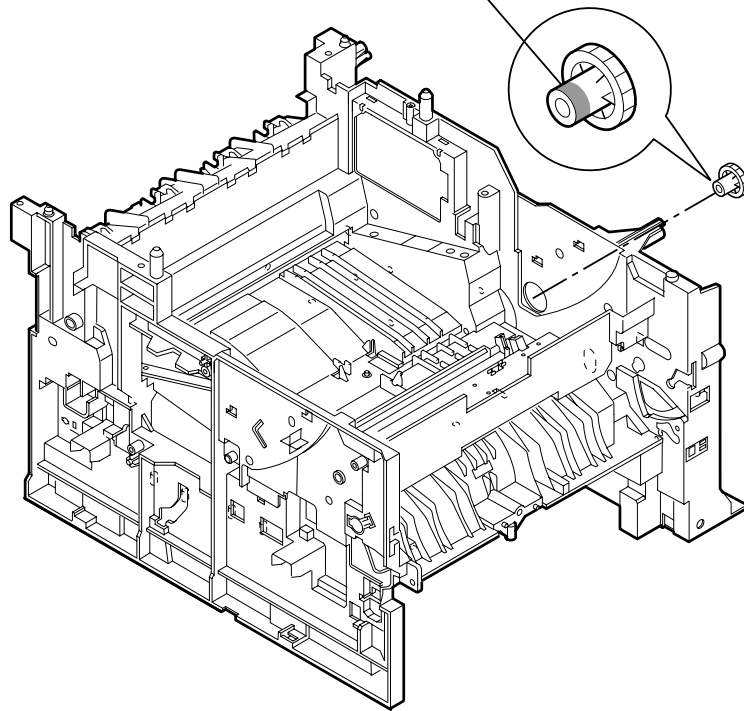
MOLYKOTE EM-50L  
5-15mg



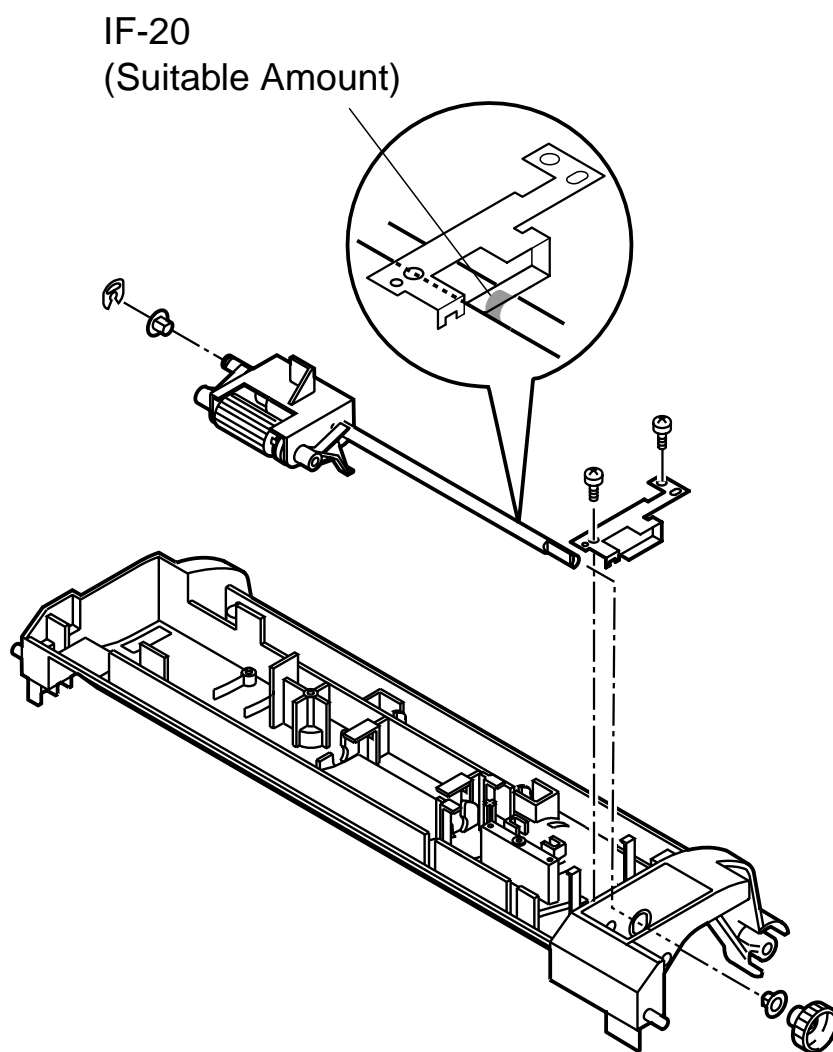
See FIGURE 10 for the disassembly



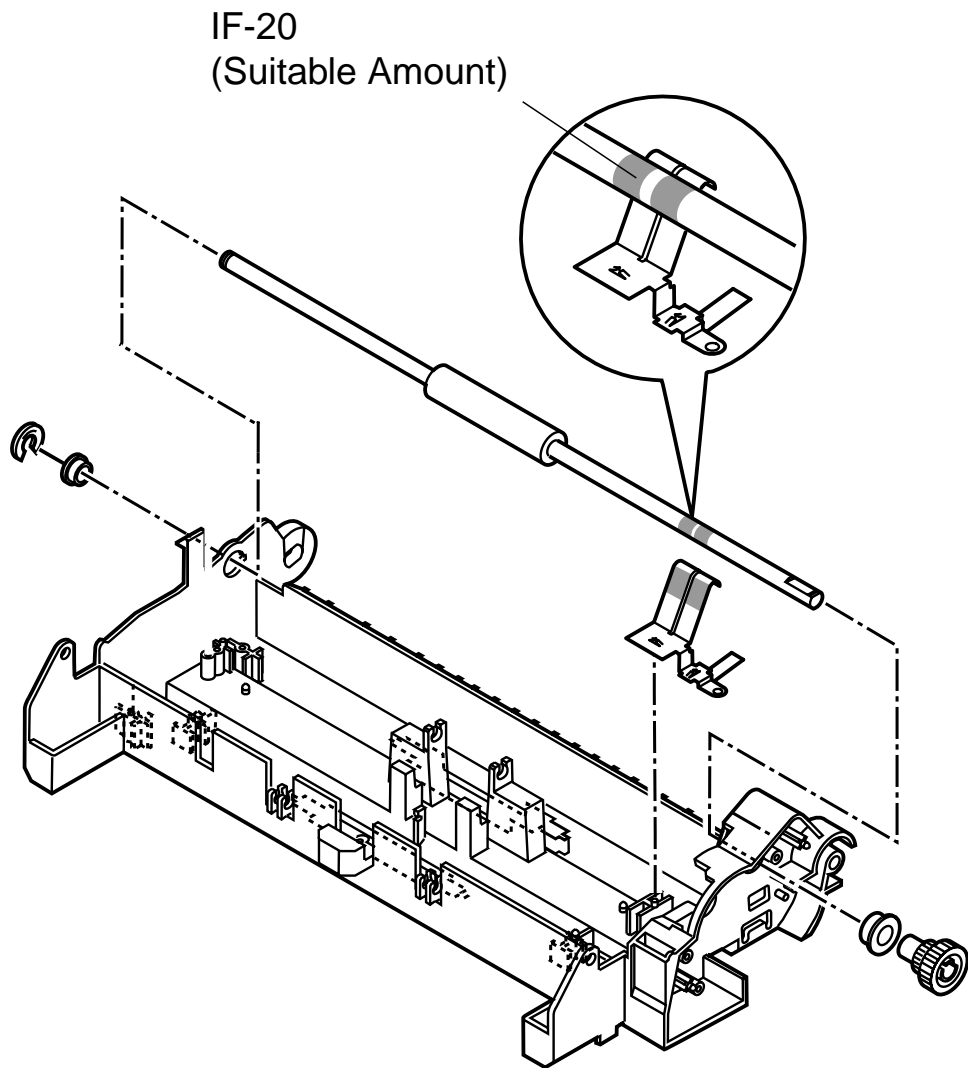
MOLYKOTE EM-50L  
Approx.30mg



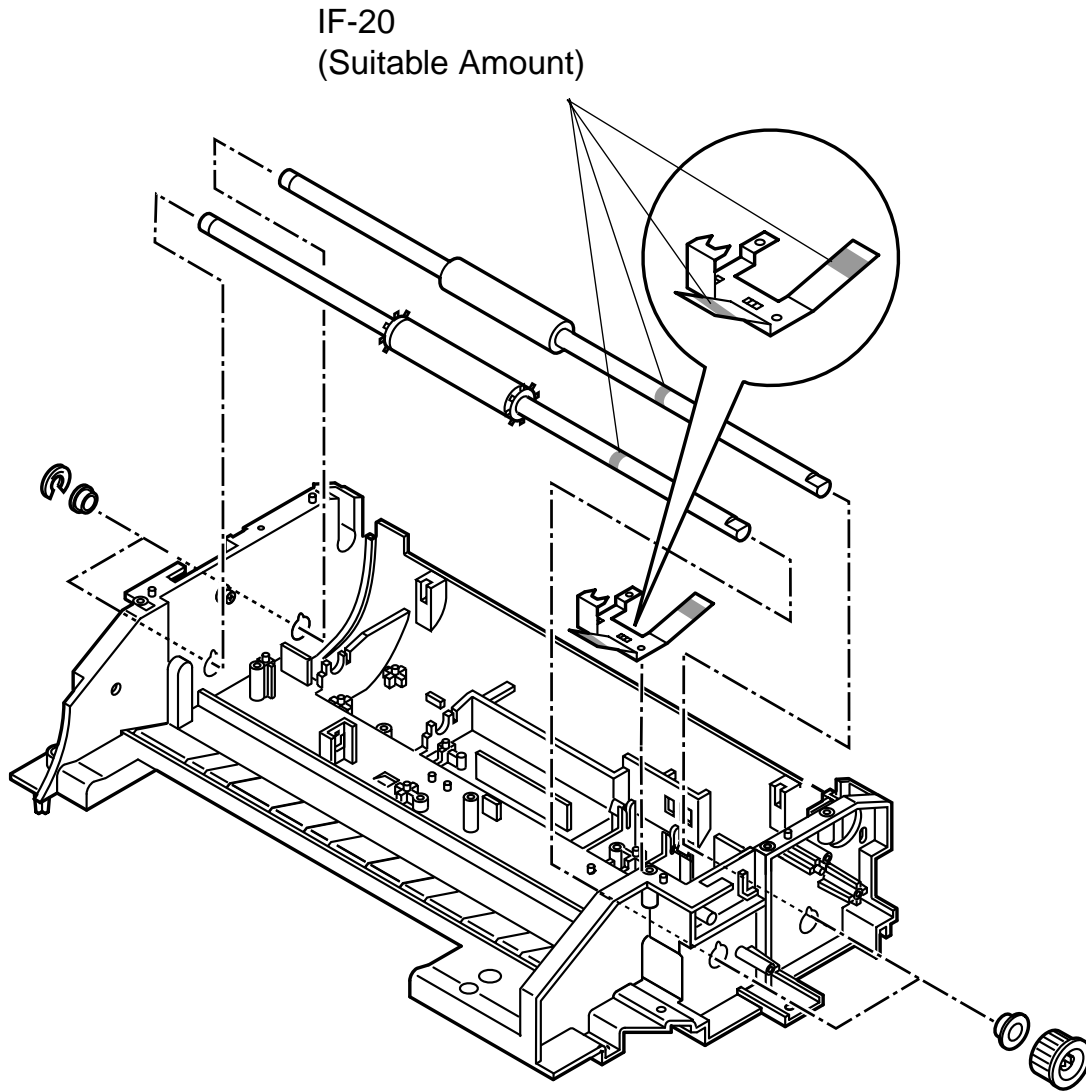
See FIGURE 13 for the disassembly



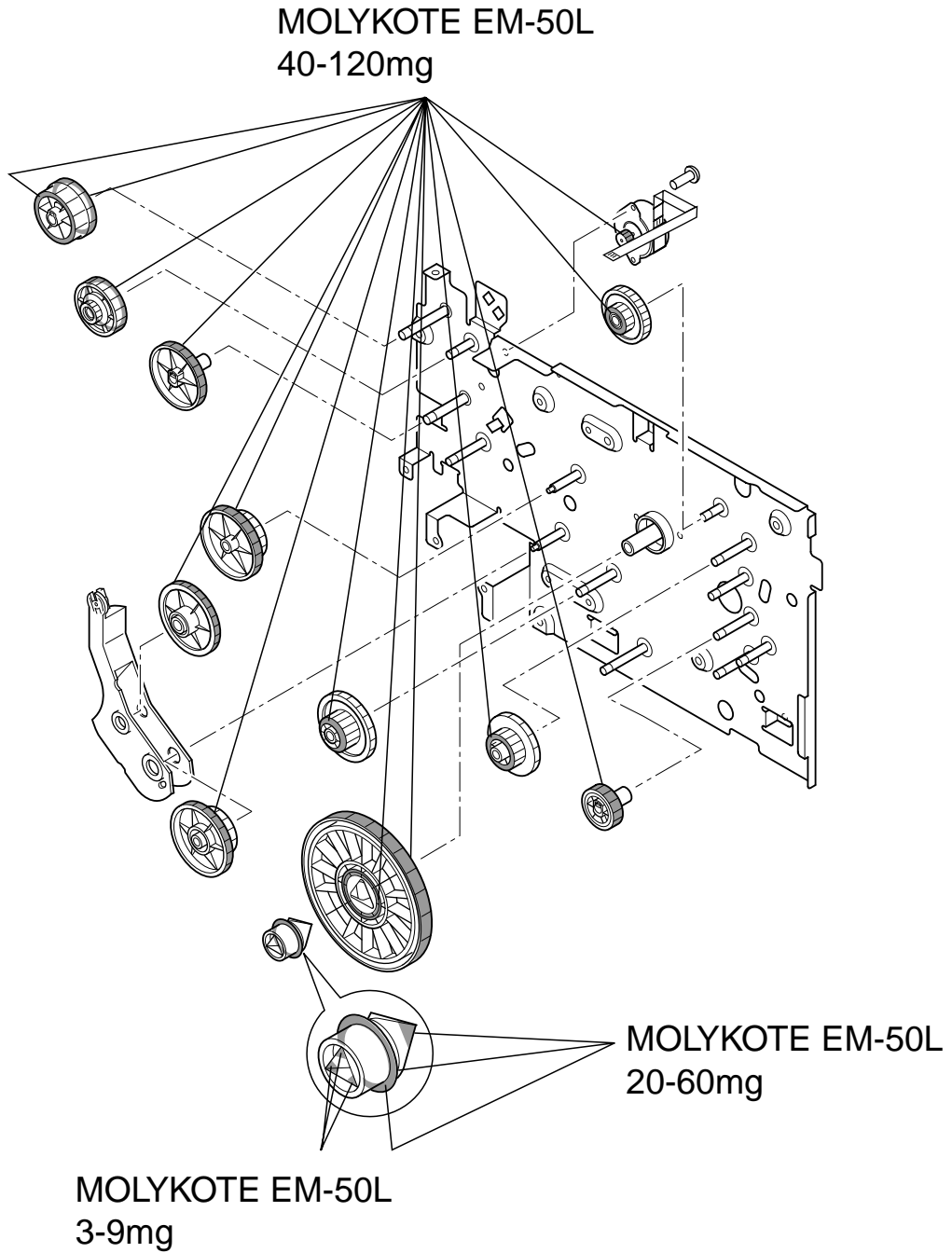
See FIGURE 18 for the disassembly



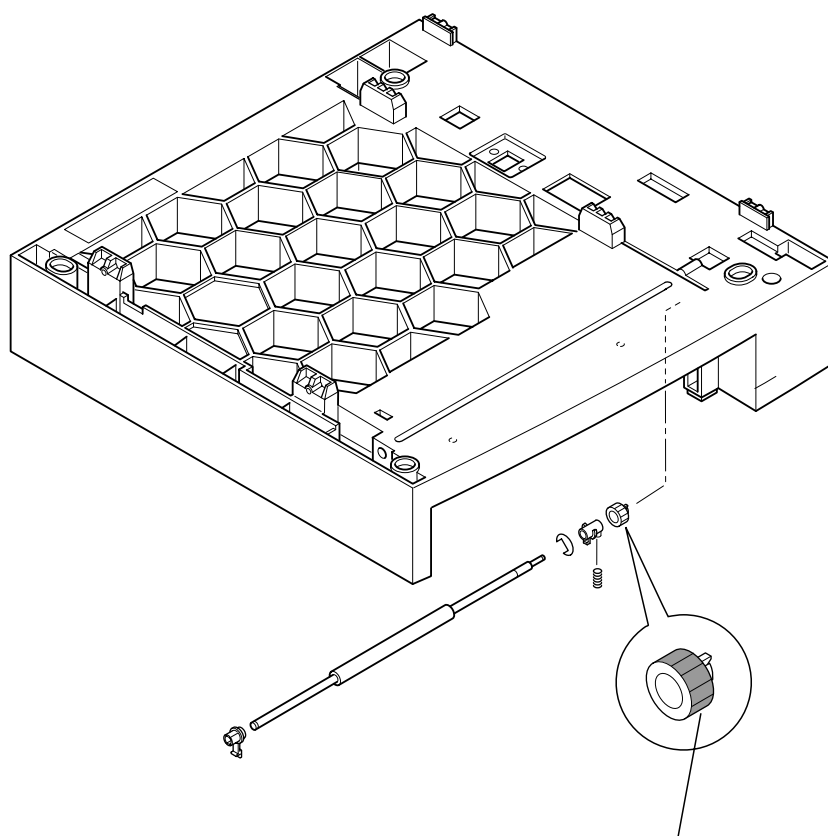
See FIGURE 19 for the disassembly



See FIGURE 20, 21 for the disassembly

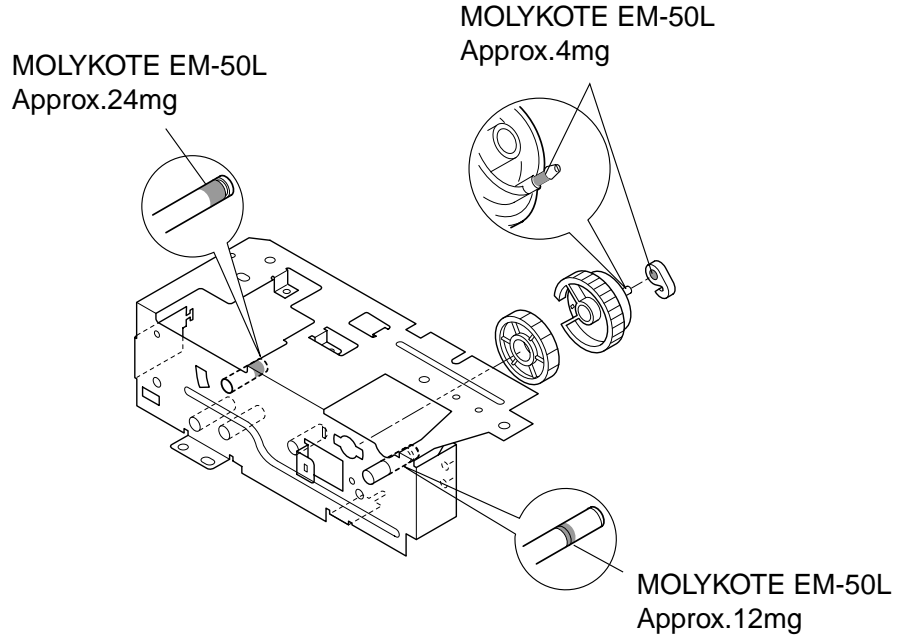


See FIGURE 23 for the disassembly

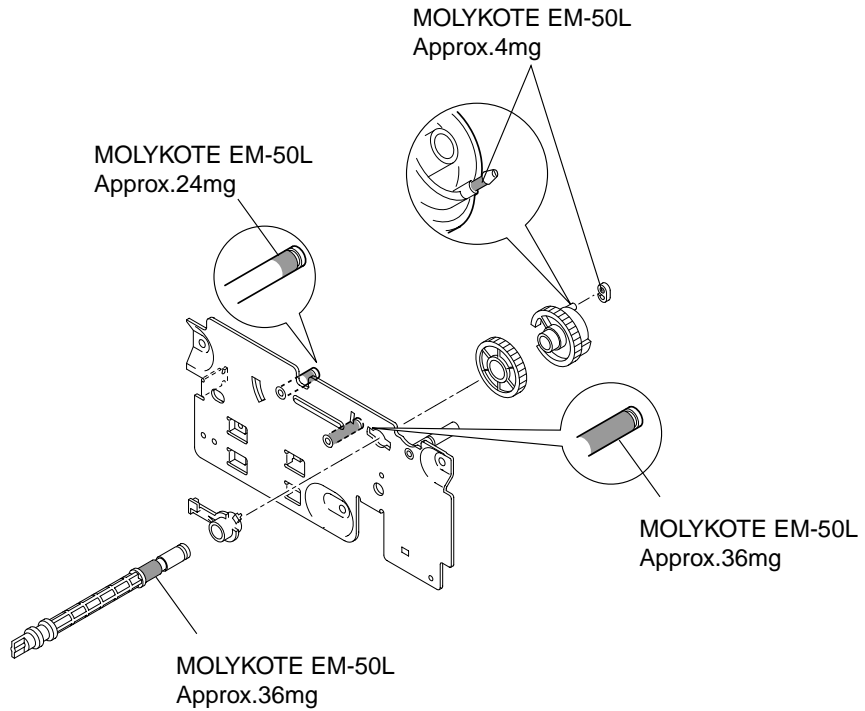


MOLYKOTE EM-50L  
Approx.36mg

See FIGURE 27 for the disassembly

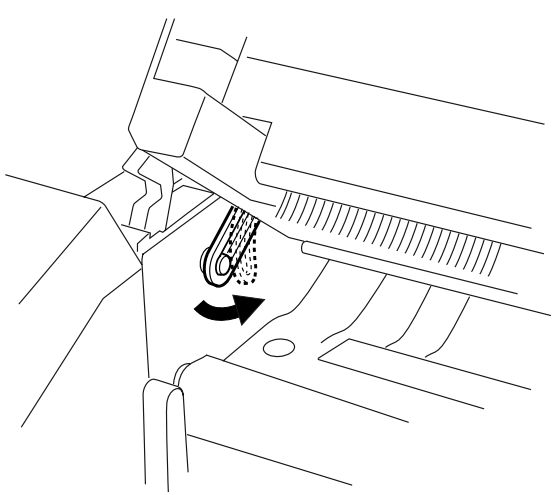
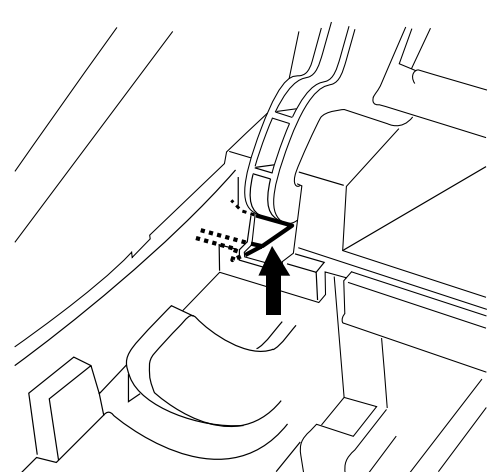
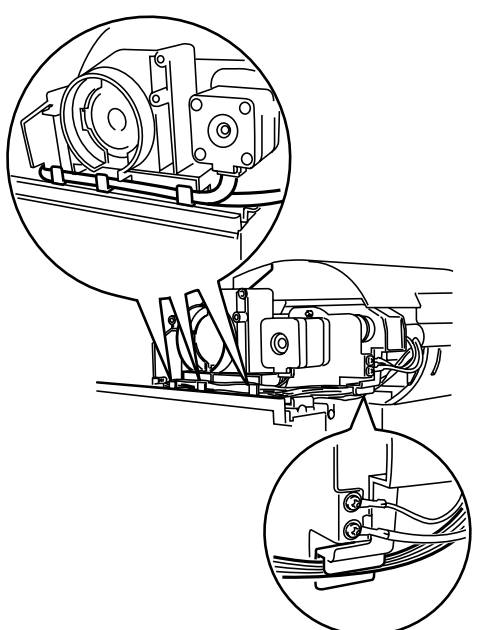
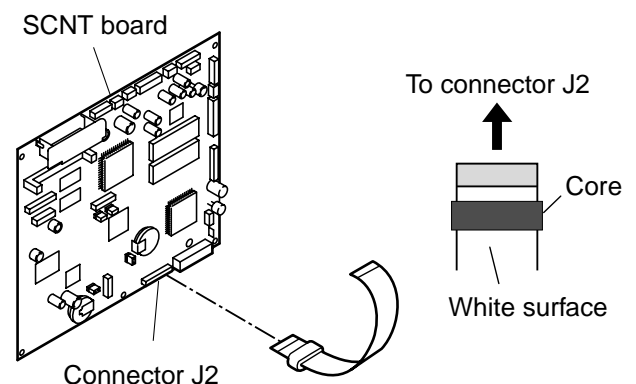


See FIGURE 28 for the disassembly

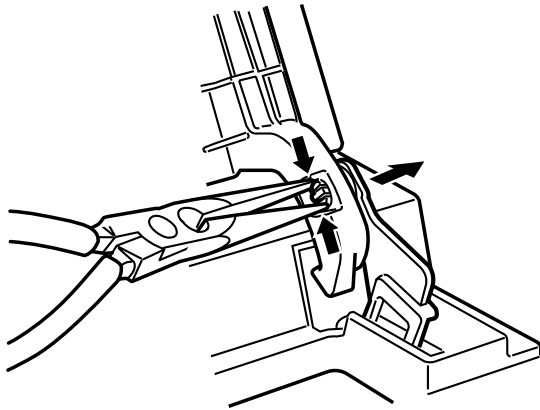
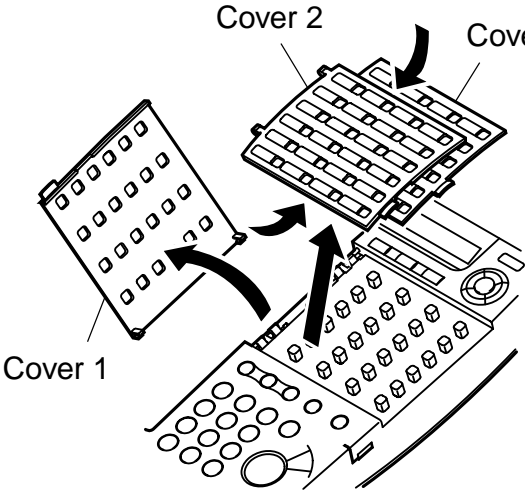
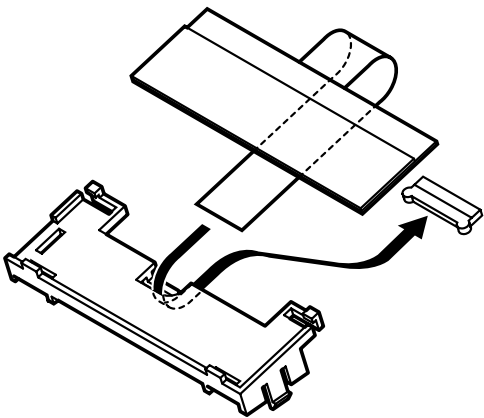
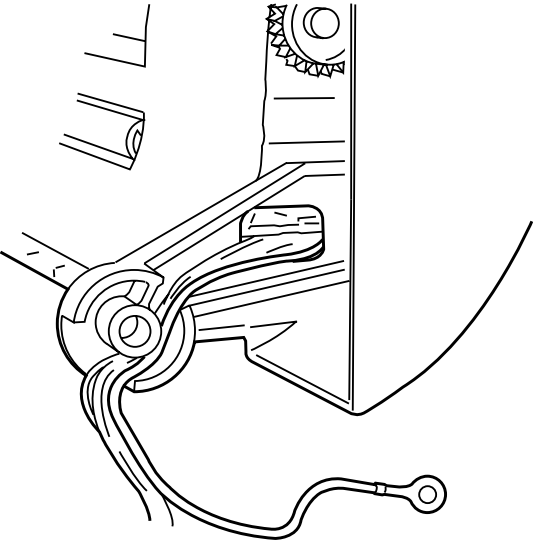


See FIGURE 38 for the disassembly

# 5. GUIDE TO REPLACEMENT

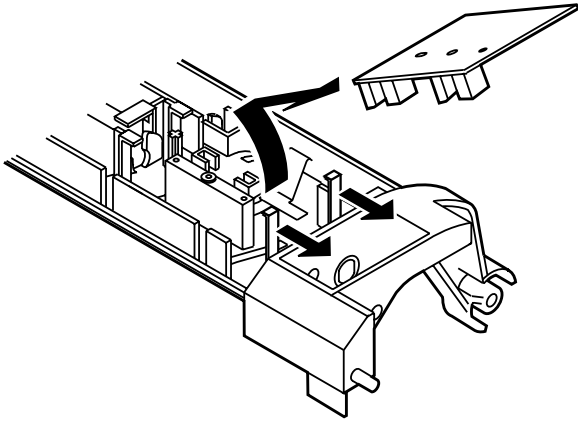
<p><b>FIGURE 2-a</b></p>	<p>See Page 2-3</p>	<p><b>FIGURE 2-b</b></p>	<p>See Page 2-3</p>
 <p>Be sure to remove the stopper first as shown before opening the upper/middle frame ass'y.</p>		 <p>While freeing the claw, detach the left cover.</p>	
<p><b>FIGURE 4-a</b></p>	<p>See Page 2-7/9</p>	<p><b>FIGURE 7-a</b></p>	<p>See Page 2-13</p>
 <p>Be sure to route the cable as shown.</p>		 <p>When connecting the flat cable to the connector J2 of the SCNT board, face up the white flat cable surface, and connect the core side of the flat cable to the SCNT board.</p>	



<p><b>FIGURE 8-a</b></p>	<p>See Page 2-15</p>	<p><b>FIGURE 15-a</b></p>	<p>See Page 2-29</p>
 <p>Using a pair of needle-nosed pliers, snip the joint pictured in the diagram and remove it.</p>	 <p>Open one-touch dial cover 1, remove the claw, and take off the cover. Bend one-touch dial covers 2 and 3 as shown by the arrows and remove them.</p>		
<p><b>FIGURE 15-b</b></p>	<p>See Page 2-29</p>	<p><b>FIGURE 17-a</b></p>	<p>See Page 2-33</p>
 <p>Be sure to route the flat cable of the LCD unit as shown for connection to its connector.</p>	 <p>Feed the sensor board cable and grounding wire through the groove in the right side of the shaft as shown in the diagram.</p>		

**FIGURE 18-a**

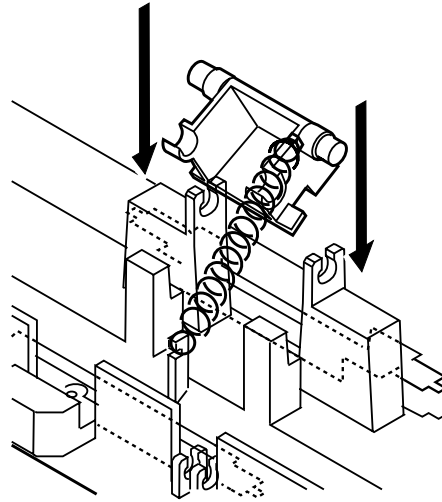
See Page  
2-35



After removing the claws from the two places on the sensor board, lift the board slightly in the direction of the claws, and pull it off to the right.

**FIGURE 19-a**

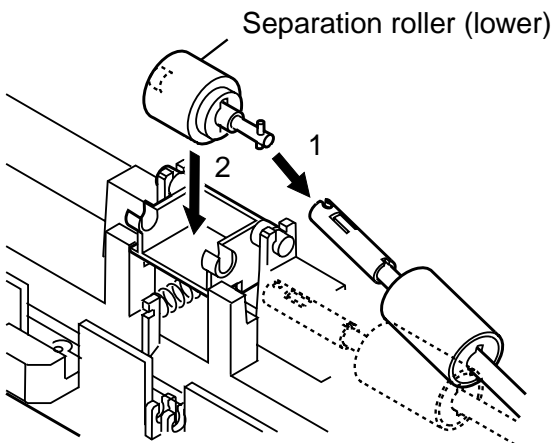
See Page  
2-37



After hooking the spring onto the separation roller holder hook, hook the other end of the spring onto the hook on the frame side, incline the holder as shown in the diagram and stick it onto the bushing. At this time, be careful not to stretch the spring too much.

**FIGURE 19-b**

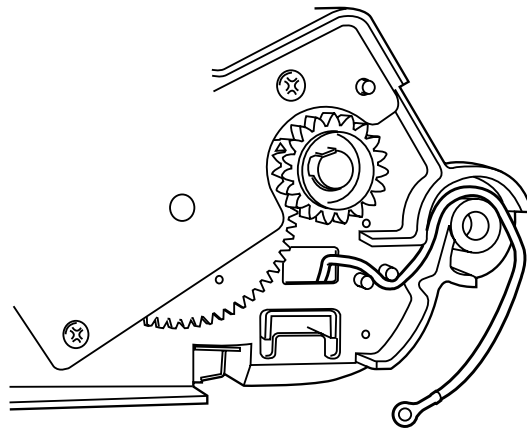
See Page  
2-37



After attaching the separation roller (lower) to the torque limiter, fix the separation roller (lower) to the holder.

**FIGURE 19-c**

See Page  
2-37



After passing the grounding wire through the hole in the right side of the frame as shown in the diagram, pass it through space between the 2 bosses, and feed it through the groove on the top side of the shaft.

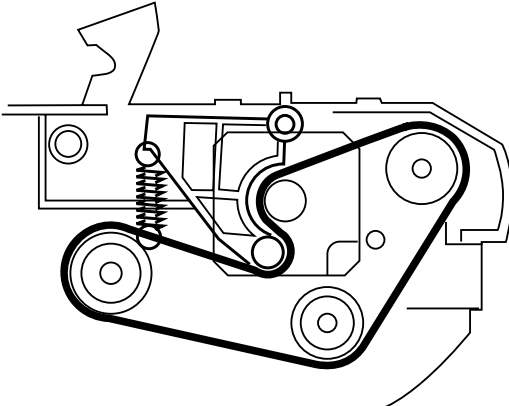
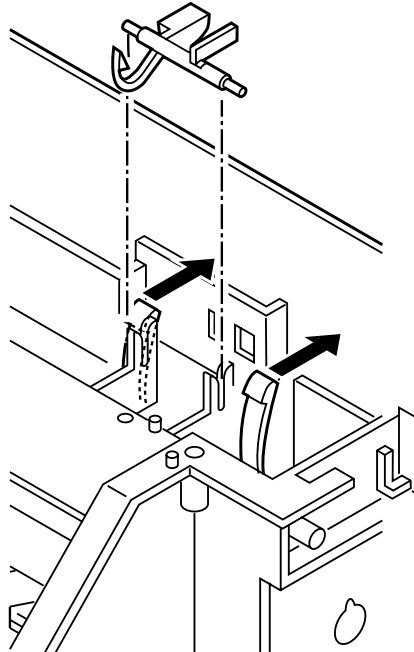
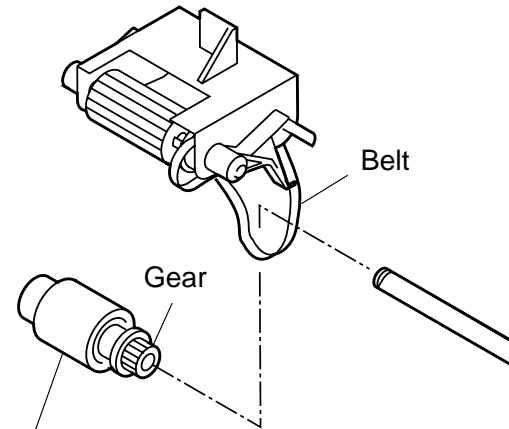
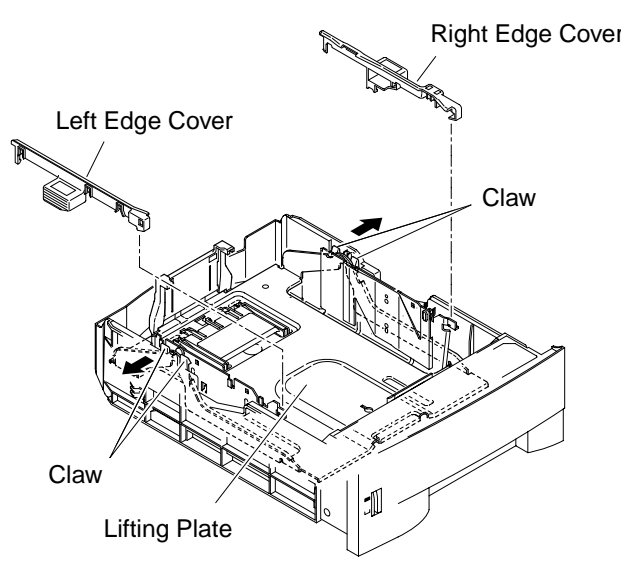
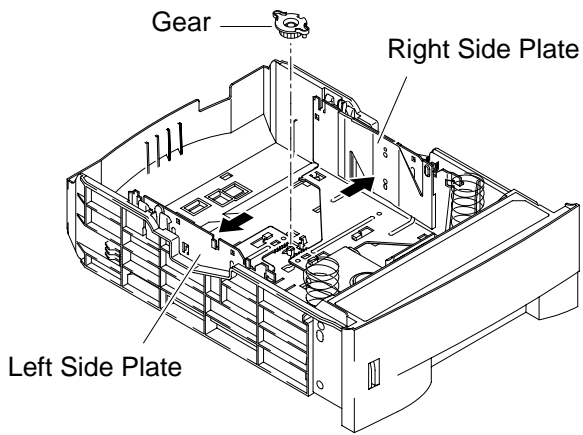
<p><b>FIGURE 20-a</b></p>	<p>See Page 2-39</p>	<p><b>FIGURE 21-a</b></p>	<p>See Page 2-41</p>
 <p>Attach the belt as shown in the diagram.</p>	 <p>Bend the 2 claws as indicated by the arrows, and remove the arm.</p>		
<p><b>FIGURE 22-a</b></p>	<p>See Page 2-43</p>	<p><b>FIGURE 39-a</b></p>	<p>See Page 2-77</p>
 <p>Separation roller (upper)</p> <p>Gear</p> <p>Belt</p> <p>When attaching the separation roller (upper), after hooking the roller gear on the belt, pass it over the shaft.</p>	 <p>Left Edge Cover</p> <p>Right Edge Cover</p> <p>Claw</p> <p>Claw</p> <p>Lifting Plate</p> <p>To remove the lifting plate, be sure first to remove the left and right edge covers; then, while spreading the left and right claws outward, lift it to detach.</p>		

FIGURE 39-b

See Page  
2-77



When mounting the gear, be sure that the side plates are spread farthest apart.

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# 6. NUMERICAL INDEX

PART NUMBER	FIGURE & KEY No.	DESCRIPTION	PART NUMBER	FIGURE & KEY No.	DESCRIPTION
CK-8006-000	47 - T1	ELECTRICITY GREASE (IF-20)	HB1-5298-000	19 - 6	ROLLER, SEPARATION (LOWER)
FG3-2973-000	34 - 1	PCL BOARD ASS'Y	HB1-5299-000	18 - 5	COVER, UPPER
	44 - 1		HB1-5303-000	18 - 7	ARM, DETECTION (DS/DWS)
FG3-2974-000	34 - 2	DIMM ASS'Y	HB1-5305-000	18 - 8	ARM, DETECTION (DFS)
	44 - 2		HB1-5306-000	19 - 7	COVER, READER, MIDDLE
FH4-3848-000	30 - IC46	IC, MB87J1762PFVS, ASIC	HB1-5307-000	17 - 2	SHAFT, RIGHT
FH4-6229-000	34 - IC2	IC, M4A3-32/32-10VC48C91A, PLD	HB1-5308-000	21 - 5	SHAFT, BELT TENSION ARM
	44 - IC2		HB1-5310-000	18 - 6	COVER, DOCUMENT SIZE
FH5-3412-000	1 - 11	CD-ROM, PCL/FAX DRIVER	HB1-5312-000	8 - 2	COVER, CARTRIDGE
	43 - 1		HB1-5313-000	2 - 2	COVER, LEFT
FH5-3418-000	1 - 12	CD-ROM, NETWORK USER	HB1-5316-000	19 - 8	FRAME, READER, MIDDLE
	45 - 1		HB1-5325-000	39 - 1	PANEL, FRONT
FS1-1202-000	19 - 1	BUSHING, 8MM, NYLON (R), OL-10	HB1-5326-000	36 - 1	COVER, FRONT
	20 - 1		HB1-5327-000	36 - 2	COVER, LEFT
FS1-1205-000	18 - 1	BUSHING	HB1-5328-000	36 - 3	COVER, RIGHT
HB1-3856-000	1 - 1	TRAY, DOCUMENT EXIT	HB1-5330-000	3 - 1	COVER, REAR, RIGHT
HB1-3861-000	21 - 1	ARM, BELT TENSION	HB1-5333-000	29 - 2	LABEL, ATTENTION
HB1-3863-000	21 - 2	ARM, HOOK	HB1-5334-000	39 - 2	LABEL, ATTENTION
HB1-3864-000	21 - 3	ARM, DETECTION (DES)	HB1-5337-000	43 - 2	SPONGE
HB1-3868-000	17 - 1	SHAFT, LEFT	HB1-5340-000	1 - 3	LABEL, ATTENTION
HB1-3885-000	19 - 2	ELIMINATOR, STATIC CHARGE		35 - 2	
HB1-3887-000	19 - 3	ARM, DOCUMENT PRESSURE	HB1-5374-000	9 - 20	EMBLEM
HB1-3902-040	18 - 2	FRAME, READER, UPPER	HB1-5375-000	9 - 20	EMBLEM
HB1-3907-000	18 - 3	ARM, SEPARATION ROLLER	HF5-0648-000	10 - 1	PAPER FEED ROLLER UNIT
HB1-3911-000	22 - 1	ROLLER, PICK-UP	HF5-0651-000	28 - 1	FEEDER DRIVE GEAR UNIT
HB1-3915-000	22 - 2	STOPPER, DOCUMENT	HF5-0654-000	19 - 9	WHITE REFERENCE SHEET UNIT
HB1-3927-020	20 - 2	COVER, READER, LOWER	HF5-0658-000	7 - 1	COVER, FRONT, RIGHT
HB1-4357-000	1 - 2	LABEL, DESTINATION	HG5-1840-000	4 - 2	SPEAKER UNIT
HB1-4394-000	18 - 4	RETAINING RING (E-TYPE)		5 - 2	
HB1-4395-000	19 - 4	RETAINING RING	HG5-2817-000	9 - 3	REAR COVER ASS'Y
	20 - 3		HG5-2819-000	9 - 4	PRINTER DRIVE ASS'Y
HB1-5163-000	21 - 4	FRAME, READER, LOWER	HG5-2820-000	8 - 3	TOP COVER UNIT
HB1-5165-000	8 - 1	COVER, TOP	HG5-2821-000	13 - 1	REGISTRATION ROLLER UNIT
HB1-5171-000	9 - 1	COVER, FACE-UP	HG5-2823-000	11 - 1	FEED ROLLER UNIT
HB1-5172-000	2 - 4	COVER, UPPER, LEFT	HG5-2824-000	10 - 2	CABLE UNIT
HB1-5201-000	29 - 1	PANEL, FRONT	HG5-2826-000	10 - 3	LASER/SCANNER UNIT
HB1-5209-000	2 - 1	COVER, RIGHT	HG5-2827-000	10 - 4	FD DELIVERY ROLLER ASS'Y
HB1-5224-000	41 - 1	STAY, HANDSET HOLDER	HG5-2828-000	10 - 5	FD DELIVERY ROLLER ASS'Y
HB1-5226-000	26 - 1	COVER, BOTTOM, FEEDER	HG5-2829-000	4 - 3	OPERATION PANEL ASS'Y
HB1-5235-000	26 - 2	COVER, BOTTOM, FEEDER, RIGHT		5 - 3	
HB1-5236-000	26 - 3	COVER, BOTTOM, FEEDER, LEFT	HG5-2830-000	4 - 3	OPERATION PANEL ASS'Y
HB1-5247-000	15 - 1	COVER, ONE TOUCH DIAL 1		5 - 3	
HB1-5248-000	15 - 2	COVER, ONE TOUCH DIAL 2	HG5-2831-000	4 - 3	OPERATION PANEL ASS'Y
HB1-5249-000	15 - 3	COVER, ONE TOUCH DIAL 3		5 - 3	
HB1-5263-000	15 - 4	COVER, SWITCH	HG5-2832-000	10 - 20	FD DELIVERY ROLLER ASS'Y
HB1-5270-000	6 - 1	COVER, FRONT, RIGHT	HG5-2842-000	27 - 1	PAPER FEEDER DRIVE ASS'Y
HB1-5272-000	9 - 2	COVER, FRONT	HG5-2847-000	26 - 4	LOWER FEED ROLLER UNIT
HB1-5274-000	16 - 1	STOPPER	HG5-2854-000	41 - 2	HANDSET REST UNIT
HB1-5277-000	14 - 1	TRAY, EXTENSION	HG5-2856-000	1 - 4	DOCUMENT TRAY ASS'Y
HB1-5284-000	22 - 3	ROLLER	HG5-2859-000	18 - 10	SEPARATION ROLLER ASS'Y(UPPER)
HB1-5285-000	19 - 5	ROLLER, DOCUMENT FEED	HG5-2861-000	19 - 10	ADF CONNECTION SHAFT ASS'Y
HB1-5286-000	20 - 4	ROLLER, DOCUMENT FEED	HG5-2865-000	20 - 7	READ MOTOR UNIT
HB1-5287-000	20 - 5	ROLLER, DOCUMENT EJECT	HG5-2870-000	20 - 6	CONTACT SENSOR UNIT

PART NUMBER	FIGURE & KEY No.	DESCRIPTION	PART NUMBER	FIGURE & KEY No.	DESCRIPTION
HG5-2874-000	18 - 9	SEPARATION MOTOR ASS'Y	HH4-3775-000	30 - IC1	IC, MR27V1652ERA, OTP-ROM
HG5-2880-000	37 - 7	PAPER FEEDER DRIVE ASS'Y	HH4-3776-000	30 - IC2	IC, MR27V1652ERA, OTP-ROM
HG5-3063-000	34 - 3	NIC BOARD ASS'Y	HH7-2212-000	42 - 1	STAMP UNIT
	45 - 2		HH7-2528-000	31 - IC5	IC, THS-65, HYBRID
HG5-3065-000	21 - 6	CS RELAY BOARD ASS'Y	HH7-2547-000	40 - 1	HANDSET UNIT
HG5-3066-000	18 - 11	SENSOR BOARD ASS'Y	HH7-2587-000	40 - 1	HANDSET UNIT
HG5-3067-000	32 - 1	ECU BOARD ASS'Y	HH7-2590-000	40 - 1	HANDSET UNIT
HG5-3069-000	15 - 5	OPCNT BOARD ASS'Y	HH7-2591-000	40 - 1	HANDSET UNIT
HG5-3070-000	7 - 11	USB BOARD ASS'Y	HH7-2634-000	40 - 1	HANDSET UNIT (EU, CW)
	45 - 3		HH7-2635-000	40 - 1	HANDSET UNIT (UK, CW)
HG5-3080-000	7 - 12	CABLE WITH CONNECTOR, 10P	HH7-2683-000	15 - 7	LCD UNIT
	43 - 4		HH7-2687-000	9 - 14	MOTOR
HG5-3081-000	7 - 13	CABLE WITH CONNECTOR, 5P	HH7-2720-000	31 - T1	TRANSFORMER, AUDIO
	45 - 4		HH7-2721-000	31 - T2	TRANSFORMER, AUDIO
HG5-3089-000	27 - 2	FEEDER BOARD ASS'Y	HS5-0369-000	20 - 9	GEAR, 18T
HG5-3097-000	13 - 2	CABLE UNIT	HS5-0370-000	19 - 11	GEAR, 19T/17T
HG5-3105-000	6 - 3	SCNT BOARD ASS'Y	HS5-0371-000	19 - 12	GEAR, 61T/35T
	7 - 3		HS5-0372-000	18 - 12	GEAR, 29T/22T
HG5-3106-000	6 - 4	MODULAR BOARD ASS'Y	HS5-0373-000	18 - 13	GEAR, 25T/22T
	7 - 4		HS5-1104-000	27 - 3	BUSHING, LEFT
HG5-3107-000	6 - 2	NCU BOARD ASSEMBLY	HS5-2184-000	18 - 14	SPRING
	7 - 2		HS5-2185-000	18 - 15	SPRING
HG5-3219-000	33 - 1	EPU BOARD ASS'Y	HS5-2261-000	27 - 4	SPRING
HG5-3258-000	6 - 2	NCU BOARD ASS'Y	HS5-2262-000	28 - 2	SPRING
	7 - 2		HS5-2264-000	21 - 7	SPRING, DES
HG5-3259-000	6 - 3	SCNT BOARD ASS'Y	HS5-2265-000	19 - 13	SPRING
	7 - 3		HS5-2266-000	28 - 3	SPRING
HG5-3265-000	6 - 4	MODULAR BOARD ASS'Y	HS5-2267-000	19 - 14	SPRING
	7 - 4		HS5-2268-000	20 - 10	SPRING, BELT, TENSION
HH2-1914-000	1 - 5	MODULAR CORD, 6P	HS5-2269-000	21 - 8	SPRING, HOOK
HH2-2074-000	1 - 5	MODULAR CORD (GERM)	HS5-3027-000	20 - 11	GEAR, 38T
HH2-2219-000	1 - 5	MODULAR CORD	HS5-6086-000	18 - 16	ROLLER, BACK UP
HH2-2478-000	1 - 5	MODULAR CORD, 2P		19 - 15	
HH2-2830-000	1 - 5	CORD, MODULAR, 2W	HS5-6087-000	21 - 9	COLLAR, BELT TENSION ARM
HH2-3207-000	20 - 8	CABLE, FLAT, 12P	HT1-2206-000	1 - 7	REFERENCE GUIDE (ENGLISH)
HH2-3208-000	7 - 14	CABLE, FLAT, 40P	HT1-2207-000	1 - 8	FACSIMILE GUIDE (ENGLISH)
	43 - 5		HT1-2208-000	1 - 9	SENDING GUIDE (ENGLISH)
HH2-3212-000	33 - 2	CABLE, FLAT, 40P	HT1-2209-000	1 - 10	SETUP GUIDE (ENGLISH)
HH2-3215-000	1 - 6	CORD, POWER SUPPLY	HT1-3111-000	1 - 7	REFERENCE GUIDE(MODELE FRANCE)
HH2-3216-000	1 - 6	CORD, POWER SUPPLY	HT1-3112-000	1 - 8	FACSIMILE GUIDE(MODELE FRANCE)
HH2-3217-000	1 - 6	CORD, POWER SUPPLY	HT1-3113-000	1 - 9	SENDING GUIDE (MODELE FRANCE)
HH2-3277-000	6 - 5	CABLE, FLAT, 25P	HT1-3114-000	1 - 10	SETUP GUIDE (MODELE FRANCE)
	7 - 5		HT1-5084-000	1 - 7	REFERENCE GUIDE (DEUTSCH)
HH3-5393-000	6 - 6	POWER SUPPLY UNIT	HT1-5085-000	1 - 8	FACSIMILE GUIDE (DEUTSCH)
	7 - 6		HT1-5086-000	1 - 9	SENDING GUIDE (DEUTSCH)
HH3-5394-000	6 - 6	POWER SUPPLY UNIT	HT1-5087-000	1 - 10	SETUP GUIDE (DEUTSCH)
	7 - 6		HT1-8012-000	43 - 3	SETUP GUIDE (MULTI-LANG.)
HH4-3198-000	15 - 6	IC, BU12306-04, C-MOS	HY9-0007-000	47 - T2	LUBE, MOLYKOTE EM-50L, GREASE
HH4-3321-000	30 - IC16	IC, UPD65882GC-015-8EU, ASIC	HY9-0022-000	47 - T3	IC-REMOVING TOOL (24-64P)
HH4-3502-000	30 - IC12	IC, MB87L4040PFV, ASIC	RB2-2836-000	12 - 1	LEVER, SENSOR
HH4-3600-000	30 - IC43	IC, UPD89462GD-001-LML, ASIC	RB2-2837-000	12 - 2	SPRING, TORSION
HH4-3696-000	32 - IC901	IC, MB89068-104, MCU	RB2-2843-000	13 - 3	SPRING, TORSION
HH4-3704-000	30 - IC34	IC, UPD703107AGJ-137-UEN, MCU	RB2-2892-000	25 - 1	ROLLER

**FAX-L2000IP/L2000 6.NUMERICAL INDEX**

<b>PART NUMBER</b>	<b>FIGURE &amp; KEY No.</b>	<b>DESCRIPTION</b>	<b>PART NUMBER</b>	<b>FIGURE &amp; KEY No.</b>	<b>DESCRIPTION</b>
RB2-2892-000	27 - 5	ROLLER	RB2-6349-000	29 - 8	PAD, SEPARATION
	37 - 1		RB2-6351-000	24 - 3	LEVER, DELIVERY
RB2-2895-000	25 - 2	BUSHING, RIGHT	RB2-6357-000	24 - 4	GUIDE, ENTRANCE
	27 - 6		RB2-6368-000	24 - 5	ROLLER, PRESSURE
	37 - 2		RB2-6372-000	24 - 6	ROLLER, DELIVERY
RB2-2896-000	25 - 3	BUSHING, LEFT	RB2-6374-000	24 - 7	ROLLER, DELIVERY
	27 - 7		RB2-6405-000	9 - 7	HINGE, LEFT
	37 - 3		RB2-6406-000	9 - 8	HINGE, RIGHT
RB2-2897-000	25 - 4	BUSHING	RB2-6448-000	37 - 5	ARM, SENSOR
RB2-2900-000	12 - 3	ROLLER, PICK-UP	RB2-6453-000	36 - 6	COVER, SENSOR
RB2-2904-000	12 - 4	ROLLER	RB2-6458-000	39 - 4	BODY, CASSETTE
RB2-2926-000	13 - 4	BUSHING, TRANSFER, RIGHT	RB2-6459-000	39 - 5	ARM, PAD
RB2-2973-000	24 - 1	BUSHING	RB2-6463-000	39 - 6	COVER, RIGHT EDGE
RB2-2978-000	24 - 2	SPRING, COMPRESSION	RB2-6464-000	39 - 7	COVER, LEFT EDGE
RB2-3001-000	29 - 3	BODY, CASSETTE	RB2-6467-000	39 - 8	COVER, REAR EDGE
RB2-3004-000	29 - 4	ARM, RELEASE, LEFT	RB2-6469-000	39 - 9	PLATE, END
RB2-3005-000	29 - 5	ARM, RELEASE, RIGHT	RB2-6471-000	39 - 10	GEAR, 20T
RB2-3007-000	29 - 6	SHEET, SEPARATION	RB2-6474-000	39 - 11	PAD, SEPARATION
	39 - 3		RF5-2609-000	24 - 8	HOLDER, CONTACT
RB2-3013-000	29 - 7	HOLDER, SEPARATION PAD	RF5-3272-000	12 - 9	PAD, SEPARATION
RB2-3036-000	9 - 5	TRAY, PAPER PICK-UP	RF5-3279-000	33 - 3	HOLDER, SENSOR LEVER
RB2-3037-000	9 - 6	TRAY, SUB	RF5-3304-000	38 - 1	GEAR, 31T/26T
RB2-3040-000	12 - 5	GEAR, 26T	RG5-4128-000	12 - 10	MP PICK-UP ASS'Y
RB2-3043-000	12 - 6	BUSHING, LEFT	RG5-4156-000	12 - 11	CASSETTE PICK-UP GEAR ASS'Y
RB2-3044-000	12 - 7	BUSHING, RIGHT	RG5-4394-000	36 - 7	LOWER FEED ROLLER ASS'Y
RB2-3046-000	25 - 5	ROLLER	RG5-5542-000	10 - 21	FD DELIVERY ROLLER ASS'Y
RB2-3073-000	13 - 5	SHAFT, DRIVE, 1	RG5-5548-000	10 - 6	REVERSE GUIDE ASS'Y
RB2-3474-000	27 - 8	LEVER, SENSOR	RG5-5550-000	13 - 13	TRANSFER ROLLER ASS'Y
RB2-3489-000	36 - 4	COVER, LOWER, LEFT	RG5-5551-000	12 - 12	CASSETTE PAPER PICK-UP ASS'Y
RB2-3490-000	27 - 9	ROLLER, FEED	RG5-5552-000	10 - 7	DUPLEX SOLENOID ASS'Y
RB2-6248-000	12 - 8	DAMPER, ASS'Y	RG5-5553-000	11 - 3	POSITION GUIDE ASS'Y
RB2-6249-000	11 - 2	HINGE, FEED GUIDE	RG5-5554-000	11 - 4	DUPLEX FEED GUIDE ASS'Y
RB2-6264-000	13 - 6	ARM, SENSOR	RG5-5561-000	24 - 10	UPPER DELIVERY GUIDE ASS'Y
RB2-6268-000	13 - 7	PULLEY	RG5-5569-000	10 - 8	FIXING ASS'Y
RB2-6269-000	13 - 8	SHAFT, DRIVE, FRONT	RG5-5570-000	24 - 9	FIXING FILM ASS'Y
RB2-6270-000	13 - 9	BELT, PAPER FEED, 3	RG5-5576-000	9 - 13	MULTI-PURPOSE TRAY ASS'Y
RB2-6272-000	13 - 10	BELT, PAPER FEED, 1	RG5-5577-000	13 - 14	GEAR ASS'Y
RB2-6273-000	13 - 11	BELT, PAPER FEED, 2	RG5-5621-000	37 - 6	FEED ROLLER ASS'Y
RB2-6274-000	13 - 12	SHAFT, DRIVE, REAR	RG5-5626-000	39 - 12	LEFT SIDE PLATE ASS'Y
RB2-6285-000	9 - 9	GUIDE, PAPER REAR	RG5-5627-000	39 - 13	RIGHT SIDE PLATE ASS'Y
RB2-6287-000	9 - 10	TRAY, FACE-UP	RG5-5630-000	38 - 2	PAPER FEEDER DRIVER PCB ASS'Y
RB2-6288-000	9 - 11	ROLLER, GUIDE	RH2-5427-000	10 - 9	FLAT CABLE, LASER
RB2-6289-000	9 - 12	SPRING, TORSION	RH7-1461-000	23 - 1	MOTOR, DC 23V
RB2-6297-000	26 - 5	FOOT, RUBBER	RH7-1463-000	9 - 15	FAN
	36 - 5		RH7-5213-000	28 - 4	SOLENOID
RB2-6302-000	25 - 6	ROLLER, FEED	RH7-5270-000	10 - 10	SOLENOID
RB2-6304-000	25 - 7	ROLLER, PAPER PICK-UP	RH7-5273-000	10 - 11	SOLENOID
	27 - 10		RH7-5276-000	38 - 3	SOLENOID
	37 - 4		RH7-6051-000	10 - 12	MICROSWITCH
RB2-6310-000	25 - 8	ARM, PAPER SENSOR	RS6-0441-000	10 - 13	GEAR, 15T
RB2-6314-000	25 - 9	SPRING, TENSION	RS6-0445-000	12 - 13	GEAR, 14T
RB2-6318-000	25 - 10	ROLLER, FEED	RS6-0464-000	13 - 15	GEAR, 20T
RB2-6321-000	25 - 11	SPRING, TORSION	RS6-0501-000	27 - 11	GEAR, 15T



PART NUMBER	FIGURE & KEY No.	DESCRIPTION	PART NUMBER	FIGURE & KEY No.	DESCRIPTION
RS6-0906-000	25 - 12	GEAR, 15T		5 - 4	
RS6-0907-000	25 - 13	GEAR, 24T		8 - 4	
RS6-0921-000	24 - 11	GEAR, 14T		9 - 17	
RS6-0922-000	24 - 12	GEAR, 16T		10 - 15	
RS6-0923-000	24 - 13	GEAR, 27T		11 - 5	
RS6-2020-000	29 - 9	SPRING, COMPRESSION		12 - 16	
RS6-2021-000	29 - 10	SPRING, COMPRESSION		13 - 18	
RS6-2022-000	13 - 16	SPRING, COMPRESSION	XA9-1273-000	10 - 16	SCREW, TP, M4X12
RS6-2025-000	12 - 14	SPRING, TENSION	XA9-1292-000	10 - 17	SCREW, M4X14
RS6-2030-000	9 - 16	SPRING, TENSION	XA9-1316-000	36 - 9	SCREW, TP, M4X10
RS6-2035-000	29 - 11	SPRING, COMPRESSION	XB1-1300-607	34 - 4	SCREW, PH3X10 (S)
RS6-2061-000	38 - 4	SPRING, TENSION		44 - 3	
RS6-2375-000	10 - 14	SPRING, COMPRESSION	XB1-2300-407	44 - 4	SCREW, BH3X4 (S)
RS6-2395-000	39 - 14	SPRING, COMPRESSION	XB1-2300-605	23 - 3	SCREW, MACHINE M3X6
RS6-2396-000	39 - 15	SPRING, COMPRESSION	XB1-2300-807	4 - 5	SCREW, CROSS-RECESS, FCH
RS6-2397-000	38 - 5	SPRING, TENSION		5 - 5	
RS6-2398-000	37 - 8	SPRING, COMPRESSION		6 - 7	
VS1-6173-006	26 - 6	CONNECTOR, 6P		7 - 7	
VS1-6174-006	37 - 9	CONNECTOR, 6P		8 - 5	
VS1-6174-012	27 - 12	CONNECTOR, 12P		16 - 2	
VT2-0013-080	7 - 15	SUPPORT, PCB		18 - 18	
	45 - 5			19 - 16	
WE8-5305-000	7 - 16	FERRITE, CORE		20 - 14	
	43 - 6			34 - 5	
WG8-5362-000	20 - 12	PHOTO-INTERRUPTER, TLP1241		43 - 10	
WG8-5364-000	12 - 15	IC,PHOTO-INTERRUPTER,GP1SQ73P		44 - 5	
	13 - 17			45 - 7	
	23 - 2		XB2-7300-607	6 - 8	SCREW, M3X6
	25 - 14			7 - 8	
	37 - 10			8 - 6	
WG8-5382-000	24 - 14	PHOTO INTERRUPTER TLP1242		9 - 18	
	27 - 13			10 - 18	
WK1-5047-000	30 - BAT1	LITHIUM BATTERY, CR2450HC22NC	XB2-7400-607	27 - 15	SCREW, TOOTHED WASHER, M4X6
WK1-5101-000	30 - BAT2	LITHIUM BATTERY, VL2330/G1A		37 - 12	
WS1-5397-000	30 - 1	PLUG, JUMPER	XB4-7300-607	42 - 2	SCREW, TAP TIGHT, BINDING HEAD
WT2-5375-000	34 - 6	CLAMP	XB4-7300-807	6 - 9	SCREW, TAP TIGHT, BINDING HEAD
	43 - 8			7 - 9	
WT2-5737-000	43 - 7	CLIP, CABLE		15 - 8	
	45 - 6			18 - 19	
XA9-0429-000	41 - 3	SCREW (W)		19 - 17	
XA9-0476-000	18 - 17	SCREW, TP M3X8		20 - 13	
XA9-0606-000	36 - 8	SCREW, M4X10		21 - 10	
	37 - 11		XB4-7301-207	41 - 4	SCREW, BH M3X12, S
	39 - 16		XB4-7301-209	18 - 20	SCREW, SELF-TAPPING
XA9-0836-000	38 - 6	SCREW, TP, M3X6		19 - 18	
XA9-0924-000	27 - 14	SCREW, W/WASHER, M3X8	XB4-7400-607	18 - 21	SCREW, SELF-TAPPING, PANHEAD
XA9-1223-000	24 - 15	SCREW, TP, M3X6	XB4-7400-809	25 - 15	SCREW, TAP, BINDING HEAD, M4X8
XA9-1226-000	24 - 16	SCREW, W/WASHER, M3X8		26 - 7	
	33 - 4			27 - 16	
	38 - 7		XB4-7401-007	25 - 16	SCREW, PAN HEAD SELF-TAPPING
XA9-1262-000	2 - 3	SCREW, M4X10	XB4-7401-209	3 - 3	SCREW, BINDING HEAD, SELF-TPG
	3 - 2			8 - 7	
	4 - 4		XB4-7402-009	4 - 6	SCREW, SELF-TAPPING, M4X20

**FAX-L2000IP/L2000 6.NUMERICAL INDEX**

<b>PART NUMBER</b>	<b>FIGURE &amp; KEY No.</b>	<b>DESCRIPTION</b>	<b>PART NUMBER</b>	<b>FIGURE &amp; KEY No.</b>	<b>DESCRIPTION</b>
XB4-7402-009	5 - 6	SCREW, SELF-TAPPING, M4X20			
XB6-7300-407	9 - 19	SCREW, TP, PH M3X4			
XB6-7300-607	2 - 5	SCREW, TP, M3X6			
	3 - 4				
	4 - 7				
	5 - 7				
	6 - 10				
	7 - 10				
	32 - 2				
XB6-7400-609	28 - 6	SCREW, MACHINE M4X6			
XD9-0136-000	27 - 17	RING, E			
	28 - 5				
	37 - 13				
	38 - 8				
XF2-1616-540	20 - 15	BELT, COGGED			

**Canon**